

# HELLY HANSEN WORKWEAR

APPAREL / 2021



 TRUSTED BY  
PROFESSIONALS



**ALIVE**  
SINCE / 1877

## **OUR MISSION:**

WE MAKE PROFESSIONAL GRADE GEAR  
TO HELP PEOPLE STAY AND FEEL ALIVE



TRUSTED BY  
PROFESSIONALS



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# INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



## 1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



## 1961 FIBERPILE - THE TECHNICAL MIDLAYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the original Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

## 1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



## 1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.



## 1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.

## 1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.

## 2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

## 2018 LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.

## 2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.



## FOR THE PEOPLE

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The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

### Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.



## FOR THE PLANET

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Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

### **OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:**

#### **1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY**

- Helly Hansen has been prioritizing bluesign® approved materials for over 10 years and today almost 90% of our main fabric is bluesign® approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

#### **2. TRACEABILITY AND TRANSPARENCY**

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

#### **3. CLOSED LOOP SYSTEMS**

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

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# TECH CLINIC

A GUIDE TO OUR TECHNOLOGIES







# 3-LAYER SYSTEM



BASELAYER

## DRY.

Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



MIDLAYER

## WARM.

When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



PROTECTIVE LAYER

## SAFE.

The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



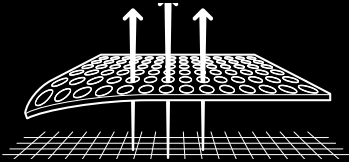
HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO, HEAT OR COLD, RAIN OR SNOW.

LIFA®

## WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulsed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



### HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer







LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

HIGH ACTIVITY



### LIFA® MERINO



Professional level warmth and moisture management.

LOW ACTIVITY



### LIFA® MAX



Our warmest technical base layer with 100% LIFA® fibers.



### LIFA®



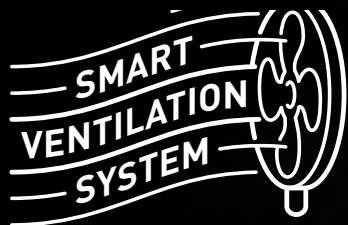
Professional level performance and moisture management.

COLD WEATHER

WARM WEATHER

# H<sup>2</sup>FLOW™

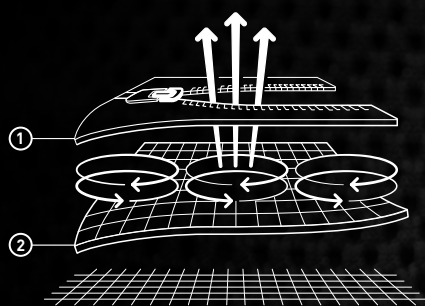
## WARMER. COOLER. DRIER.



H<sup>2</sup>Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



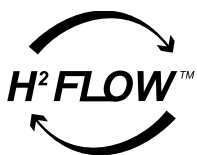
Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



### HOW H<sup>2</sup>FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H<sup>2</sup>Flow™ jackets have a high warmth to weight ratio.





"Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation."

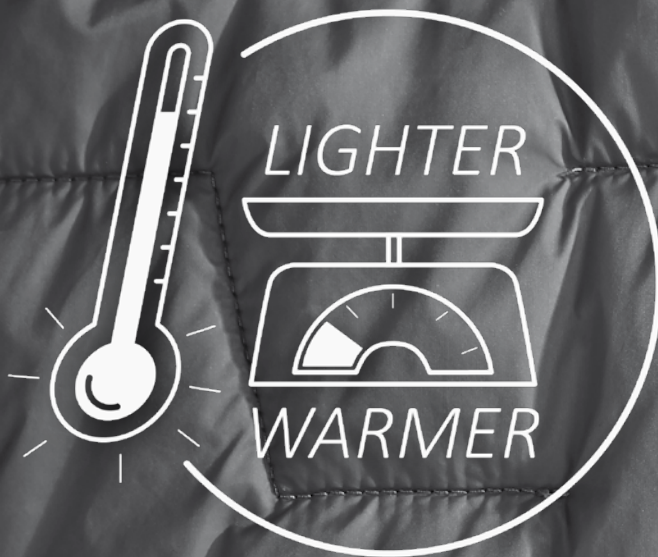


# LIFALOFT™

## LIGHTER. WARMER

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.

**lifa**loft™  
INSULATION BY **PRIMALOFT**.



### 20% LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.



## HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth, the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

### TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

LIFA® fibers have better moisture transportation properties

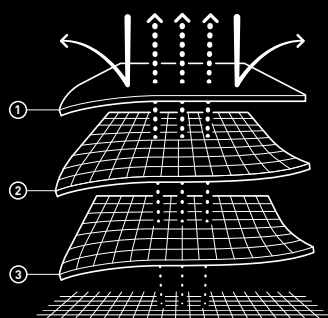


A better environmental option

# HELLY TECH®

## WATERPROOF. BREATHABLE. GUARANTEED

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



### HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.



THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLIES (OR LAYERS) THE FABRIC IS BUILT FROM.

### HELLY TECH® PROFESSIONAL

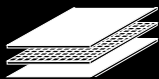
Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

### HELLY TECH® PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

### HELLY TECH® PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



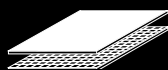
#### 3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



#### 2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



#### 2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

## LAB TESTS

#### WATER COLUMN, ISO 811 and JIS L15 L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

#### BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m<sup>2</sup>/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

#### WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

# CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment  
Here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated.

If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

## HOW TO WASH YOUR HELLY TECH® GARMENT:

1. Make sure you zip up all zippers to avoid any surface damage.
2. Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
3. Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
5. A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
6. After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

## HOW TO RE-APPLY YOUR DWR:

1. Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
2. Make sure all pockets and zippers are closed
3. Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.

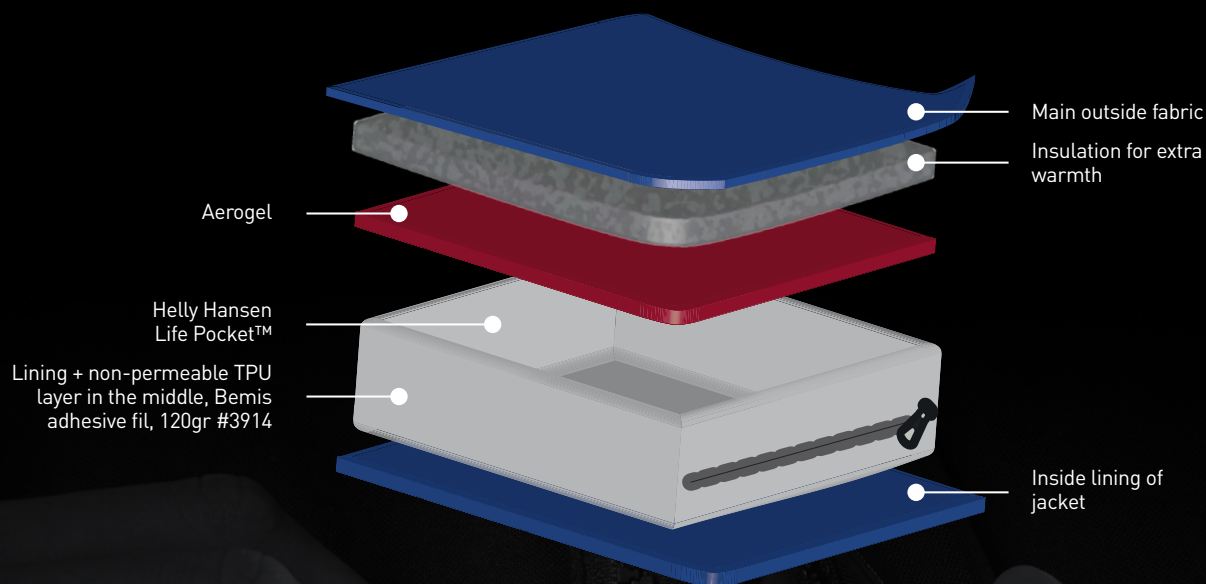
HELLY TECH®  
PERFORMANCE



# LIFE POCKET™



A POCKET ENGINEERED TO PRESERVE YOUR PERSONAL ELECTRONICS' BATTERY LIFE SPAN. SCIENTIFICALLY TESTED AND PROVEN BY ENGINEERS TO EXTEND THE BATTERY LIFE OF YOUR MOBILE PHONE OR ACTION CAMERA IN COLD ENVIRONMENTS. THROUGH THERMAL RESISTANT MATERIALS AND AN INNOVATIVE CONTRUCTION, THE LIFE POCKET™ STAYS 2 TIMES WARMER THAN A REGULAR POCKET.





## AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



## 3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



## POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



## CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



## PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.





## YKK®

### Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



## ALLIED®

### Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.



## comfortemp®

## COMFORTEMP®

### Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



## OEKO-TEX®

## OEKO-TEX®

### STANDARD 100 by Oeko-Tex Certified®

The Standard 100 by Oeko Tex® is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used. The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the Oeko-Tex Certified® Association."



## bluesign®

## BLUESIGN®

BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.



