

HELLY HANSEN WORKWEAR

APPAREL / 2020

 TRUSTED BY
PROFESSIONALS



ALIVE
SINCE / 1877

OUR MISSION:

WE MAKE PROFESSIONAL GRADE GEAR
TO HELP PEOPLE STAY AND FEEL ALIVE



TRUSTED BY
PROFESSIONALS

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INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. and developed the original Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.

1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

2018 LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.



2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, LifaLoft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, LifaLoft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.

FOR THE PEOPLE

The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

FOR THE PLANET

Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:

1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

- Helly Hansen has been prioritizing bluesign approved materials for over 10 years and today almost 90% of our main fabric is bluesign approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

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TECH CLINIC

A GUIDE TO OUR TECHNOLOGIES



3-LAYER SYSTEM



DRY.

Your second skin

Helly Hansen baselayers are the starting point for the best moisture management system in any condition. When you work hard, our baselayer ventilates excess heat and transports moisture away from skin into the next layer of clothing, helping your body stay dry and warm.



WARM.

Harness your heat

Helly Hansen thermal midlayer keeps you warm and comfortable. It traps air and insulates against cold while ventilating excess heat and allowing moisture to pass through to the outer layer and keep you in the comfort zone.



SAFE.

Keep the elements out

Helly Hansen protective layer with Helly Tech® waterproof and breathable fabric protects against rain and wind while allowing excess moisture to evaporate through the pores of the outer layer, helping your body stay dry and warm.



HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO; HEAT OR COLD, RAIN OR SNOW.



lifa[®] 

LIFA[®] is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA[®] delivers light insulation and moisture management through its 100% single layer LIFA[®] fibers. The LIFA[®] technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

LIFA®

WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulshed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



LIFA®



WARMTH LEVEL

Suitable for all activity levels where lightweight warmth is needed



LIFA® MERINO



WARMTH LEVEL

Suitable for medium to high intensity activities where extra warmth is needed



LIFA® MAX

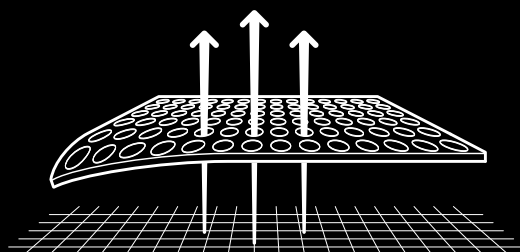


WARMTH LEVEL

Suitable for low intensity, cold activities where extra warmth is needed

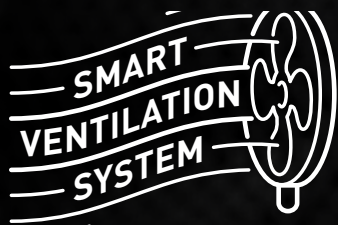
HOW LIFA® WORKS:

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer



H²FLOW™

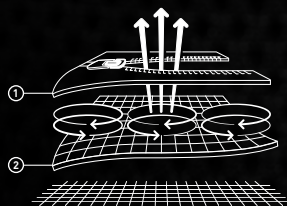
WARMER. COOLER. DRIER.



H²Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H²Flow™ jackets have a high warmth to weight ratio.



Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation.



LIFALOFT™

LIGHTER. WARMER

Developed in cooperation with Primaloft®, LIFALOFT™ is a combination of LIFA®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

TECHNICAL DETAILS:



LIFALOFT™'s insulation creates more air pockets, giving more warmth

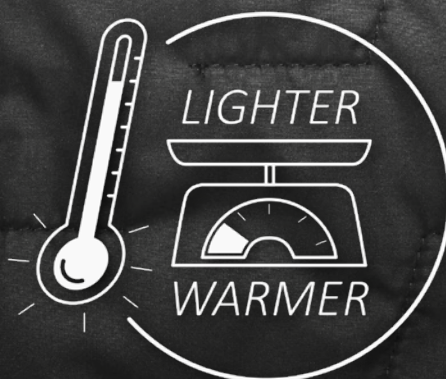


HYDROPHOBIC

LIFA® fibers have better moisture transportation properties



A better environmental option



20% LIGHTER AND STILL WARMER
THAN STANDARD INSULATION

HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth; the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.



lifa^{loft}[™]

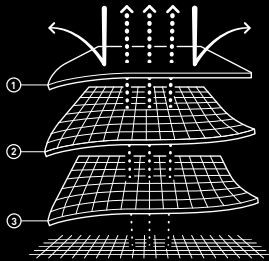
INSULATION BY **PRIMALOFT®**

HELLY TECH®

WATERPROOF. BREATHABLE. GUARANTEED

Helly Tech® is the waterproof and breathable outer layer between you and the elements.

Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.

HELLY TECH® PROFESSIONAL

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



LAB TESTS



WATER COLUMN, ISO 811 and JIS LIS L 1092-B1
Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.



BREATHABILITY, JIS L 1099-1985-B1
Gives the value of g/m²/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspirates 1 liter per 24 hours.

WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

HELLY TECH® LAYERS EXPLAINED:



3 PLY CONSTRUCTION
Outer fabric + membrane and inner fabricbonded together for lightweight, quick drying and durability.



2,5 PLY CONSTRUCTION
Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



2 PLY CONSTRUCTION
Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment? Here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.

If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.

Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.

4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).

5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.

6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

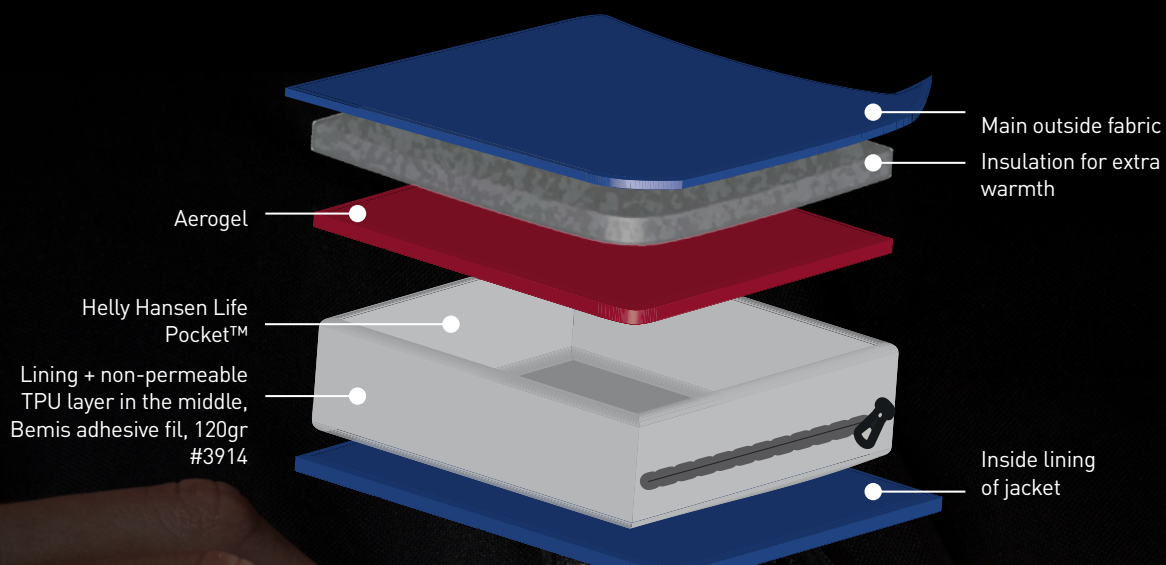
HOW TO RE-APPLY YOUR DWR:

1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

HELLY TECH®
PERFORMANCE

LIFE POCKET™

A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative construction, the Life Pocket™ stays 2 times warmer than a regular pocket.





AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



ALLIED®

Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.



comfortemp®

COMFORTEMP®

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



OEKO-TEX®

OEKO-TEX®

STANDARD 100 by Oeko-Tex Certified®

The Standard 100 by Oeko Tex® is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used.

The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the Oeko-Tex Certified® Association."



bluesign®

BLUESIGN®

BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.



WHY ARE STANDARDS IMPORTANT?

Standards play an integral role in the industries requiring protective clothing and equipment and provide the basis for guaranteeing a minimum level of protection to the worker. Standard test methods provide uniform testing procedures that ensure that manufacturers evaluate their products in the same way and make their claims accordingly. Standard specifications set minimum requirements for protective clothing and equipment in terms of design, performance and labels. Different practices exist for how manufacturers demonstrate conformance to these standards by independent testing and certification.

HOW STANDARDS WORK

Standards provide minimum specifications for different requirements for the design, performance, documentation, and labeling of the “product” (the clothing or equipment item).

- Design requirements dictate how a product is to be made by specifying product configurations or other design features that must be provided. For example, arc and flame resistant rainwear cannot have hardware that penetrates from exterior to interior surfaces of the garment.
- Performance requirements are the most common parts of

a standard. Performance requirements involve evaluating the product materials and components using specific test methods and setting either minimum or maximum values of the test property for the material or component. For example, material used in high visibility garments must show a certain level of brightness when measured using specific equipment and procedures.

- Documentation requirements address information that a manufacturer must provide with the product. These generally entail such information as the areas that must be addressed in user information or care and maintenance instructions provided by the manufacturer. Documentation requirements may also require reporting test results from a specific test to evaluate the product, but there is no specific minimum or maximum requirement.
- Labeling requirements indicate how the manufacturer must label the product and the minimum information that must be provided on the product label. In addition to identifying the manufacturer and the product, standards may require labels to provide some way of tracing the product and a statement indicating compliance with the standard.

Each of these types of requirements is not found in all standards. When citing a particular standard, you must understand what that standard requires to ensure that you will get what you specify.

WHICH ORGANIZATIONS DEVELOP STANDARDS?

Standards are developed by different organizations representing international, national or regional interests. In the United States, the principal standards development organization for industrial workwear is ASTM International. Other standards are developed by the American National Standards Institute (ANSI) or the National Fire Protection Association (NFPA). In Europe, the European Committee on Standardization (or CEN) develops protective clothing standards while the International Standards Organization (ISO) develops international protective clothing standards.

HOW ARE STANDARDS DEVELOPED?

The majority of standard organizations operate by some form of consensus; that is, there are certain rules in place, which are intended to ensure that all represented interests are considered in the development of standards. Usually standards development entails multiple balloting and different approval levels with requirements of resolving all dissenting votes. Some standards organizations permit public participation in various ways. Once all concerns are satisfied through a consensus process, the standard is finalized and published. Standards are then generally revised periodically to account for new issues and improvements in protection requirements or test methods.

HOW IS CONFORMANCE WITH A STANDARD DEMONSTRATED?

Most standards in North America do not require third party certification; however, the majority of testing is performed by independent, third party laboratories that are accredited to specific industry requirements for testing. Products that meet all the requirements of particular standard specification will have a label that indicates compliance with the respective standards. Purchasers can also ask for test reports and certificates from the manufacturer to show that a product has been tested to the respective standard identified on the product label.





ANSI/ISEA 107-15

High visibility clothing

ANSI 107 addresses clothing intended to provide visibility of the wearer under both daytime and nighttime conditions. The standard sets requirements for the minimum area and color performance of fluorescent background materials for daytime visibility. The standard also sets minimum requirements for reflective striping, which provides nighttime visibility when illuminated by vehicle headlights or other light sources. Three garment classes are established based

on the respective areas of fluorescent background and reflective striping materials. Two levels of photometric performance are also based on the brightness and intensity of the reflected light of the reflective striping. The above icon is used to show compliance of Helly Hansen products with this standard. The garment class and photometric level are shown below the icon and standard citation in this catalog.



ASTM F2302

***Withdrawn Standard**

Flame and heat resistant clothing

ASTM F2302 is designed to set minimum performance criteria for protective clothing where other specialized standards do not apply. The specification requires minimum flame resistance using the ASTM D6413 test method (described below) and heat resistance, as based on an International test method, ISO 17493. The specification requires that clothing materials show no more than a 2-second after flame and 6-inch char length when tested to ASTM D6413. For heat resistance, materials can not ignite, melt, drip, or separate, or shrink more than 10% when placed in an oven for 5 minutes at 500°F. Reusable

garment materials are tested new and after 10 cycles of laundering. Helly Hansen product meeting this standard are identified with the icon shown above.