## WHY ARE STANDARDS IMPORTANT?

Standards play an integral role in the industries requiring protective clothing and equipment and provide the basis for guaranteeing a minimum level of protection to the worker. Standard test methods provide uniform testing procedures that ensure that manufacturers evaluate their products in the same way and make their claims accordingly. Standard specifications set minimum requirements for protective clothing and equipment in terms of design, performance and labels. Different practices exist for how manufacturers demonstrate conformance to these standards by independent testing and certification.

## HOW STANDARDS WORK

Standards provide minimum specifications for different requirements for the design, performance, documentation, and labeling of the “product” (the clothing or equipment item).

- Design requirements dictate how a product is to be made by specifying product configurations or other design features that must be provided. For example, arc and flame resistant rainwear cannot have hardware that penetrates from exterior to interior surfaces of the garment.
- Performance requirements are the most common parts of

a standard. Performance requirements involve evaluating the product materials and components using specific test methods and setting either minimum or maximum values of the test property for the material or component. For example, material used in high visibility garments must show a certain level of brightness when measured using specific equipment and procedures.

- Documentation requirements address information that a manufacturer must provide with the product. These generally entail such information as the areas that must be addressed in user information or care and maintenance instructions provided by the manufacturer. Documentation requirements may also require reporting test results from a specific test to evaluate the product, but there is no specific minimum or maximum requirement.
- Labeling requirements indicate how the manufacturer must label the product and the minimum information that must be provided on the product label. In addition to identifying the manufacturer and the product, standards may require labels to provide some way of tracing the product and a statement indicating compliance with the standard.

Each of these types of requirements is not found in all standards. When citing a particular standard, you must understand what that standard requires to ensure that you will get what you specify.



## WHICH ORGANIZATIONS DEVELOP STANDARDS?

Standards are developed by different organizations representing international, national or regional interests. In the United States, the principal standards development organization for industrial workwear is ASTM International. Other standards are developed by the American National Standards Institute (ANSI) or the National Fire Protection Association (NFPA). In Europe, the European Committee on Standardization (or CEN) develops protective clothing standards while the International Standards Organization (ISO) develops international protective clothing standards.

## HOW ARE STANDARDS DEVELOPED?

The majority of standard organizations operate by some form of consensus; that is, there are certain rules in place, which are intended to ensure that all represented interests are considered in the development of standards. Usually standards development entails multiple balloting and different approval levels with requirements of resolving all dissenting votes. Some standards organizations permit public participation in various ways. Once all concerns are satisfied through a consensus process, the standard is finalized and published. Standards are then generally revised periodically to account for new issues and improvements in protection requirements or test methods.

## HOW IS CONFORMANCE WITH A STANDARD DEMONSTRATED?

Most standards in North America do not require third party certification; however, the majority of testing is performed by independent, third party laboratories that are accredited to specific industry requirements for testing. Products that meet all the requirements of particular standard specification will have a label that indicates compliance with the respective standards. Purchasers can also ask for test reports and certificates from the manufacturer to show that a product has been tested to the respective standard identified on the product label.





## ANSI/ISEA 107-15

### High visibility clothing

ANSI 107 addresses clothing intended to provide visibility of the wearer under both daytime and nighttime conditions. The standard sets requirements for the minimum area and color performance of fluorescent background materials for daytime visibility. The standard also sets minimum requirements for reflective striping, which provides nighttime visibility when illuminated by vehicle headlights or other light sources. Three garment classes are established based

on the respective areas of fluorescent background and reflective striping materials. Two levels of photometric performance are also based on the brightness and intensity of the reflected light of the reflective striping. The above icon is used to show compliance of Helly Hansen products with this standard. The garment class and photometric level are shown below the icon and standard citation in this catalog.



## ASTM F2302

### \*Withdrawn Standard Flame and heat resistant clothing

ASTM F2302 is designed to set minimum performance criteria for protective clothing where other specialized standards do not apply. The specification requires minimum flame resistance using the ASTM D6413 test method (described below) and heat resistance, as based on an International test method, ISO 17493. The specification requires that clothing materials show no more than a 2-second after flame and 6-inch char length when tested to ASTM D6413. For heat resistance, materials can not ignite, melt, drip, or separate, or shrink more than 10% when placed in an oven for 5 minutes at 500°F. Reusable

garment materials are tested new and after 10 cycles of laundering. Helly Hansen product meeting this standard are identified with the icon shown above.

**WARNING:** Products that show acceptable afterflame and/or heat resistance per ASTM F2302 are not intended for direct flame contact or for prolonged high heat exposure. These products will not protect against all flame and heat exposures. Conduct a hazard and risk assessment to determine the suitability of this product for your application.



## ASTM F6413

### Flame resistance test method

ASTM D6413 is the preferred test method for demonstrating material flame resistance performance for flame-resistant clothing. The test measures the time a material will continue to burn (called "afterflame time") and the damaged length (called "char length") when a cut edge of the material is vertically exposed to a 1½ inch high methane flame for 12 seconds. The test method does not set specific acceptance criteria. However, the general

industry practice and use of this test method in other flame-resistant clothing standards are to accept materials that show afterflame times of 2 seconds or less, and char lengths of 6 inches or less, without evidence of melting or dripping by the material under these test conditions. When flame resistance claims are made for Helly Hansen products, the icon shown above is used.



## ASTM 2733

### Standard specification for flame resistant rain gear for protection against flame hazards

This specification establishes applicable test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and suggested purchasing information for rain gear for use by workers who are potentially exposed to industrial hydrocarbon fires or other petrochemical fire hazards.





## NFPA 2112-2012

### Standard on Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire

This standard specifies the minimum performance requirements and test methods for flame-resistant fabrics and components and the design and certification requirements for garments for use in areas at risk from flash fires. This standard shall provide minimum requirements for the design, construction, evaluation, and certification of flame resistant garments for use by industrial personnel, with the intent of

not contributing to the burn injury of the wearer, providing a degree of protection to the wearer, and reducing the severity of burn injuries resulting from short-duration thermal exposures or accidental exposure to flash fires.



## NFPA 70 E

### Electrical work safety requirements

NFPA 70E is related to the National Electrical Code and addresses electrical safety requirements for employee workplaces that encompass electrical conductors and equipment installed within or on buildings and adjacent areas and for the supply of electricity. Chapter 1 of the standard addresses safety-related work practices including gloves, sleeves footwear, head protection, face and eye protection, and protective apparel. Specific requirements are provided for wearing of clothing resistant to flash flame where possible exposure to electrical arc occurs. Clothing for body protection must meet ASTM F1506 (textile clothing) or ASTM F1891 (rainwear). Selection criteria are based on a hazard/risk category by task with ratings ranging from 1 to 4.

A separate table specifies different types of PPE for each hazard/risk category. For example, FR clothing consisting of a long-sleeved shirt pants, coverall, jacket, parka, or rainwear is required for hazard/risk categories 1 through 4. Arc flash suits are required for hazard/risk categories 3 and 4 in addition to arc-rated shirts and pants. NFPA 70E is primarily an end user standard, which does not specifically address clothing certification or labeling. Nevertheless, manufacturers can claim compliance with the standard according to one of the referenced hazard/risk categories by meeting the respective referenced clothing standard and then indicating the hazard/risk category consistent with the product's performance.



## ASTM F1891

### Electrical Arc Protective Rainwear

ASTM F1891 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and labeling for rain wear used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The specification includes requirements for material insulation

during a simulated electrical arc exposure. In this test, the measured arc thermal protective value (ATPV) must be greater than 5 calories per square centimeter. Rainwear materials are also evaluated for flame resistance, strength, and water penetration resistance. Rainwear seams are also evaluated for water penetration resistance.



## ASTM F1506

### Electical arc textile based protective clothing

ASTM F1506 is a standard specification that establishes test methods, minimum physical and thermal performance criteria, and labeling for textile-based apparel used by workers who may be exposed to thermal hazards of momentary electric arcs and open flames. The garment material is tested for insulation during a simulated electrical arc exposure

The test measures the energy required to cause a second degree burn, which is called an arc thermal protective value (ATPV). Garment materials are also tested for flame resistance, physical strength, colorfastness and laundry shrinkage. Helly Hansen products meeting this standard are shown with the above icon.

## Standards & Electrical Terminology



**Arc Rating** - is a value that describes a materials performance when exposed to an electrical arc discharge. It is expressed in cal/cm<sup>2</sup> and can be derived from either the ATPV (Arc Thermal Performance Value) or the Ebt (Breakopen Threshold Energy) whichever is lower.

**ATPV** - Arc Thermal Performance Value is defined as the incident energy that results in a 50% probability of the onset of a second degree burn.

**Ebt** - Breakopen Threshold Energy is defined as the incident energy on a material or material system that results in a 50% probability of breakopen.

**HAF** - Heat Attenuation Factor is the percentage of total energy that the fabric has prevented from reaching the panel sensors.

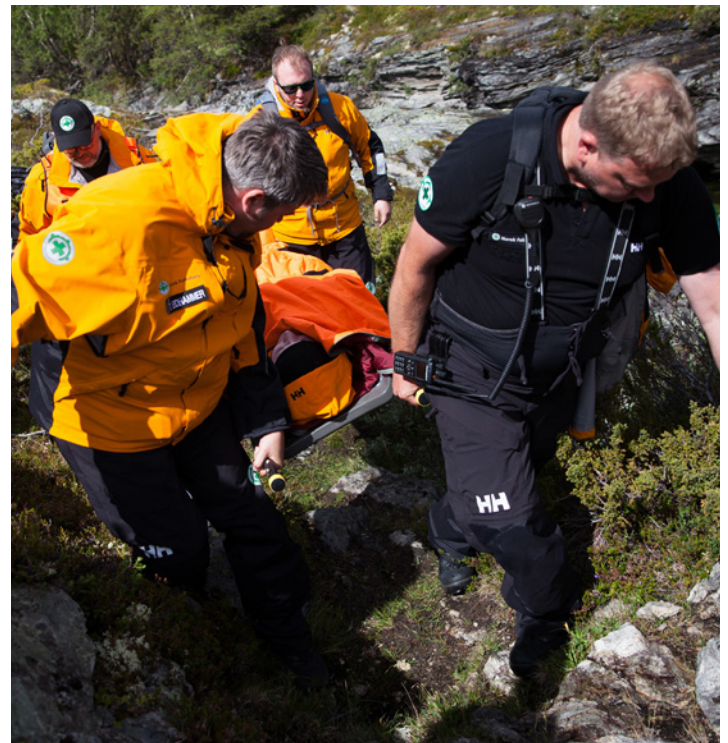


## ASTM F1671

### Blood-Borne Pathogen Test Method

ASTM F1671 is a test method that measures the passage of blood-borne pathogens through clothing material and seams. In this testing, specimens of workwear materials are individually placed in a test cell and exposed to liquid containing a non-harmful surrogate microorganism. This microorganism simulates Hepatitis B and C Viruses and the Human Immunodeficiency Virus (that causes AIDS). A sophisticated assay procedure is used that is able to detect a single penetrating virus, thus establishing the basis for clothing material viral penetration resistance. Test results are reported as "pass" if no virus is detected. Helly Hansen products that provide passing results for clothing material and seams are identified with the above icon.

**WARNING:** While Helly Hansen attests that the clothing material and seams pass ASTM F1671, conduct an assessment of workplace hazards to determine the suitability of this workwear for the intended application and if additional personal protective equipment is needed. Maintain workwear in accordance with the care instructions on the product label, read the user instructions prior to use to understand the limitations of the respective workwear prior to use. This workwear will not protect you under all conditions of exposure to blood-borne pathogens or other hazards.



# CHEMICAL COMPATIBILITY

The chart below shows chemical compatibility of waterproof fabrics coated with polyvinylchloride (PVC) and polyurethane (PU).

	PVC	PU		PVC	PU		PVC	PU
Acetaldehyde	●	●	Diethyl phthalate	●	●	Methylhydrazine	●	●
Acetic acid, 30%	●	●	Dioxane	●	●	Mineral oil	●	●
Acetic acid, glacial	●	●	Epichlorohydrin	●	●	Monoethanolamine	●	●
Acetone	●	●	Ethyl acetate	●	●	Morpholine	●	●
Acetonitrile	●	●	Ethyl alcohol	●	●	Naptha	●	●
Acrylic acid	●	●	Ethyl benzene	●	●	Nitric acid, 10%	●	●
Acrylonitrile	●	●	Ethyl cellosolve	●	●	Nitric acid, 30-70%	●	●
Ammonium hydroxide, <70%	●	●	Ethyl ether	●	●	Nitric acid, 70%	●	●
Ammonium hydroxide, conc.	●	●	Ethyl formate	●	●	Nitrobenzene	●	●
Ammonium sulfate	●	●	Ethylene dichloride	●	●	Nitropropane	●	●
Amyl acetate	●	●	Ethylene glycol	●	●	Octane	●	●
Aniline	●	●	Ethylene oxide	●	●	Octyl alcohol	●	●
Benzaldehyde	●	●	Ferric chloride	●	●	Oleic acid	●	●
Benzene	●	●	Formaldehyde	●	●	Oxalic acid	●	●
Benzyl alcohol	●	●	Formic acid	●	●	Palmitic acid	●	●
Benzyl chloride	●	●	Furfural	●	●	Pentane	●	●
Butane	●	●	Gasoline, unleaded	●	●	Perchloric acid, conc.	●	●
Butyl acetate	●	●	Glutaraldehyde	●	●	Perchloroethylene	●	●
Butyl cellosolve	●	●	Glycerine	●	●	Phenol	●	●
Butylamine	●	●	Heptane	●	●	Phosphoric acid, conc.	●	●
Butyraldehyde	●	●	Hexachlorocyclopentadiene	●	●	Picric acid	●	●
Butyric acid	●	●	Hexane	●	●	Polychlorinated biphenyls	●	●
Calcium chloride	●	●	Hydrazine	●	●	Potassium cyanide	●	●
Calcium hypochloride	●	●	Hydrobromic acid	●	●	Potassium dichromate	●	●
Carbon disulfide	●	●	Hydrochloric acid, >70%	●	●	Potassium hydroxide	●	●
Carbon tetrachloride	●	●	Hydrochloric acid, 30-70%	●	●	Propane	●	●
Carbonic acid	●	●	Hydrochloric acid, 10-30%	●	●	b-Propiolactone	●	●
Chloroacetone	●	●	Hydrofluoric acid, 48%	●	●	Propyl acetate	●	●
Chlorobenzene	●	●	Hydrogen peroxide, 30%	●	●	Propyl alcohol	●	●
Chloroform	●	●	Hydroquinone	●	●	Propylene oxide	●	●
Chromic acid	●	●	Hylene	●	●	Sodium hydroxide, 30-70%	●	●
Citric acid	●	●	Isoamyl acetate	●	●	Sodium hydroxide, 70%	●	●
Coconut oil	●	●	Isobutyl alcohol	●	●	Sodium hypochlorite	●	●
Copper chloride	●	●	Isocetane	●	●	Sodium thiosulfate	●	●
Copper sulfate	●	●	Isopropanolamine	●	●	Stearic acid	●	●
Cottonseed oil	●	●	Isopropyl alcohol	●	●	Sulfuric acid, <30%	●	●
Cyclohexane	●	●	Isopropyl ether	●	●	Sulfuric acid, 30-70%	●	●
Cyclohexanol	●	●	Isopropylamine	●	●	Sulfuric acid, >70%	●	●
Cyclohexanone	●	●	Kerosene	●	●	Tannic acid	●	●
Detergent/soaps	●	●	Lactic acid	●	●	Tetrahydrofuran	●	●
Diacetone alcohol	●	●	Lauric acid	●	●	Tin chloride	●	●
Dibenzyl ether	●	●	Linseed oil	●	●	Toluene	●	●
Dibutyl phthalate	●	●	Maleic acid	●	●	Toluene diisocyanate	●	●
Diethanolamine	●	●	Malic acid	●	●	Trichloroethylene	●	●
Diethylamine	●	●	Methyl acetate	●	●	Tricresyl phosphate	●	●
Diisobutyl ketone	●	●	Methyl alcohol	●	●	Triethanolamine	●	●
Diisopropylamine	●	●	Methyl cellosolve	●	●	Turpentine	●	●
Dimethyl formamide	●	●	Methyl ethyl ketone	●	●	Urea	●	●
Dimethyl sulfoxide	●	●	Methyl isobutyl ketone	●	●	Vinyl acetate	●	●
Dimethylamine	●	●	Methylene chloride	●	●	Xylene	●	●

- Chemical not expected to degrade work wear material
- **CAUTION** - Chemical not expected to degrade material but is skin toxic or suspect/ actual carcinogen; consider alternative suit design and material
- **WARNING** - CHEMICAL WILL DEGRADE WORK WEAR MATERIAL
- No data are available to rate material

The data provided in this chemical-material compatibility guide are based on recommendations from the 3rd edition for the "Guidelines for the Selection of Chemical Protective Clothing," ACGIH, Cincinnati, 1987. Helly Hansen makes no warranties regarding the use of this information.

The end user must conduct a hazard assessment based on the conditions of use and determine the suitability of appropriate protective clothing on a case-by-case basis. Permeation or penetration testing against the chemical(s) of interest may be required to determine the barrier effectiveness of the material.





## HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

## EXTENDABLE LEGS

Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Depending on your height, many of our styles include an 'extendable leg' feature that allows you to add an additional 5cm to the bottom hem.

How to extend the bottom hem of your HH Workwear pants:



If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



From the inside of the pant, rip the top thread carefully, as to not tear the garment



Remove the thread completely and pull the hem to reveal the additional material



## 2-WAY STRETCH VS 4-WAY STRETCH

Stretch can be defined by the possible direction of movement, such as 2-way or 4-way stretch. In a 2-way stretch, the fabric will only move in one direction, crosswise or lengthwise. A 4-way stretch fabric means it can move in both of these directions, allowing for unrestricted movement.