WARNING: Products that show acceptable afterflame and/or heat resistance per ASTM F2302 are not intended for direct flame contact or for prolonged high heat exposure. These products will not protect against all flame and heat exposures. Conduct a hazard and risk assessment to determine the suitability of this product for your application.



ASTM F6413

Flame resistance test method

ASTM D6413 is the preferred test method for demonstrating material flame resistance performance for flame-resistant clothing. The test measures the time a material will continue to burn (called "afterflame time") and the damaged length (called "char length") when a cut edge of the material is vertically exposed to a 1½ inch high methane flame for 12 seconds. The test method does not set specific acceptance criteria. However, the general

industry practice and use of this test method in other flame-resistant clothing standards are to accept materials that show afterflame times of 2 seconds or less, and char lengths of 6 inches or less, without evidence of melting or dripping by the material under these test conditions. When flame resistance claims are made for Helly Hansen products, the icon shown above is used.



ASTM 2733

Standard specification for flame resistant rain gear for protection against flame hazards

This specification establishes applicable test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and suggested purchasing information for rain gear for use by workers who are potentially exposed to industrial hydrocarbon fires or other petrochemical fire hazards.



NFPA 2112-2012

Standard on Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire

This standard specifies the minimum performance requirements and test methods for flame-resistant fabrics and components and the design and certification requirements for garments for use in areas at risk from flash fires. This standard shall provide minimum requirements for the design, construction, evaluation, and certification of flame resistant garments for use by industrial personnel, with the intent of

not contributing to the burn injury of the wearer, providing a degree of protection to the wearer, and reducing the severity of burn injuries resulting from short-duration thermal exposures or accidental exposure to flash fires.



NFPA 70 E

Electrical work safety requirements

NFPA 70E is related to the National Electrical Code and addresses electrical safety requirements for employee workplaces that encompass electrical conductors and equipment installed within or on buildings and adjacent areas and for the supply of electricity. Chapter 1 of the standard addresses safety-related work practices including gloves, sleeves footwear, head protection, face and eye protection, and protective apparel. Specific requirements are provided for wearing of clothing resistant to flash flame where possible exposure to electrical arc occurs. Clothing for body protection must meet ASTM F1506 (textile clothing) or ASTM F1891 (rainwear). Selection criteria are based on a hazard/risk category by task with ratings ranging from 1 to 4.

A separate table specifies different types of PPE for each hazard/risk category. For example, FR clothing consisting of a long-sleeved shirt pants, coverall, jacket, parka, or rainwear is required for hazard/risk categories 1 through 4. Arc flash suits are required for hazard/risk categories 3 and 4 in addition to arc-rated shirts and pants. NFPA 70E is primarily an end user standard, which does not specifically address clothing certification or labeling. Nevertheless, manufacturers can claim compliance with the standard according to one of the referenced hazard/risk categories by meeting the respective referenced clothing standard and then indicating the hazard/risk category consistent with the product's performance.



ASTM F1891

Electrical Arc Protective Rainwear

ASTM F1891 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and labeling for rain wear used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The specification includes requirements for material insulation

during a simulated electrical arc exposure. In this test, the measured arc thermal protective value (ATPV) must be greater than 5 calories per square centimeter. Rainwear materials are also evaluated for flame resistance, strength, and water penetration resistance. Rainwear seams are also evaluated for water penetration resistance.



ASTM F1506

Electrical arc textile based protective clothing

ASTM F1506 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, and labeling for textile-based apparel used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The garment material is tested for insulation during a simulated electrical arc exposure.

The test measures the energy required to cause a second degree burn, which is called an arc thermal protective value (ATPV). Garment materials are also tested for flame resistance, physical strength, colorfastness and laundry shrinkage. Helly Hansen products meeting this standard are shown with the above icon.

Standards & Electrical Terminology

Arc Rating - is a value that describes a materials performance when exposed to an electrical arc discharge. It is expressed in cal/cm² and can be derived from either the ATPV (Arc Thermal Performance Value) or the Ebt (Breakopen Threshold Energy) whichever is lower.

ATPV - Arc Thermal Performance Value is defined as the incident energy that results in a 50% probability of the onset of a second degree burn.

Ebt - Breakopen Threshold Energy is defined as the incident energy on a material or material system that results in a 50% probability of breakopen.

HAF - Heat Attenuation Factor is the percentage of total energy that the fabric has prevented from reaching the panel sensors.



ASTM F1671

Blood-Borne Pathogen Test Method

ASTM F1671 is a test method that measures the passage of blood-borne pathogens through clothing material and seams. In this testing, specimens of workwear materials are individually placed in a test cell and exposed to liquid containing a non-harmful surrogate microorganism. This microorganism simulates Hepatitis B and C Viruses and the Human Immunodeficiency Virus (that causes AIDS). A sophisticated assay procedure is used that is able to detect a single penetrating virus, thus establishing the basis for clothing material viral penetration resistance. Test results are reported as "pass" if no virus is detected. Helly Hansen products that provide passing results for clothing material and seams are identified with the above icon.

WARNING: While Helly Hansen attests that the clothing material and seams pass ASTM F1671, conduct an assessment of workplace hazards to determine the suitability of this workwear for the intended application and if additional personal protective equipment is needed. Maintain workwear in accordance with the care instructions on the product label, read the user instructions prior to use to understand the limitations of the respective workwear prior to use. This workwear will not protect you under all conditions of exposure to blood-borne pathogens or other hazards.



CHEMICAL COMPATIBILITY

The chart below shows chemical compatibility of waterproof fabrics coated with polyvinylchloride (PVC) and polyurethane (PU).

	PVC	PU		PVC	PU		PVC	PU
Acetaldehyde	●	●	Diethyl phthalate	●	●	Methylhydrazine	●	●
Acetic acid, 30%	●	●	Dioxane	●	●	Mineral oil	●	●
Acetic acid, glacial	●	●	Epichlorohydrin	●	●	Monoethanolamine	●	●
Acetone	●	●	Ethyl acetate	●	●	Morpholine	●	●
Acetonitrile	●	●	Ethyl alcohol	●	●	Naptha	●	●
Acrylic acid	●	●	Ethyl benzene	●	●	Nitric acid, 10%	●	●
Acrylonitrile	●	●	Ethyl cellosolve	●	●	Nitric acid, 30-70%	●	●
Ammonium hydroxide, <70%	●	●	Ethyl ether	●	●	Nitric acid, 70%	●	●
Ammonium hydroxide, conc.	●	●	Ethyl formate	●	●	Nitrobenzene	●	●
Ammonium sulfate	●	●	Ethylene dichloride	●	●	Nitropropane	●	●
Amyl acetate	●	●	Ethylene glycol	●	●	Octane	●	●
Aniline	●	●	Ethylene oxide	●	●	Octyl alcohol	●	●
Benzaldehyde	●	●	Ferric chloride	●	●	Oleic acid	●	●
Benzene	●	●	Formaldehyde	●	●	Oxalic acid	●	●
Benzyl alcohol	●	●	Formic acid	●	●	Palmitic acid	●	●
Benzyl chloride	●	●	Furfural	●	●	Pentane	●	●
Butane	●	●	Gasoline, unleaded	●	●	Perchloric acid, conc.	●	●
Butyl acetate	●	●	Gluteraldehyde	●	●	Perchloroethylene	●	●
Butyl cellosolve	●	●	Glycerine	●	●	Phenol	●	●
Butylamine	●	●	Heptane	●	●	Phosphoric acid, conc.	●	●
Butyraldehyde	●	●	Hexachlorocyclopentadiene	●	●	Picric acid	●	●
Butyric acid	●	●	Hexane	●	●	Polychlorinated biphenyls	●	●
Calcium chloride	●	●	Hydrazine	●	●	Potassium cyanide	●	●
Calcium hypochloride	●	●	Hydrobromic acid	●	●	Potassium dichromate	●	●
Carbon disulfide	●	●	Hydrochloric acid, >70%	●	●	Potassium hydroxide	●	●
Carbon tetrachloride	●	●	Hydrochloric acid, 30-70%	●	●	Propane	●	●
Carbonic acid	●	●	Hydrochloric acid, 10-30%	●	●	b-Propiolactone	●	●
Chloroacetone	●	●	Hydrofluoric acid, 48%	●	●	Propyl acetate	●	●
Chlorobenzene	●	●	Hydrogen peroxide, 30%	●	●	Propyl alcohol	●	●
Chloroform	●	●	Hydroquinone	●	●	Propylene oxide	●	●
Chromic acid	●	●	Hylene	●	●	Sodium hydroxide, 30-70%	●	●
Citric acid	●	●	Isoamyl acetate	●	●	Sodium hydroxide, 70%	●	●
Coconut oil	●	●	Isobutyl alcohol	●	●	Sodium hypochlorite	●	●
Copper chloride	●	●	Isooctane	●	●	Sodium thiosulfate	●	●
Copper sulfate	●	●	Isopropanolamine	●	●	Stearic acid	●	●
Cottonseed oil	●	●	Isopropyl alcohol	●	●	Sulfuric acid, <30%	●	●
Cyclohexane	●	●	Isopropyl ether	●	●	Sulfuric acid, 30-70%	●	●
Cyclohexanol	●	●	Isopropylamine	●	●	Sulfuric acid, >70%	●	●
Cyclohexanone	●	●	Kerosene	●	●	Tannic acid	●	●
Detergent/soaps	●	●	Lactic acid	●	●	Tetrahydrofuran	●	●
Diacetone alcohol	●	●	Lauric acid	●	●	Tin chloride	●	●
Dibenzyl ether	●	●	Linseed oil	●	●	Toluene	●	●
Dibutyl phthalate	●	●	Maleic acid	●	●	Toluene diisocyanate	●	●
Diethanolamine	●	●	Malic acid	●	●	Trichloroethylene	●	●
Diethylamine	●	●	Methyl acetate	●	●	Tricresyl phosphate	●	●
Diisobutyl ketone	●	●	Methyl alcohol	●	●	Triethanolamine	●	●
Diisopropylamine	●	●	Methyl cellosolve	●	●	Turpentine	●	●
Dimethyl formamide	●	●	Methyl ethyl ketone	●	●	Urea	●	●
Dimethyl sulfoxide	●	●	Methyl isobutyl ketone	●	●	Vinyl acetate	●	●
Dimethylamine	●	●	Methylene chloride	●	●	Xylene	●	●

- Chemical not expected to degrade work wear material
- **CAUTION** - Chemical not expected to degrade material but is skin toxic or suspect/ actual carcinogen; consider alternative suit design and material
- **WARNING** - CHEMICAL WILL DEGRADE WORK WEAR MATERIAL
- No data are available to rate material

The data provided in this chemical-material compatibility guide are based on recommendations from the 3rd edition for the "Guidelines for the Selection of Chemical Protective Clothing," ACGIH, Cincinnati, 1987. Helly Hansen makes no warranties regarding the use of this information.

The end user must conduct a hazard assessment based on the conditions of use and determine the suitability of appropriate protective clothing on a case-by-case basis. Permeation or penetration testing against the chemical(s) of interest may be required to determine the barrier effectiveness of the material.

TRADES





CHELSEA EVOLUTION



950

71340 CHELSEA EVOLUTION WINTER JACKET

HELLY TECH®
PERFORMANCE

YKK

The Chelsea Evolution Winter Jacket protects you from the dropping temperatures. The waterproof Helly Tech® Performance membrane keeps you dry while the Primaloft® insulation keeps you warm; no matter the weather you face, you'll be prepared.