## 2-WAY MECHANICAL STRETCH

Similarly, stretch can be defined by how the fabric is created. Elastane stretch refers to fabrics where elastane thread is part of the structure and the amount of stretch depends on the percentage of elastin within the fabric. Alternatively, when yarn texture is combined in knitting techniques to create a small amount of stretch in an overall fabric, we refer to this as a mechanical stretch.

## COTTON

Product Type	Kensington Content	Kensington fabric weight	Oxford Content	Oxford fabric weight	Manchester Content	Manchester fabric weight
T-Shirt	92% Cotton, 8% Elastane	220 g/m <sup>2</sup>	100% Cotton	200 g/m <sup>2</sup>	100% Cotton	150 g/m <sup>2</sup>
Longsleeve	92% Cotton, 8% Elastane	220 g/m <sup>2</sup>			100% Cotton	150 g/m <sup>2</sup>
Polo	92% Cotton, 8% Elastane	220 g/m <sup>2</sup>	100% Cotton	210 g/m <sup>2</sup>	100% Cotton	190 g/m <sup>2</sup>
Sweatshirt	95% Cotton, 5% Elastane, brushed backside		100% Cotton	310 g/m <sup>2</sup>	100% Cotton	280 g/m <sup>2</sup>
Half-Zip Sweatshirt		330 g/m <sup>2</sup>	100% Cotton	310 g/m <sup>2</sup>	100% Cotton	280 g/m <sup>2</sup>
Zip Sweatshirt	95% Cotton, 5% Elastane, brushed backside	330 g/m <sup>2</sup>			100% Cotton	280 g/m <sup>2</sup>
Zip Hoodie	95% Cotton, 5% Elastane, brushed backside	330 g/m <sup>2</sup>	100% Cotton	310 g/m <sup>2</sup>	100% Cotton	280 g/m <sup>2</sup>
Hoodie					100% Cotton	280 g/m <sup>2</sup>

PANT OVERVIEW











	CONSTRUCTION	WORK	SERVICE	BIB	
CHELSEA EVOLUTION	F1	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	93% Polyamide, 7% Elastane, 310 g/m <sup>2</sup>	
	F2	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>	79% Cotton, 21% Polyester, 295 g/m <sup>2</sup>	
	R1	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>	100% Polyamide, Cordura®, 219 g/m <sup>2</sup>	100% Polyamide, 219 g/m <sup>2</sup>	
OXFORD	F1	79% Cotton 18% Polyester, 3% Elastan, 265 g/m <sup>2</sup>	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>	79% Cotton, 18% Polyester, 3% Elastane, 265 g/m <sup>2</sup>	79% Cotton 18% Polyester, 3% Elastane - 265 g/m <sup>2</sup>
	F2	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton, 310 g/m <sup>2</sup>	65% Polyester, 35% Cotton -310 g/m
	R1	100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>	100% Polyamide, 195 g/m <sup>2</sup>
	F3				Third fabric: 93% polyamide, 7% elastane - 310 g/m <sup>2</sup> .
MANCHESTER	F1	94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>		94% Polyamide, 6% Elastane - 244 g/m <sup>2</sup>	
	R1	97% Polyamide, 3% Elastane - 307 g/m <sup>2</sup>		97% Polyamide, 3% Elastane - 307 g/m <sup>2</sup>	
LUNA	F1	79% Cotton 18% Polyester, 3% Elastane - 265 g/m <sup>2</sup>		79% Cotton 18% Polyester, 3% Elastane - 265 g/m <sup>2</sup>	
	F2	65% Polyester, 35% Cotton - 310 g/m		65% Polyester, 35% Cotton - 310 g/m	
	R1	100% Polyamide - 195 g/m <sup>2</sup>		100% Polyamide - 195 g/m <sup>2</sup>	
LUNA LIGHT	F1	68% Cotton, 32% Polyester - 235 g/m <sup>2</sup>		68% Cotton, 32% Polyester - 235 g/m <sup>2</sup>	

F1 = Main Fabric  
F2 = Secondary Fabric  
R1 = Reinforcement Fabric  
F3 = Third Fabric



# PANT OVERVIEW

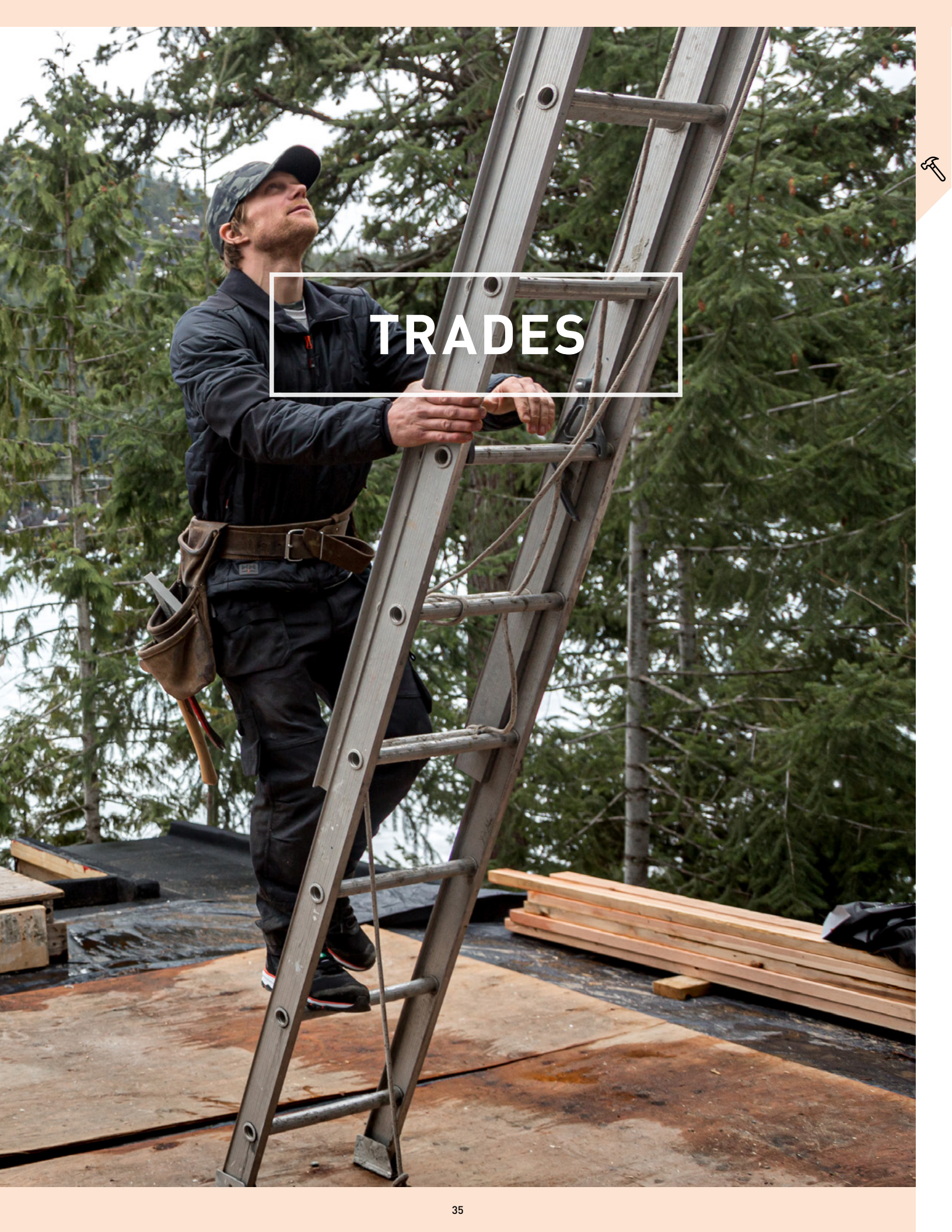


	CONSTRUCTION	WORK	SERVICE
CHELSEA EVOLUTION			 <p><b>77445 / CHELSEA EVOLUTION SERVICE PANT</b> 4 way stretch fabric in selected areas Cordura® reinforcements Shaped waistband for comfort 5cm leg extension</p>
OXFORD	 <p><b>77461 / OXFORD CONSTRUCTION PANT</b> 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>77462 / OXFORD WORK PANT</b> 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>	 <p><b>77460 / OXFORD SERVICE PANT</b> 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>
MANCHESTER	 <p><b>MANCHESTER CONSTRUCTION PANT</b> 2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>		 <p><b>MANCHESTER SERVICE PANT</b> 2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>
LUNA	 <p><b>LUNA CONSTRUCTION PANT</b> 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>		 <p><b>LUNA SERVICE PANT</b> 2 way stretch fabric in selected areas Nylon reinforcements Tonal logos 5cm leg extension</p>
LUNA LIGHT	 <p><b>LUNA LIGHT CONSTRUCTION PANT</b> 2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>		 <p><b>LUNA LIGHT SERVICE PANT</b> 2 way mechanical stretch fabric Lightweight Reflective details 5cm leg extension</p>