- Air permeability Class 3
- Helly Tech® Performance
- Life Pocket™
- Primaloft® insulation
- Waterproof, windproof & breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap

- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort

COLORS

950 EBONY

SIZES

XS-4XL

FABRIC

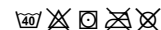
Main fabric: 100% Polyester - 215 g/m²
 Reinforcement: Cordura® fabric - 260 g/m²
 Insulation body: Primaloft® Black 133 g/m²
 Insulation sleeve/hood: Primaloft® Black 80 g/m²
 Lining: 100% polyester

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

WATERPROOF/BREATHABILITY

20,000/15,000



950

71140 CHELSEA EVOLUTION SHELL JACKET

COLORS

950 EBONY

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 265 g/m²
 Reinforcement: Cordura® fabric - 288 g/m²

WATERPROOF/BREATHABILITY

10,000/10,000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified

HELLY TECH®
PERFORMANCE

YKK



- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



481

992

77445 CHELSEA EVOLUTION SERVICE PANT

COLORS

481 CAMO, 992 BLACK

SIZES

30/30-38/30, 30/32-38/32, 32/34-36/34

FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²
 Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²
 Reinforcement: Cordura® fabric 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- 4-Way Stretch
- YKK® zipper
- Jeans like front pockets
- Tonal logos
- Cargo Pockets



481



590



990

71345 KENSINGTON WINTER JACKET



Warm up without feeling weighed down; our proprietary LifaLoft™ insulation is lighter and warmer than standard insulation. The Kensington Winter Jacket features both the LifaLoft™ technology and Black Eco Insulation from Primaloft® for when you need to stay warm for long hours in cold conditions. The Helly Tech® Professional membrane allows the jacket to stay waterproof & breathable, with articulated sleeves, detachable hood and adjustments on the cuffs to create the perfect fit.

• AVAILABLE IN SEPTEMBER

- Helly Tech® Professional
- LIFALOFT™ insulation by Primaloft®
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper

- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

COLORS

481 CAMO, 590 NAVY, 990 BLACK,

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²
 Lining: 100% Polyamide
 Insulation: 70% Polypropylene, 30% Polyester - 100g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





481

590

990

73230 KENSINGTON HOODED LIFALOFT JACKET

COLORS

481 CAMO, 590 NAVY, 990 BLACK,

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75 g.
Second fabric: Face: 94% Polyester, 6% Elastane, 305 g.
Insulation: 70% Polypropylene, 30% Polyester, 80 g.

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- NEW CAMO AVAILABLE SEPT 2020
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket



590

990

73231 KENSINGTON LIFALOFT JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75 g/m²
Secondary fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²
Insulation: 70% Polypropylene, 30% Polyester, 80 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Bottom hem adjustment system inside pocket



590

481

990

74230 KENSINGTON HOODED SOFTSHELL JACKET

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Cuffs with velcro adjustment
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket



970

590

990

74231 KENSINGTON SOFTSHELL JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g.

WATERPROOF/BREATHABILITY

5.000/5.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



930

990

72158 KENSINGTON FLEECE JACKET

COLORS

930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

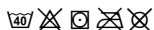
Main: 100% Polyester - 350g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Wind Pro® fabric
- YKK® center front zipper with back placket and chin protector
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Extended back for max comfort
- No side seams



590

931

930

990

79243 KENSINGTON ZIP HOODIE

COLORS

590 NAVY, 930 GREY MÉLANGE, 931 GREY MELANGE CAMO, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside, 330 g/m²



NEW GREY MELANGE & NAVY AVAILABLE SEPT 2020

- YKK® center front zipper
- YKK® hand pockets zipper
- Rib around hood for increased comfort
- Rib at bottom- sleeve and hem for increased comfort
- Raised HH Workwear logo



590

930

990

79245 KENSINGTON SWEATSHIRT

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside, 330 g/m²



- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



481

990

590

79242 KENSINGTON LONGSLEEVE

COLORS

481 CAMO, 990 BLACK, 590 NAVY

SIZES

S - 4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane, 220g/m²

- Rib at center front for increased comfort
- Raised HH Workwear logo





481

990

900

79246 KENSINGTON T-SHIRT

COLORS

481 CAMO, 990 BLACK, 900 WHITE

- Raised HH Workwear logo

SIZES

S - 4XL

FABRIC

Main fabric: 92% Cotton, 8% Elastane, 220 g/m²



590

970

990

79812 KENSINGTON WOOL BEANIE

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

- NEW AVAILABLE SEPT 2020
- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo

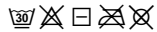
SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon
Lining: 100% Polyester

NEW
STYLE



480

590

930

990

290

79811 KENSINGTON BEANIE

COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MÉLANGE,
990 BLACK, 290 DARK ORANGE

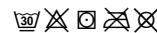
- Knitted polyester beanie
- HH Workwear logo

SIZES

STD

FABRIC

Main fabric: 100% Acrylic



481

990

79802 KENSINGTON CAP

COLORS

481 CAMO, 990 BLACK

- Full crown construction
- Snap back
- One size fits most

SIZES

STD

FABRIC

100% Cotton



990

79805 KENSINGTON FLAT TRUCKER

COLORS
990 BLACK

SIZES
STD

FABRIC
100% Cotton

- Trucker
- Full crown construction
- One size fits most



OXFORD



990

590

73290 OXFORD WINTER JACKET



The Oxford winter jacket will keep you warm and comfortable through the cold winter. The fabric combinations ensure durability while the fit gives you full movement and ability to get the job done.

- Helly Tech® Performance fabric
- Critically taped
- Primaloft® insulation
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

COLORS
990 BLACK, 590 NAVY

SIZES
S - 4XL

FABRIC
Main fabric: 100% Polyester, 255 g/m²
Secondary fabric: 79% Cotton 21% Polyester, 295 g/m²
Insulation: Primaloft Black Eco - 100 g/m² in body
80 g/m² in sleeves.

Oeko-Tex/BLUESIGN
Oeko-Tex/Bluesign Approved Main Fabric

WATERPROOF/BREATHABILITY
10,000/10,000





990

71290 OXFORD SHELL JACKET

HELLY TECH®
PERFORMANCE

YKK

AMARIS
SYSTEM

The Oxford Shell Jacket has a fully taped construction with Helly Tech® Performance membrane, providing it with great breathability while remaining waterproof. It has a variety of adjustable features for fit, added comfort, and is highly resistant to wear-and-tear with ripstop fabric. Use it by itself or combine it with a base layer and fleece, this jacket is reliable all year long.

- Helly Tech® Performance
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

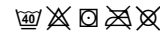
Main fabric: 100% Polyester; 255 g/m²

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

WATERPROOF/BREATHABILITY

10,000/10,000



590

970

990

72026 OXFORD FLEECE JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 251 g/m²

Oeko-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard | YKK® chest pocket zipper
- YKK® hand pockets zipper
- Extended back for better comfort



590

970

990

72097 OXFORD LIGHT FLEECE JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 159 g/m²

Oeko-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Extended back for better comfort



590



990

77561 OXFORD BIB

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastan, 265 g.

Second fabric: 65% Polyester, 35% Cotton, 310 g.

Reinforcement: 100% Polyamide, 195 g.

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

YKK

AMARANTH



- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Hanging pocket
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop



590



990

77467 OXFORD CONSTRUCTION PANT

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

YKK

AMARANTH



- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Hanging pocket
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop



590



990

77468 OXFORD WORK PANT

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

YKK

AMARANTH



- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop



590



990

77466 OXFORD SERVICE PANT

COLORS

590 NAVY, 990 BLACK

SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

YKK

AMARANTH



- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



CHELSEA



990

71047 CHELSEA SHELL JACKET

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 175 g/m²

Reinforcement: 100% Cordura® fabric - 219 g/m²

Mesh lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

WATERPROOF/BREATHABILITY

10,000/10,000

- Helly Tech® Performance
- Waterproof, windproof and Breathable
- Cordura® fabric reinforcement on shoulders



YKK



999

76040 CHELSEA JACKET

COLORS

999 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295 g/m²

Reinforcement: 100% Cordura® fabric - 219 g/m²

- YKK® vislon center front zip
- No shoulder seams
- Reflective elements
- Brushed micro fleece inside collar and cuffs



YKK



999

76041 CHELSEA LINED JACKET

COLORS

999 BLACK

SIZES

S - 4XL

FABRIC

Main: 79% Cotton, 21% Polyester - 295 g/m²

Reinforcement: 100% Cordura® fabric - 219 g/m²

Insulation: 100% Polyamide, 80 g/m²

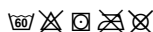
OEKO-TEX/BLUESIGN

Oeko-Tex Certified approved

- YKK® vislon center front zip
- Extra 80g insulation at shoulders
- No shoulder seams
- Reflective elements



YKK





999

76042 CHELSEA LINED VEST

COLORS

999 BLACK

SIZES

S - 4XL

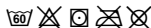
FABRIC

Polycotton

79% Cotton, 21% Polyester - 295 g/m²Insulation: 100% Polyester, 350 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified approved



- YKK Vision center front zip
- No shoulder seams
- Reflective elements
- Fleece lining in collar
- Two pockets at front with zippers
- Two chest pockets with push button closure and velcro closure
- One large inner pocket with velcro closure
- Plastic covered metal buttons
- Push button adjustment at each side of the waist
- Expansion in back for increased freedom of movement
- Tail drop



999

76488 CHELSEA CONSTRUCTION PANT

COLORS

999 BLACK

SIZES

cc. 999 28/30-44/30 30/32-44/32 30/34-38/34, 32/36-38/36

FABRIC

79% Cotton, 21% Polyester - 295 g/m²Reinforcement: 100% Cordura® fabric - 219 g/m²

- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double Velcro closure on both sides for hammer holders
- Fly with zip
- Plastic covered metal buttons
- Gusset at crotch
- Two pockets at front
- Two back pockets
- Two hanging pockets in Cordura® fabric with double bottom for extra durability
- Thigh pocket with flap
- Ruler pocket
- Extra button included
- Polyester loops for screwdrivers and pliers
- Broad belt tunnel at back for extra strength and stability
- Knee pad pocket in Cordura® fabric accessible from the inside
- Knee pad position can be adjusted by 5 cm for better fit
- Fold at bottom hem gives option to increase length of leg by 5 cm



999

77488 CHELSEA LINED PANT

COLORS

999 BLACK/CHARCOAL

SIZES

30/30-44/30, 30/32-44/32

FABRIC

79% Cotton, 21% Polyester - 295 g/m²

Lined with 160 grams of Polartec Fleece for Warmth

Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified approved



- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double Velcro closure on both sides for hammer holders
- Fly with zip
- Plastic covered metal buttons
- Gusset at crotch
- Two pockets at front
- Two back pockets
- Two hanging pockets in Cordura® fabric with double bottom for extra durability
- Thigh pocket with flap
- Ruler pocket
- Extra button included
- Polyester loops for screwdrivers and pliers
- Broad belt tunnel at back for extra strength and stability
- Knee pad pocket in Cordura® fabric accessible from the inside
- Knee pad position can be adjusted by 5 cm for better fit
- Fold at bottom hem gives option to increase length of leg by 5 cm



LUNA



990

71304 W LUNA WINTER JACKET

HELLY TECH®
PROFESSIONAL

YKK

LIFE
POCKET™NEW
STYLE

Designed and tested by women, the Luna Winter Jacket is the perfect choice for women at work on a cold winter day. With its Helly Tech® Performance membrane and Primaloft® Black Eco Insulation it is lightweight while remaining waterproof, windproof and breathable.

NEW AVAILABLE SEPT 2020

- Helly Tech® Professional
- Life Pocket™
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap

- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen (HH) logos

COLORS

990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polyester - Lining: 100% Polyamide
Insulation body: 80% Recycled Polyester, 20% Polyester
Insulation sleeves: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



990

71240 W LUNA SHELL JACKET

COLORS

990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polyester
Lining: 100% Polyamide

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

HELLY TECH®
PROFESSIONAL

YKK

NEW
STYLE

NEW AVAILABLE SEPT 2020

- Helly Tech® Professional
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen (HH) logos



990

74240 W LUNA SOFTSHELL JACKET

YKK



Designed and tested by women, the Luna softshell jacket is a versatile piece with female fit that will keep the wearer comfortable throughout the working day.