# TRADES





950

## 71340 CHELSEA EVOLUTION WINTER JACKET

USD 210.00



### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>**Reinforcement:** Cordura® fabric - 260g/m<sup>2</sup>**Lining:** 100% polyester**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves & hood

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.00

- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,328 m<sup>2</sup>K/W(B)[2,1 clo] with 71450 ARCTIC PANT
- Air permeability Class 3
- EN 14058:2017 without pant
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Life Pocket™
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets

- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



950

## 71140 CHELSEA EVOLUTION SHELL JACKET

USD 260.00

### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 265g/m<sup>2</sup>**Reinforcement:** Cordura® fabric - 288g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATER RESISTANCE/BREATHABILITY

10.000/10.000



- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort





992



481

**77455 CHELSEA EVOLUTION SERVICE PANT**

USD 120.00

**COLORS**

481 CAMO, 597 NAVY, 992 BLACK

**SIZES**

30/30-38/30, 30/32-38/32, 32/34-36/34

**FABRIC****Main fabric:** 93% Polyamide, 7% Elastane - 310g/m²**Secondary fabric:** 79% Cotton, 21% Polyester - 295g/m²**Reinforcement:** 100% Polyamide - 220g/m²**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem



590

990

481

**71345 KENSINGTON WINTER JACKET**

USD 250.00

**COLORS**

481 CAMO, 590 NAVY, 990 BLACK

**SIZES**

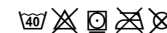
S - 4XL

**FABRIC****Main fabric:** 100% Polyester - 215g/m²**Lining:** 100% Polyester**Insulation:** 70% Polypropylene, 30% Polyester - 100g/m²**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

**WATERPROOF/BREATHABILITY**

20.000/15.000



- EN 343:2019 Class 4,1
- EN 14058 Class 3
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Life Pocket™
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

590

**71080 KENSINGTON SHELL JACKET**

USD 190.00

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

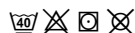
S-4XL

**FABRIC****Main fabric:** 100% Polyester - 215g/m²**Lining:** 100% Polyester**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

**WATERPROOF/BREATHABILITY**

20.000/15.000



- EN 343:2019 Class 4, 4
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

990

481

**73230 KENSINGTON HOODED LIFALOFT JACKET**

USD 180.00

**COLORS**

481 CAMO, 590 NAVY, 990 BLACK

**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester - 75g/m<sup>2</sup>**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

990

**73231 KENSINGTON LIFALOFT JACKET**

USD 170.00

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester - 75g/m<sup>2</sup>**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

990

**73232 KENSINGTON LIFALOFT VEST**

USD 130.00

AVAILABLE IN FALL

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester - 75g/m<sup>2</sup>**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

481

990

**74230 KENSINGTON HOODED SOFTSHELL JACKET**

USD 130.00

**COLORS**

590 NAVY, 481 CAMO, 990 BLACK

**SIZES**

XS-4XL

**FABRIC****Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

**WATER RESISTANCE/BREATHABILITY**

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort







590

970

990

## 74231 KENSINGTON SOFTSHELL JACKET

USD 120.00

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



590

930

990

## 72158 KENSINGTON FLEECE JACKET

USD 140.00

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 350g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric



- EN 14058 Class 1
- Polartec® Wind Pro® fabric
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

930

990

## 79243 KENSINGTON ZIP HOODIE

USD 85.00

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330g/m<sup>2</sup>.

Main fabric Grey Melange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m<sup>2</sup>



- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



590

930

990

## 79245 KENSINGTON SWEATSHIRT

USD 60.00

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 95% Cotton, 5% Elastane, brushed backside - 330g/m<sup>2</sup>.

Main fabric Grey Melange: 66% Cotton, 31% Polyester, 3% Elastane, brushed backside - 330g/m<sup>2</sup>



- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



590

900

930

990

## 79248 KENSINGTON TECH POLO

USD 60.00

### COLORS

590 NAVY, 900 WHITE, 930 LIGHT GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyamide - 185g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Buttoned front placket
- Slit split
- Extra button included



590

930

990

481

## 79242 KENSINGTON LONGSLEEVE

USD 35.00

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK, 481 CAMO

### SIZES

S-4XL

### FABRIC

Main fabric: 92%Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo



590

900

930

990

481

## 79246 KENSINGTON T-SHIRT

USD 30.00

### COLORS

590 NAVY, 900 WHITE, 930 GREY MELANGE, 990 BLACK, 481 CAMO

### SIZES

S-4XL

### FABRIC

Main fabric: 92%Cotton, 8% Elastane - 220g/m².

Main fabric Grey Melange: 47% Cotton, 45% Polyester, 8% Elastane - 220g/m²

- Raised HH Workwear logo



590

970

990

## 79812 KENSINGTON WOOL BEANIE

USD 40.00

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

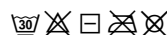
STD

### FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo







480

990

590



290

930

## 79811 KENSINGTON BEANIE

USD 20.00

### COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE,  
990 BLACK, 290 DARK ORANGE

- Knitted beanie
- HH Workwear logo

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic



990

481

## 79802 KENSINGTON CAP

USD 30.00

### COLORS

990 BLACK, 481 CAMO

- Full crown construction
- Snap back
- One size fits most

### SIZES

STD

### FABRIC

100% Cotton



990

## 79805 KENSINGTON FLAT TRUCKER

USD 25.00

### COLORS

990 BLACK

- Trucker
- Full crown construction
- One size fits most

### SIZES

STD

### FABRIC

100% Cotton



# OXFORD



990



590

## 73290 OXFORD WINTER JACKET

USD 180.00



### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** 100% Polyester - 255g/m<sup>2</sup>

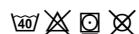
**Secondary Main fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>

**Insulation:** 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Helly Tech® Performance fabric
- Critically taped
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

990

## 71290 OXFORD SHELL JACKET

USD 160.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 255g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details







590

970

990

**72026 OXFORD FLEECE JACKET**

USD 80.00

**COLORS**

590 NAVY, 970 DARK GREY, 990 BLACK

**SIZES**

XS-4XL

**FABRIC**Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



590

970

990

**72097 OXFORD LIGHT FLEECE JACKET**

USD 60.00

**COLORS**

590 NAVY, 970 DARK GREY, 990 BLACK

**SIZES**

XS-4XL

**FABRIC**Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

**72452 OXFORD LIGHT FLEECE PANT**

USD 50.00

**COLORS**

990 BLACK

**SIZES**

XS - 4XL

**FABRIC**Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- Polartec® Recycled fleece
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590

990

**77561 OXFORD BIB**

USD 110.00

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

30/30-38/30, 30/32-44/32, 32/34-36/34

**FABRIC**Main fabric: 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>Secondary fabric: 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>Third fabric: 93% polyamide, 7% elastane - 310g/m<sup>2</sup>Reinforcement: 100% Polyamide - 195g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**

OEKO-TEX® approved main fabric

- Elastic suspenders
- Chest pocket with fastener closure
- Elastic in waist for perfect fit & freedom of movement
- 4-way softshell stretch fabric in side panels
- Hand pockets
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem
- Tonal logos





990



590

## 77467 OXFORD CONSTRUCTION PANT

USD 95.00



### COLORS

590 NAVY, 990 BLACK

### SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem
- Tonal logos



590

990

## 77468 OXFORD WORK PANT

USD 85.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

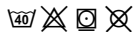
### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem
- Tonal logos



590

990

## 77466 OXFORD SERVICE PANT

USD 75.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

C44-C64, D88-D116

### FABRIC

**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric on bottom hem
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem
- Tonal logos







590

930

990

## 79882 OXFORD BEANIE

USD 30.00  
AVAILABLE IN FALL

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

- Knitted beanie
- Tonal logos



590

481

990

## 79584 OXFORD BACKPACK 20L

USD 100.00

### COLORS

481 CAMO, 590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polyester - 497g/m<sup>2</sup>

YKK

- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg

# CHELSEA



999

## 76041 CHELSEA LINED JACKET

USD 110.00

### COLORS

999 BLACK/CHARCOAL

### SIZES

S-4XL

### FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295g/m<sup>2</sup>

Reinforcement: 100% Polyamide - 220 g/m

Insulation: 100% Polyamide, 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- YKK® front zipper
- 80g extra insulation on shoulders
- No shoulder seams
- Reflective details





999

## 76040 CHELSEA JACKET

USD 90.00

### COLORS

999 BLACK/CHARCOAL

### SIZES

S-4XL

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m²**Reinforcement:** 100% Polyamide - 220 g/m

- YKK® front zipper
- No shoulder seams
- Reflective details
- Brushed micro fleece inside collar & cuffs
- Reflective details



999

## 76042 CHELSEA LINED VEST

USD 90.00

### COLORS

999 BLACK/CHARCOAL

### SIZES

S-4XL

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m²**Insulation:** 100% Polyester, 350 g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- YKK Vislon center front zip
- No shoulder seams
- Reflective elements
- Fleece lining in collar
- Two pockets at front with zippers
- Two chest pockets with push button closure and velcro closure
- One large inner pocket with velcro closure
- Plastic covered metal buttons
- Push button adjustment at each side of the waist
- Expansion in back for increased freedom of movement
- Tail drop



999

## 77488 CHELSEA LINED PANT

USD 110.00

### COLORS

999 BLACK/CHARCOAL

### SIZES

cc. 779 30/30-44/30, 30/32-44/32, 32/34-38/34, cc. 999 28/30-44/30 30/32-44/32 30/34-38/34, 32/36-38/36

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m²

Lined with 160 grams of Polartec Fleece for Warmth

**Reinforcement:** 100% Cordura® fabric - 219 g/m²

- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double Velcro closure on both sides for hammer holders
- Fly with zip
- Plastic covered metal buttons
- Gusset at crotch
- Two pockets at front
- Two back pockets
- Two hanging pockets in Cordura® fabric with double bottom for extra durability
- Thigh pocket with flap
- Ruler pocket
- Extra button included
- Polyester loops for screwdrivers and pliers
- Broad belt tunnel at back for extra strength and stability
- Knee pad pocket in Cordura® fabric accessible from the inside
- Knee pad position can be adjusted by 5 cm for better fit
- Fold at bottom hem gives option to increase length of leg by 5 cm



999

## 76488 CHELSEA CONSTRUCTION PANT

USD 90.00

### COLORS

999 BLACK/CHARCOAL

### SIZES

cc. 779 30/30-44/30, 30/32-44/32, 32/34-38/34, cc. 999 28/30-44/30 30/32-44/32 30/34-38/34, 32/36-38/36

### FABRIC

**Main fabric:** 79% Cotton, 21% Polyester - 295g/m²**Reinforcement:** 100% Polyamide - 220 g/m

- Broad belt tunnel at back for extra strength & stability
- Belt loops with Click-On™ System for additional accessories
- Ruler pocket
- Reflective details







990



590

## 71304 W LUNA WINTER JACKET

USD 250.00



- COLORS**  
**990 BLACK, 590 NAVY**  
**COLOR 590 AVAILABLE IN FALL**
- SIZES**  
 XS -2XL
- FABRIC**  
**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>  
**Lining:** 100% Polyamide  
**Insulation:** 80% Recycled Polyester, 20% Polyester - 133g/m<sup>2</sup> in body, 80g/m<sup>2</sup> in sleeves & hood.
- OEKO-TEX/BLUESIGN**  
 OEKO-TEX® & bluesign® approved main fabric
- WATERPROOF/BREATHABILITY**  
 20.000/15.000
- EN 343:2019 Class 4,1
  - EN 14058:2017 Class 4
  - Fully taped construction
  - No shoulder seams
  - Detachable hood
  - Vertical & horizontal hood adjustment
  - Collar adjustment on center back
  - Padded collar for extra comfort
  - Brushed polyester inside collar
  - YKK® front zipper with chin protector
  - Life Pocket™
  - Hand pockets with YKK® zipper
  - Hand pockets with brushed lining
  - YKK® zipper for underarm ventilation
  - Inside stash pockets
  - Embellishment zipper
  - Articulated sleeves for optimal mobility
  - Adjustable cuffs
  - Wrist Gaiters
  - Adjustable hem with elastic drawcord inside hand pocket
  - Extended back for improved comfort
  - Reflective details



990



590

## 71240 W LUNA SHELL JACKET

USD 180.00

- COLORS**  
**990 BLACK, 590 NAVY**  
**COLOR 590 AVAILABLE IN FALL**
- SIZES**  
 XS -2XL
- FABRIC**  
**Main fabric:** 100% Polyester - 215g/m<sup>2</sup>  
**Lining:** 100% Polyester
- OEKO-TEX/BLUESIGN**  
 OEKO-TEX® & bluesign® approved main fabric
- WATERPROOF/BREATHABILITY**  
 20.000/15.000
- 

- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990

590

## 74240 W LUNA SOFTSHELL JACKET

USD 120.00

### COLORS

990 BLACK, 590 NAVY

COLOR 590 AVAILABLE IN FALL

### SIZES

XS-2XL

### FABRIC

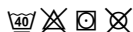
Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

590

## 72400 W LUNA FLEECE JACKET

USD 80.00

### COLORS

990 BLACK, 590 NAVY

COLOR 590 AVAILABLE IN FALL

### SIZES

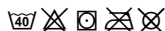
XS -2XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric



- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

480

990

## 70286 W LUNA RAIN JACKET

USD 95.00

AVAILABLE IN FALL

### COLORS

590 NAVY, 480 GREEN, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²



- EN 343:2019 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



590

480

990

## 70486 W LUNA RAIN PANT

USD 55.00

AVAILABLE IN FALL

### COLORS

590 NAVY, 480 GREEN, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²



- EN 343:2019 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons





990

## 77482 W LUNA CONSTRUCTION PANT

USD 95.00

**COLORS**  
990 BLACK

**SIZES**  
4/30-18/32

**FABRIC**  
**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom & nylon webbing
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Most Helly Hansen Workwear pants can be extended by undoing a seam at bottom hem
- Tonal logos



990

## 77483 W LUNA SERVICE PANT

USD 75.00

**COLORS**  
990 BLACK

**SIZES**  
4/30-18/32

**FABRIC**  
**Main fabric:** 79% Cotton 18% Polyester, 3% Elastane - 265g/m<sup>2</sup>  
**Secondary fabric:** 65% Polyester, 35% Cotton - 310g/m<sup>2</sup>  
**Reinforcement:** 100% Polyamide - 195g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Broad center back belt loop for extra stability & strength
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Reinforcement fabric at bottom hem
- Most Helly Hansen Workwear pants can be extended by undoing a seam at bottom hem
- Tonal logos



590



990

## 77528 W LUNA LIGHT CONSTRUCTION PANT

USD 70.00



**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
26/30-38/32

**FABRIC**  
**Main fabric:** 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Most Helly Hansen Workwear pants can be extended by undoing a seam at bottom hem
- Reflective details



590



990

## 77532 W LUNA LIGHT SERVICE PANT

USD 50.00



**COLORS**  
590 NAVY, 990 BLACK

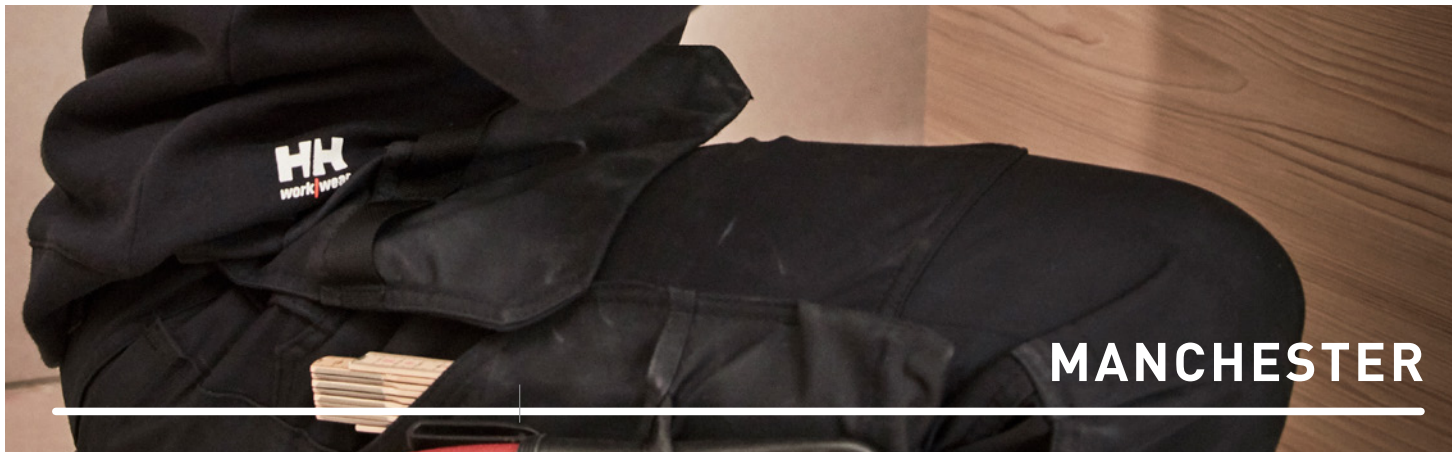
**SIZES**  
26/30-38/32

**FABRIC**  
**Main fabric:** 68% Cotton, 32% Polyester - 235g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Most Helly Hansen Workwear pants can be extended by undoing a seam at bottom hem
- Reflective details





# MANCHESTER



999

## 71351 MANCHESTER WINTER JACKET

USD 125.00

**COLORS**  
999 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
**Main fabric:** 100% Polyester - 150g/m<sup>2</sup>  
**Lining:** 100% Polyamide  
**Insulation:** 80% Recycled Polyester, 20% Polyester - 100g/m<sup>2</sup> in body & 80g/m<sup>2</sup> in sleeves & hood

**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- Fully taped construction
- Adjustable hood with drawcord & fastener
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details