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

COLORS
990 BLACK

SIZES
XS - 2XL

FABRIC
Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY
5.000/5.000

Oeko-Tex/BLUESIGN
Oeko-Tex/Bluesign Approved



990

72400 W LUNA FLEECE JACKET

COLORS
990 BLACK

SIZES
XS - 2XL

FABRIC
Main fabric: 100% Polyester - 250 g/m²

Oeko-Tex/BLUESIGN
Oeko-Tex/Bluesign Approved Main Fabric

- NEW AVAILABLE SEPT 2020
- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort



YKK

NEW
STYLE

990

77482 W LUNA CONSTRUCTION PANT

COLORS
990 BLACK

SIZES
4/30-18/32

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²
Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²
Reinforcement: 100% Polyamide, 195 g/m²

Oeko-Tex/BLUESIGN
Oeko-Tex Certified

YKK



- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos





990

77483 W LUNA SERVICE PANT

COLORS
990 BLACK

SIZES
4/30-18/32

FABRIC
Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²,
Second fabric: 65% Polyester, 35% Cotton, 310 g/m²,
Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

YKK®



- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Possibility to increase leg length by 5cm
- Tonal logos



MANCHESTER



999

71351 MANCHESTER WINTER JACKET

COLORS
999 BLACK

SIZES
XS-4XL

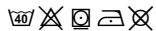
FABRIC
Main fabric: 100% Polyester - 150g/m²
Insulation: Primaloft® Black Eco - 100g/m² in body
and hood, 80g/m² in sleeve
Lining: 100% Polyamide - 66g/m²

OEKO-TEX/BLUESIGN
Bluesign Approved

HELLY TECH®



YKK®



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable hood with drawcord and fastener
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details
- Previously named Aker Winter Jacket



990

71452 MANCHESTER WINTER PANT

COLORS
990 BLACK

SIZES
XS - 4XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Insulation: Primaloft® Black Eco - 60 g/m²
Lining: 100% Polyamide - 66 g/m²

HELLY TECH®



YKK®



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap
- Previously named Aker Winter Pant



590

990

71043 MANCHESTER SHELL JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Helly Tech® Protection 100% Polyester - 145 g/m²

OEKO-TEX/BLUESIGN

Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88cm
- *Previously named Haag Jacket*



990

74044 W MANCHESTER SHELL JACKET

COLORS

990 BLACK

SIZES

S - 2XL

FABRIC

Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- *Previously named W Haag Jacket*



990

71445 MANCHESTER SHELL PANT

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Two pockets at front with zippers
- ID-Card loop
- *Previously named Gent Pant*



990

530

70127 MANCHESTER RAIN JACKET

COLORS

530 RACER BLUE, 990 BLACK

SIZES

XS - 4XL

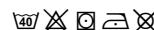
FABRIC

Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- YKK® zippers
- Front storm flap
- Two hand pockets
- Opening in back for ventilation
- *Previously named Waterloo Jacket*





990

70427 MANCHESTER RAIN PANT

COLORS
990 BLACK

SIZES
XS - 4XL

FABRIC
Main fabric: 100% Polyester - 108 g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN
Bluesign approved

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener
- *Previously named Waterloo Pant*



990

72065 MANCHESTER ZIP IN JACKET

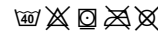
COLORS
990 BLACK

SIZES
XS-4XL

FABRIC
Main fabric: 100% Polyester, 320 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- *Previously named Red Lake Zip In Jacket*



590

990

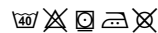
79216 MANCHESTER ZIP HOODIE

COLORS
590 NAVY, 990 BLACK

SIZES
S-4XL

FABRIC
Main fabric: 100% Cotton, 280 g/m²

- YKK® center front zipper with back placket
- Two hand pockets
- Elastic rib at bottom hem and cuffs
- Hood with draw cord adjustment



590

990

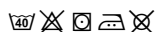
79217 W MANCHESTER ZIP HOODIE

COLORS
590 NAVY, 990 BLACK

SIZES
XS-2XL

FABRIC
Main fabric: 100% Cotton, 280 g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem





590

990

79214 MANCHESTER HOODIE

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

79215 W MANCHESTER HOODIE

COLORS

590 NAVY, 990 BLACK

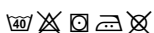
SIZES

XS - 2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

79212 MANCHESTER ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

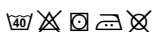
SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



990

590

79213 W MANCHESTER ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem





590

990

79210 MANCHESTER HALF ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

- YKK® center front half zip
- Elastic rib at bottom hem and cuffs

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²



590

990

79208 MANCHESTER SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

- 900 WHITE AND 930 GREY AVAILABLE SEPT 2020
- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²



990

590

79209 W MANCHESTER SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

- 900 WHITE AND 930 GREY AVAILABLE SEPT 2020
- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²



590

900

990

79167 MANCHESTER POLO

COLORS

590 NAVY, 900 WHITE, 990 BLACK

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton, 190 g/m²





990

590

900

79168 W MANCHESTER POLO

COLORS

590 NAVY, 900 WHITE, 990 BLACK

SIZES

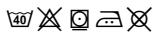
XS - 2XL

FABRIC

Main fabric: 100% Cotton, 190 g/m²

• 900 WHITE AND 930 GREY AVAILABLE SEPT 2020

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



590

990

79169 MANCHESTER LONGSLEEVE

COLORS

590 NAVY, 990 BLACK

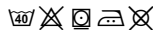
SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams



590

990

79159 W MANCHESTER LONGSLEEVE

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams



590

970

900

990

79161 MANCHESTER T-SHIRT

COLORS

590 NAVY, 970 DARK GREY, 900 WHITE, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams



990

590

970

900

79163 W MANCHESTER T-SHIRT

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

• 900 WHITE AND 930 GREY AVAILABLE SEPT 2020

- Ribbed collar
- Side seams



HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Depending on your height, many of our styles include an 'extendable leg' feature that allows you to add an additional 5cm to the bottom hem.

How to extend the bottom hem of your HH Workwear pants:



1 If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



2 From the inside of the pant, rip the top thread carefully, as to not tear the garment



3 Remove the thread completely and pull the hem to reveal the additional material

PANT OVERVIEW

	CONSTRUCTION	WORK	SERVICE
CHELSEA EVOLUTION	F1		93% Polyamide, 7% Elastane, 310 g/m ²
	F2		79% Cotton, 21% Polyester, 295 g/m ²
	R1		100% Polyamide, 219 g/m ²
OXFORD & LUNA	F1	79% Cotton 18% Polyester, 3% Elastane, 265 g/m ²	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m ²
	F2	65% Polyester, 35% Cotton, 310 g/m ²	65% Polyester, 35% Cotton, 310 g/m ²
	R1	100% Polyamide, 195 g/m ²	100% Polyamide, 195 g/m ²
CHELSEA	F1	79% Cotton, 21% Polyester - 295 g/m ²	
	F2		
	R1	Change to 100% Cordura® fabric - 219 g/m ²	

F1 = Main Fabric
F2 = Secondary Fabric
R1 = Reinforcement Fabric

CONSTRUCTION

WORK

SERVICE

(CHELSEA EVOLUTION)

(OXFORD)

(CHELSEA)



77461 / OXFORD CONSTRUCTION PANT

Lightweight 2-Way Stretch fabric / Reinforcement at knee and bottom leg / Loop with double velcro on both sides for hammer holder / Hanging pockets with angled corners and double bottom for extra durability



77462 / OXFORD WORK PANT

Lightweight 2-Way Stretch fabric / Reinforcement at knee and bottom leg / Loop with double velcro on both sides for hammer holder / Ruler pocket with double bottom for extra durability



77445 / CHELSEA EVOLUTION SERVICE PANT

4-Way Stretch on upper part / Gusset at crotch / Cargo pockets. Rubber covered button



77460 / OXFORD SERVICE PANT

Lightweight 2-Way Stretch fabric / Thigh pocket with flap and velcro closure / Broad center back belt loop for extra stability & strength / Gusset at crotch



76488 / CHELSEA CONSTRUCTION PANT

Cordura® fabric reinforcement on knees / Hanging pockets in Cordura® fabric with angled corners and double bottom / Ruler pocket with double bottom for extra durability / Thigh pocket with zipper & mobile phone pocket



HI VIS





POTSDAM



269

369

71389 POTSDAM JACKET ANSI

COLORS

269 HI VIS ORANGE/CHARCOAL,

369 HI VIS YELLOW/CHARCOAL

SIZES

2XS-6XL

FABRIC

Helly Tech® Protection – 100% Oxford Polyester – 200 g/m2

Contrast Color: 100% Oxford Nylon – 140 g/m2

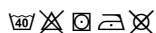
Lining: 100% Nylon

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3

WATERPROOF/BREATHABILITY

5,000/5,000



- Helly Tech® Protection Fabric
- Waterproof, Windproof, Breathable
- Fully taped construction
- Reflective band at shoulders and sleeve end
- Detachable hood
- Hood designed to be used with a helmet
- Brushed polyester inside collar
- Storm flap
- Two-way zipper and velcro closure
- Two pockets at front with zippers and flaps
- Two chest pockets with zippers and flaps
- Inner chest pocket with zipper
- Mobile phone and pen pocket at right chest
- Zip ventilation under arms
- Draw cord adjustment at hem
- Draw cord adjustment at waist
- Elastic cuffs with velcro adjustment
- Zipper for entry inside garment for logo applications
- Click-on loops for accessories under pocket flaps



260

360

78074 POTSDAM INSULATOR JACKET

COLORS

260 HI VIS ORANGE, 360 HI VIS YELLOW

SIZES

2XS-6XL

FABRIC

Helly Tech® Protection

Main Outershell: 100% Polyester – 200 g/m2

Insulation: 100% Polyester – 120 g/m2

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3

- Helly Tech Protection
- Brushed Polyester inside collar
- Reflective bands at waist, shoulders and cuffs
- Inner pocket with Velcro shoulders
- Mobile Pocket with Velcro closure
- Two front pockets with zippers and snaps
- Drawcord adjustment at hem
- Tail drop
- Storm flap w/ zippers and Velcro closure
- Click-on loops for accessories under pocket flaps
- Optional as zip in jacket with 71389





269



369

71489 POTSDAM BIB ANSI

COLORS

269 HI VIS ORANGE/CHARCOAL,
369 HI VIS YELLOW/CHARCOAL

SIZES

2XS-6XL

FABRIC

Helly Tech® Protection – 100% Oxford Polyester – 200 g/m²
Contrast Color: 100% Oxford Nylon – 140 g/m²
Lining: 100% Nylon

STANDARDS

ANSI/ISEA 107-2015 Class E



- Helly Tech® waterproof, windproof and breathable fabric
- Fully taped construction
- Reflective band at legs
- Fly with zip
- Two pockets at front with zippers and flaps
- Two thigh pockets with flaps
- Ruler pocket with button for attaching knives
- Back pocket with flap
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Elastic at waist
- Knee pad pockets inside
- Detachable back piece with elastic suspenders
- Velcro adjustment at hem
- Boot zippers with storm flap and velcro closure



360

71391 ALTA PILOT JACKET

COLORS

360 HI VIS YELLOW

SIZES

S-4XL

FABRIC

Main: 100% Polyester - 200 g/m²
Insulation: 100% Polyester pile, 350 g/m²

WATERPROOF/BREATHABILITY

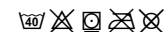
10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3



- Air permeability Class 3
- EN ISO 14058 without pant
- Helly Tech® Performance
- Windproof, waterproof & breathable
- ID Card loop
- Mobile phone pocket
- ANSI/ISEA 107-2015 Type R Class 3



269

369

71332 ALTA WINTER JACKET

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²
Secondary fabric: 100% Polyamide 145 g/m²
Insulation: 100% Polyamide - 120 g/m² in body
100 g/m² in sleeves.

WATERPROOF/BREATHABILITY

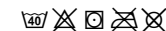
10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3



- Air permeability Class 3
- Helly Tech® Performance
- Detachable hood
- Adjustable hood with drawcord & fastener
- YKK® front zipper
- Napoleon pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop
- ANSI/ISEA 107-2015 Type R Class 3



269

369

70445 ALTA WINTER PANT

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²

Secondary fabric: 100% Polyamide 145 g/m²

Insulation: 100% Polyamide, 100 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3



- Air permeability Class 3
- Draw cord adjustment at waist
- Belt loops
- Knee high boot zipper with storm flap & fastener closure
- ID card loop
- ANSI/ISEA 107:2015 Class E



269

369

71071 ALTA SHELL JACKET

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²

Secondary fabric: 100% Polyamide 145 g/m²

WATERPROOF/BREATHABILITY

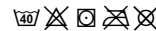
10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3



- Helly Tech® Performance
- Detachable hood
- Adjustable hood with drawcord & fastener
- YKK® front zipper
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



369

71443 ALTA SHELL BIB

COLORS

369 HI VIS YELLOW

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester, 200 g

Secondary fabric: 100% Polyamide 145 g.