990

## 71452 MANCHESTER WINTER PANT

USD 85.00

**COLORS**  
990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
**Main fabric:** 100% Polyester - 150g/m<sup>2</sup>  
**Lining:** 100% Polyamide  
**Insulation:** 80% Recycled Polyester, 20% Polyester - 60g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- Fully taped construction
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap
- Reflective details



590

990

## 71043 MANCHESTER SHELL JACKET

USD 130.00  
Zip in compatible with, 72065

**COLORS**  
590 NAVY, 990 BLACK

**SIZES**  
XS-4XL

**FABRIC**  
**Main fabric:** 100% Polyester - 150g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord







990

**74044 W MANCHESTER SHELL JACKET**

USD 130.00

**COLORS**  
990 BLACK**SIZES**  
S-2XL**FABRIC**  
**Main fabric:** 100% Polyester - 150g/m<sup>2</sup>  
**Lining:** 100% Polyester**OEKO-TEX/BLUESIGN**  
OEKO-TEX® & bluesign® approved main fabric

- EN 343:2003 + A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop



990

**71445 MANCHESTER SHELL PANT**

USD 80.00

**COLORS**  
990 BLACK**SIZES**  
XS-4XL**FABRIC**  
**Main fabric:** 100% Polyester - 150g/m<sup>2</sup>**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Two pockets at front with zippers



990



530

**70127 MANCHESTER RAIN JACKET**

USD 90.00

**COLORS**  
990 BLACK, 530 RACER BLUE**SIZES**  
XS-4XL**FABRIC**  
**Main fabric:** 100% Polyester - 108g/m<sup>2</sup>  
**Lining:** 100% Polyester**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990

**70427 MANCHESTER RAIN PANT**

USD 55.00

**COLORS**  
990 BLACK**SIZES**  
XS-4XL**FABRIC**  
**Main fabric:** 100% Polyester - 108g/m<sup>2</sup>  
**Lining:** 100% Polyester**OEKO-TEX/BLUESIGN**  
Bluesign® approved main fabric

- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener





990

## 72065 MANCHESTER ZIP-IN FLEECE JACKET

USD 80.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester, 320g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Zip in compatible with 71043 Manchester Shell Jacket & 71389 Potsdam Jkt



590

990

## 77522 MANCHESTER CONSTRUCTION PANT

USD 70.00



### COLORS

590 NAVY, 990 BLACK

### SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Hanging pockets with double lined bottom
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem
- Reflective details
- Zip in compatible with 78074 Potsdam Liner and 72065 Manchester Zip in fleece



590

990

## 77526 MANCHESTER SERVICE PANT

USD 50.00



### COLORS

590 NAVY, 990 BLACK

### SIZES

30/30-38/30, 30/32-44/32, 32/34-36/34

### FABRIC

Main fabric: 68% Cotton, 32% Polyester - 235g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- 2-way mechanical stretch fabric
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop
- Most Helly Hansen Workwear C-sized & D-sized pants can be extended by undoing a seam at bottom hem
- Reflective details



590

990

## 79216 MANCHESTER ZIP HOODIE

USD 55.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m²

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem







590

990

## 79217 W MANCHESTER ZIP HOODIE

USD 55.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m<sup>2</sup>

- Adjustable hood with drawcord
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



590

990

## 79214 MANCHESTER HOODIE

USD 50.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m<sup>2</sup>

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79215 W MANCHESTER HOODIE

USD 50.00

### COLORS

590 NAVY, 990 BLACK

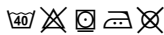
### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m<sup>2</sup>

- Adjustable hood with drawcord
- Front hand warmer pocket
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79212 MANCHESTER ZIP SWEATSHIRT

USD 50.00

### COLORS

590 NAVY, 990 BLACK

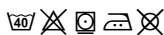
### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m<sup>2</sup>

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem





590

990

## 79213 W MANCHESTER ZIP SWEATSHIRT

USD 50.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m²

- Double layer fabric in collar
- YKK® front zipper with chin protector
- Two hand pockets
- Side seams
- Elastic cuffs & hem



590

## 79210 MANCHESTER HALF ZIP SWEATSHIRT

USD 45.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m²

- Double layer fabric in collar
- Half zip with YKK® zipper with chin protector
- Side seams
- Elastic cuffs & hem



590

990

## 79208 MANCHESTER SWEATSHIRT

USD 40.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 280g/m²

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem



590

990

## 79209 W MANCHESTER SWEATSHIRT

USD 40.00

### COLORS

590 NAVY, 990 BLACK

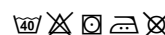
### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 280g/m²

- Ribbed collar
- Side seams
- Elastic rib at cuffs & bottom hem





590 900 970 990

## 79167 MANCHESTER POLO

USD 25.00

### COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 190g/m<sup>2</sup>

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams



990 590 970 900

## 79168 W MANCHESTER POLO

USD 25.00

### COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

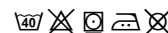
### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 190g/m<sup>2</sup>

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seams
- Zip in compatible with 78074 Potsdam Liner and 72065 Manchester Zip in fleece



590 990

## 79169 MANCHESTER LONGSLEEVE

USD 20.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 150g/m<sup>2</sup>

- Ribbed collar
- Side seams



590 990

## 79159 W MANCHESTER LONGSLEEVE

USD 20.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 150g/m<sup>2</sup>

- Ribbed collar
- Side seams







590

900

970

990

## 79161 MANCHESTER T-SHIRT

USD 15.00

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

- Ribbed collar
- Side seams

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Cotton, 150g/m<sup>2</sup>

990

590

970

900

## 79163 W MANCHESTER T-SHIRT

USD 15.00

### COLORS

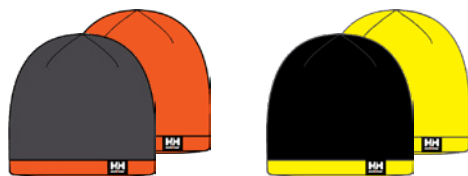
590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

- Ribbed collar
- Side seams

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% Cotton - 150g/m<sup>2</sup>

972

993

## 79883 MANCHESTER BEANIE

USD 20.00

AVAILABLE IN FALL

### COLORS

972 DARK GREY/ORANGE,  
993 BLACK/YELLOW

- Knitted beanie
- Reversible design
- Water repellant fiber

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic

The background of the slide is a photograph of a landscape shrouded in thick fog. Several high-voltage power line towers are visible, receding into the distance. In the lower-left foreground, a small figure of a person wearing a high-visibility vest and a hard hat is visible, standing on a dark, flat surface. The overall atmosphere is misty and grey.

# HI VIS





269

369

**71389 POTSDAM JACKET ANSI**

USD 160.00

**COLORS**

**269** HI VIS ORANGE/CHARCOAL,  
**369** HI VIS YELLOW/CHARCOAL

**SIZES**

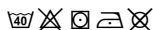
2XS-6XL

**FABRIC**

Helly Tech® Protection – 100% Oxford Polyester – 200 g/m2  
 Contrast Color: 100% Oxford Nylon – 140 g/m2  
 Lining: 100% Nylon

**STANDARDS**

ANSI/ISEA 107-2015 Type R Class 3



- Helly Tech® Protection Fabric
- Waterproof, Windproof, Breathable
- Fully taped construction
- Reflective band at shoulders and sleeve end
- Detachable hood
- Hood designed to be used with a helmet
- Brushed polyester inside collar
- Storm flap
- Two-way zipper and velcro closure
- Two pockets at front with zippers and flaps
- Two chest pockets with zippers and flaps
- Inner chest pocket with zipper
- Mobile phone and pen pocket at right chest
- Zip ventilation under arms
- Draw cord adjustment at hem
- Draw cord adjustment at waist
- Elastic cuffs with velcro adjustment
- Zipper for entry inside garment for logo applications
- Click-on loops for accessories under pocket flaps
- Zip in compatible with 78074 Potsdam Liner and 72065 Manchester Zip in fleece



260

360

**78074 POTSDAM INSULATOR JACKET**

USD 140.00

**COLORS****260** HI VIS ORANGE, **360** HI VIS YELLOW**SIZES**

2XS-6XL

**FABRIC**

Helly Tech® Protection  
 Main Outershell: 100% Polyester – 200 g/m2  
 Insulation: 100% Polyester – 120 g/m2

**STANDARD**

ANSI/ISEA 107-2015 Type R Class 3



- Helly Tech Protection
- Brushed Polyester inside collar
- Reflective bands at waist, shoulders and cuffs
- Inner pocket with Velcro shoulders
- Mobile Pocket with Velcro closure
- Two front pockets with zippers and snaps
- Drawcord adjustment at hem
- Tail drop
- Storm flap w/ zippers and Velcro closure
- Click-on loops for accessories under pocket flaps
- Optional as zip in jacket with 71389



269

369

**71489 POTSDAM BIB ANSI**

USD 130.00

**COLORS**

**260** HI VIS ORANGE,  
**369** HI VIS YELLOW/CHARCOAL

**SIZES**

2XS-6XL

**FABRIC**

Helly Tech® Protection – 100% Oxford Polyester – 200 g/m2  
 Contrast Color: 100% Oxford Nylon – 140 g/m2  
 Lining: 100% Nylon