WATERPROOF/BREATHABILITY

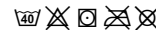
10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

ANSI/ISEA 107-15 Class E



- NEW AVAILABLE SEPT 2020
- Helly Tech® Performance
- Front Fly
- Boot hen adjustment snaps
- Front Pocket with Velcro closure
- Fully Taped Seams
- ANSI/ISEA 107-15 Class E



269

369

71442 ALTA SHELL PANT

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m²

Secondary fabric: 100% Polyamide 145 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

ANSI/ISEA 107-15 Class E



- Helly Tech® Performance
- Draw cord adjustment at waist
- Belt loops
- Knee high boot zipper with storm flap & fastener closure
- ID card loop



360

71070 ALTA SHELTER JACKET

COLORS

360 HI VIS YELLOW

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester

Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

WATERPROOF/BREATHABILITY

5,000/5000

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3

YKK

CORE



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- YKK® center front zip with storm flap
- ID-Card loop
- ANSI/ISEA 107-2015 Type R Class 3



360

71570 ALTA SHELTER BIB

COLORS

360 HI VIS YELLOW

SIZES

S-4XL

FABRIC

Main fabric: 100% Polyester

Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

WATERPROOF/BREATHABILITY

5,000/5,000

STANDARDS

ANSI/ISEA 107-15 Class E

YKK



- Waterproof, windproof and breathable
- Fully taped construction
- Adjustable elastic suspenders



260

361

70266 ALTA RAIN JACKET

COLORS

260 HI VIS ORANGE, 361 HI VIS YELLOW

SIZES

XS-4XL

FABRIC

Main: 100% Polyester - 170 g/m²

PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

STANDARDS

ANSI/ISEA 107-2015 Type R Class 3

3M

YKK

CORE



- 3M™ reflectives
- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord
- ANSI/ISEA 107-2015 Type R Class 3
- Previously named Narvik Jacket



260

360

70570 ALTA RAIN BIB

COLORS

260 HI VIS ORANGE, 361 HI VIS YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²

PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

STANDARDS

ANSI/ISEA 107-2015 Class E

3M

YKK

CORE



- 3M™ reflectives
- Waterproof fabric & construction
- Double layer fabric at knees
- Inner chest pocket with zipper
- Previously named Narvik Bib



269

369

70261 ALTA RAIN JACKET W/ CSA

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

S - 4XL

FABRIC

Main: 100% Polyester - 170 g/m²

PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

STANDARDS

CSA Z96 Class 2, Level 2

- 3M reflex
- Waterproof fabric and construction
- Packable hood with draw cord adjustment at front
- CSA Z96 Class 2, Level 2
- Previously named Narvik Jacket CSA

HELLY TECH®
PERFORMANCE

YKK®



A man with a beard, wearing a black baseball cap with the 'HH workwear' logo and a green rain jacket, is shown in profile. He is working on a dark, wet surface, possibly a boat hull, using a small tool. A yellow level is placed horizontally in front of him. The scene is set outdoors in the rain, with water droplets visible on his jacket and the surface he is working on. The background shows blurred green foliage. A white rectangular box with a thin black border is centered over the image, containing the text 'RAINWEAR & FISHING'.

RAINWEAR & FISHING



HELLY TECH



950

71140 CHELSEA EVOLUTION SHELL JACKET

COLORS
950 EBONY

SIZES
S - 4XL

FABRIC
Main fabric: 100% Polyester - 265 g/m²
Reinforcement: Cordura® fabric - 288 g/m²

WATERPROOF/BREATHABILITY
10,000/10,000

Oeko-Tex/BLUESIGN
Oeko-Tex Certified

HELLY TECH®
PERFORMANCE



YKK



- Helly Tech® Performance
- Waterproof, windproof & breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



990

71047 CHELSEA SHELL JACKET

COLORS
990 BLACK

SIZES
XS - 4XL

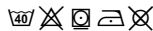
FABRIC
Main fabric: 100% Polyester - 175 g/m²
Reinforcement: 100% Cordura® fabric - 219 g/m²
Mesh lining: 100% Polyester

Oeko-Tex/BLUESIGN
Oeko-Tex Certified

WATERPROOF/BREATHABILITY
10,000/10,000



YKK



- Helly Tech® Performance
- Waterproof, windproof and Breathable
- Cordura® fabric reinforcement on shoulders



990

71290 OXFORD SHELL JACKET

COLORS
990 BLACK

SIZES
XS - 4XL

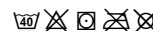
FABRIC
Main fabric: 100% Polyester, 255 g/m²

Oeko-Tex/BLUESIGN
Oeko-Tex/Bluesign Approved Main Fabric

WATERPROOF/BREATHABILITY
10,000/10,000

HELLY TECH®
PERFORMANCE

YKK



- Helly Tech® Performance
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



990

71240 W LUNA SHELL JACKET

COLORS
990 BLACK

SIZES
XS - 2XL

FABRIC
Main fabric: 100% Polyester
Lining: 100% Polyamide

WATERPROOF/BREATHABILITY
20.000/15.000

OEKO-TEX/BLUESIGN
Oeko-Tex/Bluesign Approved



- NEW AVAILABLE SEPT 2020
- Helly Tech® Professional
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen (HH) logos



590

990

71043 MANCHESTER SHELL JACKET

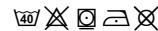
COLORS
590 NAVY, 990 BLACK

SIZES
XS - 4XL

FABRIC
Helly Tech® Protection 100% Polyester - 145 g/m²

OEKO-TEX/BLUESIGN
Bluesign approved

WATERPROOF/BREATHABILITY
5,000/5,000



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88cm
- *Previously named Haag Jacket*



990

74044 W MANCHESTER SHELL JACKET

COLORS
990 BLACK

SIZES
S - 2XL

FABRIC
Main fabric: 100% Polyester - 150 g/m²
Lining: 100% Polyester

OEKO-TEX/BLUESIGN
Oeko-Tex/Bluesign Approved

WATERPROOF/BREATHABILITY
5,000/5,000



- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- *Previously named W Haag Jacket*



990

71445 MANCHESTER SHELL PANT

COLORS
990 BLACK

SIZES
XS - 4XL

FABRIC
Main: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN
Bluesign approved

WATERPROOF/BREATHABILITY
5,000/5,000



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Two pockets at front with zippers
- ID-Card loop
- *Previously named Gent Pant*



990

530

70127 MANCHESTER RAIN JACKET

COLORS

990 BLACK, 530 RACER BLUE

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 108 g/m²

Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Bluesign approved

WATERPROOF/BREATHABILITY

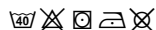
5,000/5,000

HELLY TECH®
PROTECTION

YKK®

CORE

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- YKK® zippers
- Front storm flap
- Two hand pockets
- Opening in back for ventilation
- *Previously named Waterloo Jacket*



990

70427 MANCHESTER RAIN PANT

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 108 g/m²

Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Bluesign approved

WATERPROOF/BREATHABILITY

5,000/5,000

HELLY TECH®
PROTECTION

CORE

- Helly Tech® Protection
- Waterproof, windproof & breathable
- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener
- *Previously named Waterloo Pant*



GALE



290

480

590

990

70282 GALE RAIN JACKET

COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main: 100% PU on 100% Polyester knit - 240g/m²

- YKK® center front zipper
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Packable hood with draw cord adjustment at front
- Neoprene cuffs
- Inner pocket
- Bottom hem adjustment with cord
- Extended back for better comfort
- ID card loop





290

480

590

990

70582 GALE RAIN BIB

COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main: 100% PU on 100% Polyester knit - 240g/m²

- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons



290

480

590

990

70485 GALE RAIN PANT

COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- Adjustable waist
- Adjustable bottom leg with snap buttons

IMPERTECH



770

70149 IMPERTECH LONG COAT

COLORS

770 GREEN BROWN

SIZES

XS - 4XL

FABRIC

PU w/knit backing, 220g/m²

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut.
- 3/4 Length | MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested



770

990

70148 IMPERTECH JACKET

COLORS

770 GREEN BROWN, 990 BLACK

SIZES

cc.770 XS-6XL, cc.990 S-4XL

FABRIC

PU w/knit backing, 220g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested

CORE



770

990

70548 IMPERTECH BIB

COLORS

770 GREEN BROWN, 990 BLACK

SIZES

cc.770 XS-4XL, cc.990 S-4XL

FABRIC

".24 mm circular knit polyester backing with stretch polyurethane coating"

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested

CORE



770

990

70448 IMPERTECH PANT

COLORS

770 GREEN BROWN, 990 BLACK

SIZES

cc.770 XS-4XL, cc.990 S-4XL

FABRIC

.24 mm circular knit polyester backing with stretch polyurethane coating

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Functional waist pant
- MicroWeld™ seam construction
- Elastic waistband with drawcord
- 13 1/2" zipper and snap adjustment at hem
- Double layer Impertech™, edge stitched and welded on seat and knees for extra durability
- Blood Borne Pathogen tested



590

70317 IMPERTECH SANITATION JACKET

COLORS

590 NAVY

SIZES

XS-4XL

FABRIC

.16 mm circular knit polyester backing with stretch polyurethane coating, 170g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Attached hood with elastic for added protection
- Generously cut jacket with raglan sleeves
- Elastic on wrists for snug fit
- Over flap front closure with plastic snaps
- Back cape for ventilation
- MicroWeld™ seam construction
- Front zip with snap storm flap
- Blood Borne Pathogen tested

CORE



590

70417 IMPERTECH SANITATION BIB

COLORS

590 NAVY

SIZES

XS-4XL

FABRIC

.16 mm circular knit polyester backing with stretch polyurethane coating, 170g/m²

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Attached hood with elastic for added protection
- Generously cut jacket with raglan sleeves
- Elastic on wrists for snug fit
- Over flap front closure with plastic snaps
- Back cape for ventilation
- MicroWeld™ seam construction
- Front zip with snap storm flap
- Blood Borne Pathogen tested

CORE



310

590

990

70180 VOSS JACKET

COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²
PU coated

OEKO-TEX/BLUESIGN

The FSS-Sheet is empty in Centric

- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord
- YKK® front zipper
- Storm flap
- Hand pockets
- Adjustable cuffs & bottom hem
- Reflective details

YKK



310

590

990

70480 VOSS PANT

COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²
PU coated

- Waterproof fabric & construction
- Reflective details
- Elastic at waist
- Adjustable bottom leg with snap buttons





310

480

70306 WOODLAND COAT

COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

SIZES

S-4XL

FABRIC

.35 mm PVC coated woven
Polyester 400 g/m² mid weight

- .35 mm lightweight, single coated, economy PVC on a durable polyester scrim backing
- Mid-length jacket with raglan sleeve cut
- Vented back cape
- Two-way front zipper with storm flap, snap closure
- Attached drawcord hood with reinforced visor
- Internal elastic cuff and two front flap pockets
- MicroWeld seam construction



590

290

480

310

70129 MANDAL JACKET

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW,
480 ARMY GREEN, 590 NAVY

SIZES

cc.590 S-4XL, cc.290 S-4XL, cc.310 & cc.480 XS-6XL

FABRIC

Main fabric: 100% Polyester 410 g/m²
PVC coated

- Adjustable hood with drawcord
- Storm flap
- Two hand pockets

CORE



290

310

480

590

70529 MANDAL BIB

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW,
480 ARMY GREEN, 590 NAVY

SIZES

cc.290 S-4XL, cc.590 S-4XL, cc.310 & cc.480 XS-6XL

FABRIC

Main fabric: 100% Polyester 410 g/m²
PVC coated

- Waterproof fabric & construction
- Inner chest pocket with zipper
- Adjustable elastic suspenders
- Adjustable hem with snap button closure

CORE





310

480

70429 MANDAL PANT

COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

SIZES

S-4XL

FABRIC

Main: 100% Polyester 410 g/m²
PVC coated

- Waterproof fabric & construction
- Elastic at waist
- Adjustable hem with snap button closure



900

70215 PROCESSING JACKET

COLORS

900 WHITE

SIZES

XS-4XL

FABRIC

100% Polyester - 410 g/m² . PVC coated
.35 mm PVC

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs



900

70525 PROCESSING BIB

COLORS

900 WHITE

SIZES

XS-4XL

FABRIC

100% Polyester - 410 g/m² . PVC coated
.35 mm PVC

- Waterproof fabric and construction
- Mildew resistant
- Inner chest pocket with zipper
- Adjustable elastic suspenders



310

79816 SVOLVÆR SOU'WESTER

COLORS

310 LIGHT YELLOW

SIZES

S 55/56, M 57/58, L 59/60, XL 61/62, 2XL 63/64

FABRIC

Main: 100% Polyester - 410 g/m²
PU coated

- Waterproof fabric and construction
- Lining
- Ear flaps
- Chin strap





FISHING



550

70201 ARMOUR JACKET

COLORS

550 COBALT

SIZES

S-5XL

FABRIC

Tear resistant outer shell of durable, high tenacity
420 Denier Nylon
Inner layer of 170 g/m² PU coated
Nylon knit PU Stretch waterproof fabric

- Generously cut 3 panel drawcord hood with cordlocks
- Durable inner and outer storm flap for durability
- Inner storm cuffs for comfort and dryness
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



550

70501 ARMOUR BIB

COLORS

550 COBALT

SIZES

S-5XL

FABRIC

Tear resistant outer shell of durable, high tenacity
420 Denier Nylon
Inner layer of 170 g/m² PU coated
Nylon knit PU Stretch waterproof fabric

- Side gusset for easy entry
- Adjustable suspenders
- Quick release buckles
- Inner layer has MicroWeld™ seams



999

74080 STORM HYBRID ANORAK

COLORS

999 EBONY/BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 305 g/m²
Secondary fabric: 76% PVC, 24% Polyester - 310 g/m²

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
- Half zip with YKK® zipper with chin protector
- Adjustable hem with elastic drawcord
- YKK® center front half zip
- Chin guard
- Chest pocket with flap & velcro closure
- No shoulder seams
- Neoprene cuffs
- Extended back for better comfort

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

YKK





299

480

990

70283 STORM RAIN JACKET

COLORS

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main: 100% PVC on 100% Polyester knit - 310g/m²

- Adjustable hood with elastic drawcord & fastener
- No shoulder seams
- Double main fabric front flap
- YKK® center front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Inside stash pocket
- Neoprene cuffs
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Inner pocket
- Extended back for better comfort
- ID card loop

YKK®



299

480

990

70583 STORM RAIN BIB

COLORS

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main: 100% PVC on 100% Polyester knit - 310g/m²

- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist



490

70300 HIGHLINER JACKET

COLORS

490 DARK GREEN

SIZES

XS-5XL

FABRIC

PVC coated Cotton 450 g/m²

- .45 P-Series PVC on high-quality cotton canvas
- 450g
- Special PVC plasticizers added for better flexibility
- Cold and Oil resistant
- Inside fabric is impregnated prior to coating to reduce the absorptions of moisture and odor retention from fish oils
- Generously cut with raglan sleeve construction
- Attached three-panel hood
- Double Storm flap
- Non-corrosive snaps concealed under front placket

CORE



490

70500 HIGHLINER BIB

COLORS

490 DARK GREEN

SIZES

S-4XL

FABRIC

PVC coated Cotton 450 g/m²

- .45 P-Series PVC on high-quality cotton canvas, 450g
- Symmetrically cut bib can be reversed to be worn back-to-front for extended wear
- Adjustable heavy duty suspender
- Generously cut with side gusset for easy entry
- MicroWeld seam construction

CORE





992

70187 WEST COAST JACKET

COLORS

992 BLACK/DARK ORANGE

SIZES

S-4XL

FABRIC

100% Polyester-220g/m², PU coated

- Waterproof fabric and construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets at front with flaps
- Chest and sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop



399

70206 ROAN ANORAK

COLORS

399 OCHRE/CHARCOAL

SIZES

S-4XL

FABRIC

PVC Coated
100% Polyester - 220 g/m²

- 100% Polyester - 220 g/m² - PVC coating
- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- Click-on loop inside hem for ID card holder

INSULATED





481

990

71362 BIFROST WINTER PARKA

HELLY TECH®
PROFESSIONAL

H²FLOW™

PRIMALOFT®

LIFE POCKET™

YKK®

AMMO®

LIFE POCKET™

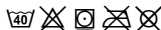
NEW STYLE

The Bifrost Winter Parka was designed and tested alongside polar scientists to keep you warm on the job, even in the coldest environments. With Helly Tech® Performance waterproofness, sustainable blowable insulation and our proprietary H2Flow™ Technology, we ensure optimal body temperature and comfort for long days in the elements. The multi-pocket solution has a dedicated space for your phone with Life Pocket™ insulation, ensuring cold temperature doesn't drain your battery. Additional pockets for your tablet and power bank feature external zippers, allowing you to maintain your body heat while accessing the tools you need. The parka is fully adjustable to create an optimal fit, including a detachable hood and faux fur, adjustable cuffs and even an adjustable collar.

• NEW AVAILABLE SEPTEMBER 2020

- Helly Tech® Professional
- H²FLOW™ technology
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Primaloft® Black Eco Insulation
- Downfeet recycled blowable insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector

- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaiters
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details



COLORS

481 CAMO, 990 BLACK

SIZES

2XS - 4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Secondary Main fabric: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation body: 100% Recycled Polyester

Insulation hood: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified Certified & Bluesign Approved Main Fabric



71640 BIFROST WINTER SUIT

HELLY TECH®
PROFESSIONAL

H²FLOW™

PRIMALOFT®

LIFE POCKET™

YKK®

AMMO®

LIFE POCKET™

NEW STYLE

The Bifrost Winter Suit provides excellent full body protection against the colder elements. Packed with technologies such as Helly Tech® Performance, Primaloft® Black Eco Insulation, Life Pocket™ insulation and practical features such as vertical and horizontal hood adjustments, Cordura® reinforcements on knees and bottom leg, boot zippers with storm flap and fastener closure, this winter suit will for sure keep you warm and protected for long days in the snow.

• NEW AVAILABLE SEPTEMBER 2020

- Helly Tech® Performance
- Life Pocket™ for phone and tablets
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Front storm flap
- ID card loop
- Hand pockets
- YKK® zipper for underarm ventilation

- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Removable belt
- Broad center back belt loop for extra strength and stability
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap and fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Kneepad pockets
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective details
- 360 degree reflective transfer print on body, sleeves, shoulders and bottom legs



COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester

Secondary Main fabric: 100% Polyamide - Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester

Insulation sleeves: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified Certified & Bluesign Approved Main Fabric



590

76313 WEYBURN PARKA

COLORS
590 NAVY

SIZES
XS-5XL

FABRIC
Beaver Nylon outer shell 240 g/m²
13mm Thermal Pile lining

- 3M™ Scotchlite™ Reflective Material in a CSA pattern
- PU coated Oxford Nylon reinforcement on elbow area for abrasion and durability
- YKK one-way vislon heavy duty front zipper with full outer storm flap
- Knit inner storm cuffs at wrists for heat retention
- Inner windbelt with snap closure for added protection
- Front chest pocket with flap for storage and pen pocket
- Large front cargo pockets with snap closure and side entrance
- Inside storage pocket
- Elastic back waist for fitting comfort
- Detachable hood with 3M™ Scotchlite™ Reflective Material included
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching provides durability and strength to seams
- Machine washable



590

76512 THOMPSON BIB PANT

COLORS
590 NAVY

SIZES
XS-5XL

FABRIC
Beaver Nylon outer shell 240 g/m²

- 3M™ Scotchlite™ Reflective Material striping on front chest flaps, across back, sleeves and legs
- PU coated Oxford Nylon reinforcement on full shoulder, elbows, bottom, knee, and hem facing areas for abrasion and durability
- Elastic adjustable suspenders
- YKK two-way, vislon heavy duty front zipper with full outer storm flap
- Inside storage pocket
- Inside storage pocket
- Large front belloved pockets
- Large back pocket
- Elastic back waist for fitting comfort
- Full leg YKK two-way, heavy duty zipper with outer storm flap with pass through option
- Snap adjustments on legs
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching provides durability and strength to seams
- Machine washable



481



590



990

71345 KENSINGTON WINTER JACKET

HELLY TECH®
PROFESSIONAL

lifaloft
insulation



YKK®

LIFE
POCKET

NEW
STYLE

Warm up without feeling weighed down; our proprietary LifaLoft™ insulation is lighter and warmer than standard insulation. The Kensington Winter Jacket features both the LifaLoft™ technology and Black Eco Insulation from Primaloft® for when you need to stay warm for long hours in cold conditions. The Helly Tech® Professional membrane allows the jacket to stay waterproof & breathable, with articulated sleeves, detachable hood and adjustments on the cuffs to create the perfect fit.

- AVAILABLE IN SEPTEMBER
- Helly Tech® Professional
- LIFALOFT™ insulation by Primaloft®
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper

- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

COLORS
481 CAMO, 590 NAVY, 990 BLACK,

SIZES
S - 4XL

FABRIC
Main fabric: 100% Polyester - 215g/m²
Lining: 100% Polyamide
Insulation: 70% Polypropylene, 30% Polyester - 100g/m²

WATERPROOF/BREATHABILITY
20.000/15.000

Oeko-Tex/BLUESIGN
Oeko-Tex/Bluesign Approved





990

71304 W LUNA WINTER JACKET



Designed & tested by women, the Luna Winter Jacket is the perfect choice for women at work on a cold winter day. With its Helly Tech® Professional membrane & Primaloft® Black Eco Insulation it is lightweight while remaining waterproof, windproof & breathable.

• AVAILABLE IN OCTOBER

- Helly Tech® Professional
- Life Pocket™
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Front storm flap

- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen (HH) logos

COLORS

990 BLACK

SIZES

XS - 2XL

FABRIC

Main fabric: 100% Polyester

Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester

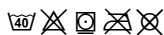
Insulation sleeves: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



950

71340 CHELSEA EVO WINTER JACKET

COLORS

950 EBONY

SIZES

S - 4XL

FABRIC

Main: 100% Polyester - 215 g/sm

Reinforcement: Cordura® fabric - 260 g/m²

Insulation body: Primaloft® Black 133 g

Insulation sleeve/hood: Primaloft® Black 80 g

Lining: 100% polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified



- Life Pocket™
- Helly Tech® Performance
- Primaloft® insulation
- YKK® zipper
- No shoulder seams
- Detachable hood



990

590

73290 OXFORD WINTER JACKET

COLORS

990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester, 255 g/m²

Secondary fabric: 79% Cotton 21% Polyester, 295 g/m²

Insulation: Primaloft Black Eco - 100 g/m² in body
80 g/m² in sleeves.

WATERPROOF/BREATHABILITY

10.000/10.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Helly Tech® Performance fabric
- Critically taped
- Primaloft® insulation
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



990

76201 BERG JACKET

COLORS

990 BLACK

SIZES

S-4XL

FABRIC

Main: 100% Polyester - 197g/m²

Insulation: 100% Polyester - 160 g/m² in body,
120 g/m² in sleeves

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- No shoulder seams
- Reflective details
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- ID Card loop



990

76400 BERG PANT

COLORS

990 BLACK

SIZES

S-4XL

FABRIC

100% polyester, Oxford treated, 200 g/m

Insulation, 100% polyester, 120 g

Lining 100% nylon

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Fleece on inside of back
- Removable shoulder straps
- Fly with zip
- Elastic in waist
- Two front pockets with zip
- Zip in legs with wind flap
- Velcro adjustment in cuffs
- Knee pad pockets on inside



990

555

71351 MANCHESTER WINTER JACKET

COLORS

555 COBALT BLUE/EVENING BLUE, 990 BLACK

SIZES

XS - 4XL

FABRIC

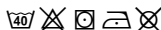
Main fabric: 100% Polyester - 150g/m²

Insulation: Primaloft® Black Eco - 100g/m² in body
and hood, 80g/m² in sleeve

Lining: 100% Polyamide - 66g/m²

OEKO-TEX/BLUESIGN

Bluesign Approved



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable hood with drawcord and fastener
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details
- Previously named Aker Winter Jacket



990

71452 MANCHESTER WINTER PANT

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 150 g/m²

Insulation: Primaloft® Black Eco - 60 g/m²

Lining: 100% Polyamide - 66 g/m²



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap
- Previously named Aker Winter Pant



590

990

76211 BERGHOLM JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester - 197 g/m²

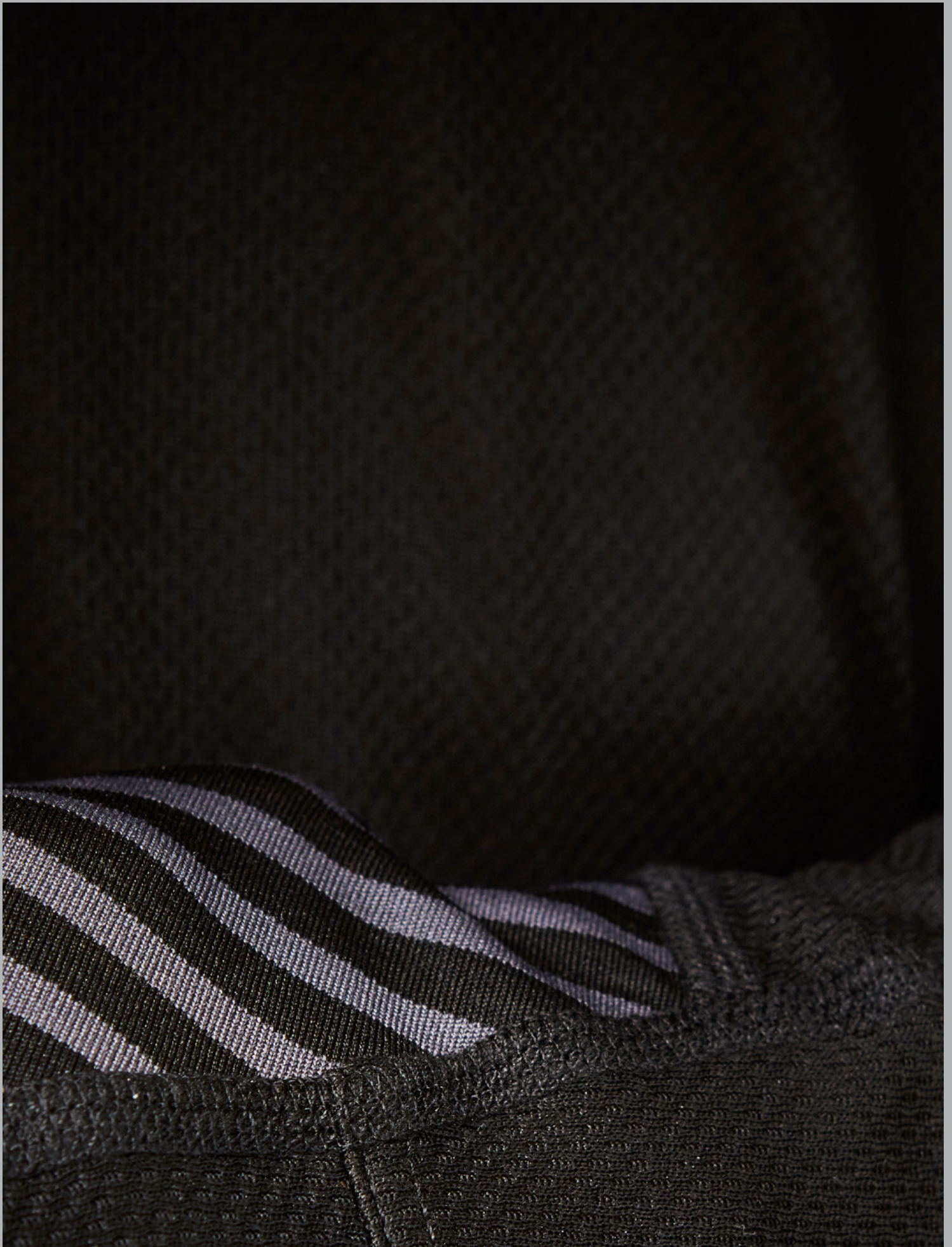
Insulation: 100% Polyester - 350 g/m² in body
80 g/m² in sleeves

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID Card loop



BASE LAYER

LIFA® MERINO



LIFA® MERINO



Suitable for medium to high intensity activities where extra warmth is needed



930

990

75107 HH LIFA MERINO 1/2 ZIP

COLORS

930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

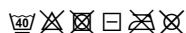
Main: 57%Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® zipper
- YKK® center front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



481

990

930

75106 HH LIFA MERINO CREWNECK

COLORS

481 CAMO, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

Oeko-Tex/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



481

930

990

75506 HH LIFA MERINO PANT

COLORS

481 CAMO, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





990

75210 W HH LIFA MERINO HALF ZIP

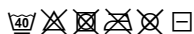
COLORS
990 BLACK

SIZES
XS -2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75209 W HH LIFA MERINO CREWNECK

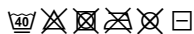
COLORS
990 BLACK

SIZES
XS -2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75520 W HH LIFA MERINO PANT

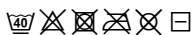
COLORS
990 BLACK

SIZES
XS -2XL

FABRIC
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



990

481

79707 HH LIFA MERINO BALACLAVA

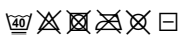
COLORS
990 BLACK, 481 CAMO

SIZES
STD

FABRIC
Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort





990

481

79705 HH LIFA MERINO BEANIE

COLORS

990 BLACK, 481 CAMO

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort



990

481

79706 HH LIFA MERINO NECK GAITER

COLORS

990 BLACK, 481 CAMO

SIZES

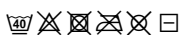
STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

LIFA® MAX



LIFA® MAX

Suitable for low intensity, cold activities where extra warmth is needed



590

990

75108 HH LIFA MAX CREWNECK

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 5XL

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



LIFA MERINO



590

990

75508 HH LIFA MAX PANT

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 5XL

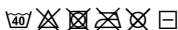
FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590

75118 HH LIFA MAX CREWNECK TALL

COLORS

590 NAVY

SIZES

M-2XL

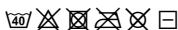
FABRIC

Main: 100% Polypropylene 230g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- NEW AVAILABLE SEPT 2020
- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort





590

75518 HH LIFA MAX PANT TALL

COLORS

590 NAVY

SIZES

M-2XL

FABRIC

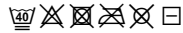
Main: 100% Polypropylene 230g/m2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

NEW AVAILABLE SEPT 2020

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



590



990

79710 HH LIFA MAX BALACLAVA

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main: 100% Polypropylene 230g/m2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



590

990

79708 HH LIFA MAX BEANIE

COLORS

590 NAVY, 990 BLACK

SIZES

STD

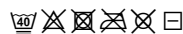
FABRIC

Main: 100% Polypropylene 230g/m2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



590

990

79709 HH LIFA MAX NECK GAITOR

COLORS

590 NAVY, 990 BLACK

SIZES

STD

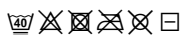
FABRIC

Main: 100% Polypropylene 230g/m2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort





990

75105 HH LIFA CREWNECK**COLORS**
990 BLACK**SIZES**
XS-4XL**FABRIC**
Main: 100% Polypropylene - 125 g/m²**OEKO-TEX/BLUESIGN**
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75109 HH LIFA HALF ZIP**COLORS**
990 BLACK**SIZES**
XS - 4XL**FABRIC**
Main fabric: 100% Polypropylene - 125 g/m²**OEKO-TEX/BLUESIGN**
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

75505 HH LIFA PANT**COLORS**
990 BLACK**SIZES**
XS - 4XL**FABRIC**
Main fabric: 100% Polypropylene - 125 g/m²**OEKO-TEX/BLUESIGN**
Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH@Lifa
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





481

590

990

73230 KENSINGTON HOODED LIFALOFT JACKET

COLORS

481 CAMO, 590 NAVY, 990 BLACK,

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75 g.
Second fabric: Face: 94% Polyester, 6% Elastane, 305 g.
Insulation: 70% Polypropylene, 30% Polyester, 80 g.

OEKO-TEX/BLUESIGN

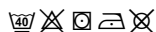
Oeko-Tex/Bluesign Approved

lifa^{loft}

YKK

MADE IN EUROPE

- NEW CAMO AVAILABLE SEPT 2020
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket



590

990

73231 KENSINGTON LIFALOFT JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75 g/m²
Secondary fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²
Insulation: 70% Polypropylene, 30% Polyester, 80 g/m²

OEKO-TEX/BLUESIGN

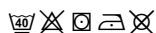
Oeko-Tex/Bluesign Approved

lifa^{loft}

YKK

MADE IN EUROPE

- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Bottom hem adjustment system inside pocket





590

481

990

74230 KENSINGTON HOODED SOFTSHELL JACKET

COLORS

481 CAMO, 590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Cuffs with velcro adjustment
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket



970

590

990

74231 KENSINGTON SOFTSHELL JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g.

WATERPROOF/BREATHABILITY

5.000/5.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

74240 W LUNA SOFTSHELL JACKET

COLORS

990 BLACK

SIZES

XS - 2XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



999

74051 AKER SOFTSHELL JACKET

COLORS

999 BLACK/DARK GREY

SIZES

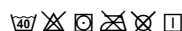
S - 4XL

FABRIC

Main: 94% Polyester, 6% Elastane - 305g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



930

990

72158 KENSINGTON FLEECE JACKET

COLORS

930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

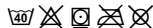
Main: 100% Polyester - 350g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® Wind Pro® fabric
- YKK® center front zipper with back placket and chin protector
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Extended back for max comfort
- No side seams



990

72065 MANCHESTER ZIP IN JACKET

COLORS

990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester, 320 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- *Previously named Red Lake Zip In Jacket*



590

970

990

72026 OXFORD FLEECE JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 251 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard | YKK® chest pocket zipper
- YKK® hand pockets zipper
- Extended back for better comfort



590

970

990

72097 OXFORD LIGHT FLEECE JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 159 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Extended back for better comfort





FLAME RETARDANT



260

70256 ALBERTA STRETCH JACKET

COLORS
260 ORANGE

SIZES
XS-5XL

FABRIC
FR PU on FR Trevira Polyester Knit 200 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- E3M™ Scotchlite™ Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached, 3 panel hood with drawcord and cordlocks
- MicroWeld™ seams
- Not to come in contact with bare skin and only to be worn over an FR base layer

3M



260

70556 ALBERTA STRETCH BIB

COLORS
260 ORANGE

SIZES
XS-5XL

FABRIC
FR PU on FR Trevira Polyester Knit 200 g/m²

OEKO-TEX/BLUESIGN
Oeko-Tex Certified

- 3M™ Scotchlite™ Reflective Material
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- MicroWeld™ seams
- Can be worn back to front for longer wear
- Not to come in contact with bare skin and only to be worn over an FR base layer

3M



200

70030 HORTEN JACKET

COLORS
200 FLUOR ORANGE

SIZES
XS - 4XL

FABRIC
Main fabric: 100% Polyester - 410 g/m²
PVC coated

- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



200

70530 HORTEN BIB

COLORS
200 FLUOR ORANGE

SIZES
XS - 4XL

FABRIC
Main fabric: 100% Polyester - 410 g/m²
PVC coated

- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant





560

75090 FARGO CREWNECK

COLORS
560 ROYAL BLUE

SIZES
XS-5XL

FABRIC
48.5% Kermel® / 48.5% FR LENZING®

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuff
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9.2 cal/cm²
- Ebt: 8.3 cal/cm²
- HAF: 79%
- NFPA 70E



560

75490 FARGO PANT

COLORS
560 ROYAL BLUE

SIZES
XS-5XL

FABRIC
viscose / 3% No-Shock® interlock knit 230 g/m²

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- Fly front
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9.2 cal/cm²
- Ebt: 8.3 cal/cm²
- HAF: 79%
- NFPA 70E



560

79892 FARGO BALACLAVA

COLORS
560 ROYAL BLUE

SIZES
STD

FABRIC
48.5% Kermel® / 48.5% FR LENZING® viscose / 3% No-Shock® interlock knit 230 g/m²

- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9.2 cal/cm²
- Ebt: 8.3 cal/cm²
- HAF: 79%
- NFPA 70E

CORE



560

79895 FARGO TUQUE/BEANIE

COLORS
560 ROYAL BLUE

SIZES
STD

FABRIC
48.5% Kermel® / 48.5% FR LENZING® viscose / 3% No-Shock® interlock knit 230 g/m²

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9.2 cal/cm²
- Ebt: 8.3 cal/cm²
- HAF: 79%
- NFPA 70E

CORE



560

79893 FARGO NECK GAITER


COLORS
560 ROYAL BLUE

SIZES
STD

FABRIC
48.5% Kermel® / 48.5% FR LENZING® viscose / 3% No-Shock® interlock knit 230 g/m²

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9.2 cal/cm²
- Ebt: 8.3 cal/cm²
- HAF: 79%
- NFPA 70E

CORE



ACCESSORIES

HEADWEAR



560

79892 FARGO BALACLAVA

COLORS
560 ROYAL BLUE

SIZES
STD

FABRIC
48.5% Kermel® / 48.5% FR LENZING® viscose / 3% No-Shock® interlock knit 230 g/m²

- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9,2 cal/cm²
- Ebt: 8,3 cal/cm²
- HAF: 79%
- NFPA 70E



560

79895 FARGO TUQUE/BEANIE

COLORS
560 ROYAL BLUE

SIZES
STD

FABRIC
48.5% Kermel® / 48.5% FR LENZING® viscose / 3% No-Shock® interlock knit 230 g/m²

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9,2 cal/cm²
- Ebt: 8,3 cal/cm²
- HAF: 79%
- NFPA 70E



560

79893 FARGO NECK GAITER

COLORS
560 ROYAL BLUE

SIZES
STD

FABRIC
48.5% Kermel® / 48.5% FR LENZING® viscose / 3% No-Shock® interlock knit 230 g/m²

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- NFPA 2112-2018
- ASTM F1506-18
- CAT 2
- ATPV: 9,2 cal/cm²
- Ebt: 8,3 cal/cm²
- HAF: 79%
- NFPA 70E

lifa®



990

481

79707 HH LIFA MERINO BALACLAVA**COLORS**

990 BLACK, 481 CAMO

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



990

481

79705 HH LIFA MERINO BEANIE**COLORS**

990 BLACK, 481 CAMO

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort



990

990

79706 HH LIFA MERINO NECK GAITOR**COLORS**

990 BLACK, 481 CAMO

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



590

990

79710 HH LIFA MAX BALACLAVA**COLORS**

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



590

990

79708 HH LIFA MAX BEANIE**COLORS**

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

79709 HH LIFA MAX NECK GAITOR

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



310

79816 SVOLVÆR SOU'WESTER

COLORS

310 LIGHT YELLOW

SIZES

STD

FABRIC

Main: 100% Polyester - 410 g/m²

PU coated



- Waterproof fabric and construction
- Lining
- Ear flaps
- Chin strap



481

990

79802 KENSINGTON CAP

COLORS

990 BLACK, 481 CAMO

SIZES

STD

FABRIC

Main fabric: 100% Cotton

- Full crown construction
- Snap back
- One size fits most



990

79805 KENSINGTON FLAT TRUCKER

COLORS

990 BLACK

SIZES

STD

FABRIC

100% Cotton

- Trucker
- Full crown construction
- One size fits most



590

970

990

79812 KENSINGTON WOOL BEANIE

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester



- AVAILABLE IN OCTOBER
- Knitted beanie
- HH Workwear logo



79811 KENSINGTON BEANIE

COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MÉLANGE,
990 BLACK, 290 DARK ORANGE

SIZES

STD

FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- HH Workwear logo



79830 HH WW BEANIE

COLORS

290 DARK ORANGE, 990 BLACK

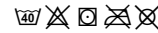
SIZES

STD

FABRIC

Main fabric: 100% Acrylic

- HH Workwear logo
- Delivered in packages of 6 pieces



ADDITIONAL ACCESSORIES



990

79550 WORK PANT SUSPENDERS 2.0

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: Synthetic Woven

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved

- Adjustable suspenders
- Embossed Helly Hansen WW logo



990

75729 LIFA MERINO WINTER SOCK

COLORS

990 BLACK

SIZES

36/38, 39/41, 42/44, 45/47

FABRIC

Main fabric: 40% Merino Wool, 40% Polypropylene,
18% nylon, 2% Cordura® Reinforcement fabric

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved

- Lifa® Stay Warm Technology
- Lifa® Merino
- Knee length
- Heel reinforced with Cordura® Reinforcement fabric



290



480



990

79528 HH LOGO WEBBING BELT

COLORS

290 DARK ORANGE, 480 ARMY GREEN, 990 BLACK

- Full stretch
- Buckle with HH WW logo
- Width: 3.8cm

SIZES

STD

FABRIC

Main: 96% Cotton, 4%Spandex Stretch Twill



990

79569 STANDARD KNEEPAD

COLORS

990 BLACK

SIZES

STD

FABRIC

100% Polyethylene

- 240mm x 147mm x 20mm
- Ergonomic Shape
- Large Contact on Floor
- Lightweight



590

75622 GLOVE LINER

COLORS

590 NAVY

SIZES

STD

FABRIC

100% Polyethylene

- Ribbed Cuff

BAGS



990

79560 TROLLEY BAG 95L

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% Nylon

YKK

- Water repellent fabric
- One outside pocket with zipper
- Two mesh pockets inside
- Carry handle
- Padded straps



990

79583 WORK DAY BACKPACK

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 98% Polyester, 2% PVC

YKK

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket & one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length: 20.8" - Width: 13" - Depth: 7.1"
- 2.6 lbs.



990

79575 HH DUFFEL BAG 120L

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% PolyVinyl - 550 g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 29.9" - Width: 15.7"



990

79574 HH DUFFEL BAG 90L

COLORS
990 BLACK

SIZES
STD

FABRIC
Main fabric: 100% PolyVinyl - 550 g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 28.5" - Width: 14.1"



990

79573 HH DUFFEL BAG 70L**COLORS**
990 BLACK**SIZES**
STD**FABRIC**
Main fabric: 100% PolyVinyl - 550 g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 24.8" - Width: 13.4"



299



590



990

79572 HH DUFFEL BAG 50L**COLORS**
299 DARK ORANGE, 590 NAVY, 990 BLACK**SIZES**
STD**FABRIC**
Main fabric: 100% PolyVinyl - 550 g/m²

YKK

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 22.4" - Width: 11.8"



990

79580 HH MULTI BAG**COLORS**
990 BLACK**SIZES**
STD**FABRIC**
Main fabric: 55% Polyester, 45% PVC, 550 g/m²

YKK

- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
- Length: 9.2" - Width: 5.9"

SIZE CHARTS

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

CHEST: With arms relaxed at sides, measure around fullest part of chest.

WAIST: Measure around natural waistline, smallest part of waist.

HIPS: Standing with legs together, measure around fullest part of hips.

INSIDE LEG: Measure inside length of your leg from crotch to bottom of ankle.

MEN'S

Garment size		XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
① Chest	Cm	88	91	95-99	104-108	112-115	119-123	127-131	135-138	142-146	147-152
	Inches	34.5	36	37.5-39	41-42.5	44-45.5	47-48.5	50-51.5	53-54.5	56-57.5	58-60
② Waist	Cm	76	79	84-86	91-97	99-104	107-112	114-119	122-127	130-135	137-142
	Inches	30	31	33-34	36-38	39-41	42-44	45-47	48-50	51-53	54-56
③ Hips	Cm	94	98	102-105	109-114	117-122	126-129	133-137	141-145	149-152	156-160
	Inches	37	38.5	40-41.5	43-45	46-48	49.5-51	52.5-54	55.5-57	58.5-60	61.5-63
④ Inside leg length	Cm	77	80	81	84	86	89	89	89	89	89
	Inches	30.5	31.5	32	33	34	35	35	35	35	35

PANTS (Tradesman Pant)

76488, 76541,76485,76464,77488,77442,76571,76576, 76591,76564 or any pant with waist/inseam sizing

Waist	Cm	71	76	76	76	81	81	81	81	86	86	86	86	91	91	91	91	97	97	97	97	101	101	101	107	112	112
	inches	28	30	30	30	32	32	32	32	34	34	34	34	36	36	36	36	38	38	38	38	40	40	40	42	44	44
Inside Leg Length	Cm	76	76	81	86	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	81	76	81
	inches	30	30	32	34	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	32	30	32

*Bold are focus sizes

WOMEN'S

Garment size		XS	S	M	L	XL	2XL	3XL
① Chest	Cm	84	88	92	100	108	116	124
	Inches	33	34.5	36	39.5	42.5	45.5	48.5
② Waist	Cm	68	72	76	84	92	100	108
	Inches	27	28.5	30	33	36	39	42.5
③ Hips	Cm	92	96	100	108	116	124	132
	Inches	36	38	39.5	42.5	45.5	48.5	52
④ Inside leg length	Cm	76	78	80	82	84	86	88
	Inches	30	30.5	31.5	32.5	33	34	34.5
⑤ Body height	Cm	160	164	168	172	176	180	184
	Inches	63	64.5	66	67.5	69.5	71	72.5

HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 3/8 - 7 1/2	7 5/8 - 7 3/4	7 7/8 - 8

* Please confirm sizing on individual product listings

Please note changes to the size charts below.

EN 340:2004

Protective clothing - General requirements

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

CHEST: With arms relaxed at sides, measure around fullest part of chest.

WAIST: Measure around natural waistline, smallest part of waist.

HIPS: Standing with legs together, measure around fullest part of hips.

INSIDE LEG: Measure inside length of your leg from crotch to bottom of ankle.

MEN'S

Garment size		XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
① Chest	Cm	88	91	95-99	104-108	112-115	119-123	127-131	135-138	142-146	147-152
	Inches	34.5	36	37.5-39	41-42.5	44-45.5	47-48.5	50-51.5	53-54.5	56-57.5	58-60
② Waist	Cm	76	79	84-86	91-97	99-104	107-112	114-119	122-127	130-135	137-142
	Inches	30	31	33-34	36-38	39-41	42-44	45-47	48-50	51-53	54-56
③ Hips	Cm	94	98	102-105	109-114	117-122	126-129	133-137	141-145	149-152	156-160
	Inches	37	38.5	40-41.5	43-45	46-48	49.5-51	52.5-54	55.5-57	58.5-60	61.5-63
④ Inside leg length	Cm	77	80	81	84	86	89	89	89	89	89
	Inches	30.5	31.5	32	33	34	35	35	35	35	35

PANTS (Tradesman Pant)

76488, 76541, 76485, 76464, 77488, 77442, 76571, 76576, 76591, 76564 or any pant with waist/inseam sizing																											
Waist	Cm	71	76	76	76	81	81	81	81	86	86	86	86	91	91	91	91	97	97	97	97	101	101	101	107	112	112
	inches	28	30	30	30	32	32	32	32	34	34	34	34	36	36	36	36	38	38	38	38	40	40	40	42	44	44
Inside Leg Length	Cm	76	76	81	86	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	81	76	81
	inches	30	30	32	34	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	32	30	32
*Bold are focus sizes																											

*Bold are focus sizes

PANTS (Mjølner Pant)

Applies to 76501											
Euro Size	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	
Waist	inches	30	31	33	34	36	38	39	41	42	44
Inside Leg Length	inches	30.5	31.5	32	32	32.5	33	33.5	34	34	34.5

SOCKS

Size	S	M	L	XL
US	5-6.5	7-8.5	9-11.5	11-12.5
Europe	37-39	40-42	43-45	46-48

WOMEN'S

Garment size		XS	S	M	L	XL	2XL	3XL
① Chest	Cm	84	88	92	100	108	116	124
	Inches	33	34.5	36	39.5	42.5	45.5	48.5
② Waist	Cm	68	72	76	84	92	100	108
	Inches	27	28.5	30	33	36	39	42.5
③ Hips	Cm	92	96	100	108	116	124	132
	Inches	36	38	39.5	42.5	45.5	48.5	52
④ Inside leg length	Cm	76	78	80	82	84	86	88
	Inches	30	30.5	31.5	32.5	33	34	34.5
⑤ Body height	Cm	160	164	168	172	176	180	184
	Inches	63	64.5	66	67.5	69.5	71	72.5

HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8

* Please confirm sizing on individual product listings

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