**STANDARD**

ANSI/ISEA 107-2015 Class E



- Helly Tech® waterproof, windproof and breathable fabric
- Fully taped construction
- Reflective band at legs
- Fly with zip
- Two pockets at front with zippers and flaps
- Two thigh pockets with flaps
- Ruler pocket with button for attaching knives
- Back pocket with flap
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Elastic at waist
- Knee pad pockets inside
- Detachable back piece with elastic suspenders
- Velcro adjustment at hem
- Boot zippers with storm flap and velcro closure





360

## 71391 ALTA PILOT JACKET

USD 120.00

### COLORS

360 YELLOW

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 200g/m<sup>2</sup>

**Insulation:** 100% Polyester pile - 350g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 3,1
- EN 342:2004 0,332 m<sup>2</sup>/K/W (B) [2,1 clo] w/70445 Alta Winter Pant
- Air permeability Class 3
- EN 14058:2004
- Fully taped construction
- YKK® front zipper with chin protector
- Mobile phone pocket
- Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- Embellishment zipper
- ID Card loop



260

369

## 71332 ALTA WINTER JACKET

USD 120.00

### COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

### SIZES

XS-5XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>

**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>

**Lining:** 100% Polyester

**Insulation:** 100% Polyamide - 120g/m<sup>2</sup> in body, 100g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

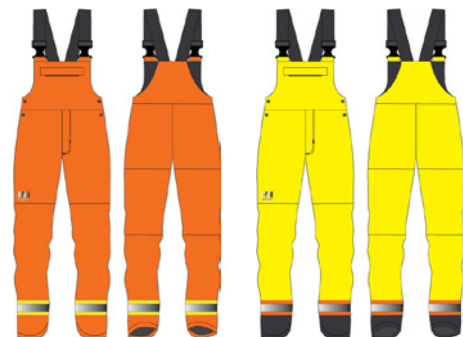
OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,332 m<sup>2</sup>/K/W (B) [2,1 clo] w/70445 Alta Insulated Pant
- Air permeability Class 3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



260

369

## 71480 ALTA WINTER BIB CSA

USD 110.00  
AVAILABLE IN FALL

### COLORS

260 ORANGE, 369 YELLOW/CHARCOAL

### SIZES

XS - 5XL

### FABRIC

**Main Fabric:** 100% Polyester, 200 g/m<sup>2</sup>

**Insulation:** 100 g/m<sup>2</sup> Primaloft Eco Black body, 80 g/m<sup>2</sup> sleeves

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- CSA Class 2
- Napoleon Pocket
- Radio Loops



269

369

## 70445 ALTA WINTER PANT

USD 90.00

### COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>  
**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>  
**Lining:** 100% Polyester  
**Insulation:** 100% Polyamide - 100g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,1
- EN 342:2004 0,332 m<sup>2</sup> K/W (B) [2,1 clo]
- Air permeability Class 3
- Fully taped construction
- Draw cord adjustment at waist
- Belt loops
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Knee high boot YKK® zipper with storm flap & fastener closure
- ID card loop



269

369

## 71071 ALTA SHELL JACKET

USD 100.00

### COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>  
**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>  
**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Napoleon pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



369

260

## 71443 ALTA SHELL BIB

USD 100.00

### COLORS

260 ORANGE, 369 HI VIS YELLOW

### SIZES

S - 4XL

### FABRIC

**Main fabric:** 100% Polyester, 200 g  
**Secondary fabric:** 100% Polyamide 145 g.

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- Helly Tech® Performance
- Front Fly
- Boot hen adjustment snaps
- Front Pocket with Velcro closure
- Fully Taped Seams
- ANSI/SEA 107-15 Class E



369

## 71442 ALTA SHELL PANT

USD 80.00

### COLORS

369 YELLOW/CHARCOAL

### SIZES

XS-5XL

### FABRIC

**Main fabric:** 100% Polyester, 200g/m<sup>2</sup>  
**Secondary Main fabric:** 100% Polyamide 145g/m<sup>2</sup>  
**Lining:** 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000



- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 Class 3,3
- Fully taped construction
- Draw cord adjustment at waist
- Belt loops
- Compatible with 79550 HH WW SUSPENDERS 2.0
- Knee high boot YKK® zipper with storm flap & fastener closure
- ID card loop



360

**71070 ALTA SHELTER JACKET**

USD 90.00

**COLORS****360** YELLOW**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester**Lining:** 100% Polyester**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 3,1
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord at front
- Hand pockets with fastener closure
- Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID Card loop



360

**71570 ALTA SHELTER BIB**

USD 90.00

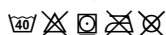
**COLORS****360** YELLOW**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester**Lining:** 100% Polyester**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric

- EN ISO 20471:2013 Class 2
- EN 343:2003+A1:2007 3,1
- Fully taped construction
- Adjustable elastic suspenders
- Chest pocket with fastener closure
- Adjustable waist with snap buttons
- Adjustable bottom leg with snap buttons



260

360

**70266 ALTA RAIN JACKET**

USD 100.00

**COLORS****260** ORANGE, **360** YELLOW**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 3,1 Class 3,1
- EN ISO 20471:2013 Class 3
- EN 343:2003+A1:2007 Class 3,1
- Packable hood in collar
- Adjustable hood with drawcord
- Adjustable cuff with snap buttons
- Adjustable hem with drawcord



260

360

**70570 ALTA RAIN BIB**

USD 95.00

**COLORS****260** ORANGE, **360** YELLOW**SIZES**

XS-4XL

**FABRIC****Main fabric:** 100% Polyester - 170g/m², PU coating

- EN ISO 20471:2013 Class 2
- EN 343 Class 3,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Double layer fabric at knees
- Knee high boot YKK® zipper







260

360

## 70261 ALTA RAIN JACKET W/ CSA

USD 110.00

### COLORS

260 ORANGE/CHARCOAL, 360 YELLOW/CHARCOAL

### SIZES

S - 4XL

### FABRIC

Main: 100% Polyester - 170 g/m²  
PU coating

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



- 3M reflex
- Waterproof fabric and construction
- Packable hood with draw cord adjustment at front
- CSA Z96 Class 2, Level 2
- Previously named Narvik Jacket CSA



360

## 70620 WAVERLEY PACKABLE SUIT

USD 150.00

### COLORS

360 YELLOW/CHARCOAL

### SIZES

XS - 5XL

### FABRIC

Packable denier polyester

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN



### Jacket:

- CSA-Z96-2015
- ANSI/ISEA 107 Type R Cl 3
- CSA Z96 Cl 3, Level 2

### Pant:

- ANSI/ISEA 107 Type E
- CSA Z96 Cl 2, Level 2



260

369

950

## 74074 ALTA SOFTSHELL JACKET CSA

USD 125.00

### COLORS

260 HI VIS ORANGE, 369 HI VIS YELLOW/EBONY. 950 EBONY

### SIZES

S - 4XL

### FABRIC

Main Fabric: 100% Polyester - 320g.

### WATERPROOF/BREATHABILITY

10.000/10.000

### OEKO-TEX/BLUESIGN



Certification Canada: Hi Vis Orange/Hi Vis Yellow:

- CSA Z96-2015 CLASS 2, LEVEL 2

- QC MOT

Ebony:

- CSA Z96-2015



260

369

950

## 77474 ALTA CONSTRUCTION PANT CSA

USD 100.00

### COLORS

260 ORANGE/CHARCOAL, 369 HI VIS YELLOW/EBONY 950 EBONY

### SIZES

S - 4XL

### FABRIC

245g. 85% Polyester/15% Cotton

### WATERPROOF/BREATHABILITY

### OEKO-TEX/BLUESIGN



Certification Canada:

- 260 Hi Vis Orange, 369 /Hi Vis Yellow:

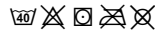
- CSA Z96-2015 CLASS 3, LEVEL 2 TOGETHER WITH CLASS 2 UPPER

- QC MOT

- 950 Ebony:

- CSA Z96-2015 CLASS 2, LEVEL 2 TOGETHER WITH CLASS 2 UPPER

- QC MOT





A man with a beard, wearing a black Helly Hansen cap and a green rain jacket, is shown in profile, focused on his work. He is using a yellow level and a pencil to mark a surface, likely the hull of a boat. The scene is set in the rain, with water droplets visible on his jacket and the surface he is working on. The background shows a blurred view of trees and a body of water. The Helly Hansen logo is visible on the cap and the jacket sleeve.

# RAINWEAR & FISHING



# HELLY TECH



950

## 71140 CHELSEA EVOLUTION SHELL JACKET

USD 210.00

### COLORS

950 EBONY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 265g/m<sup>2</sup>

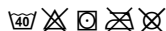
Reinforcement: Cordura® fabric - 288g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

### WATER RESISTANCE/BREATHABILITY

10.000/10.000



- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop
- Extended back for improved comfort



990



590

## 71080 KENSINGTON SHELL JACKET

USD 190.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4, 4
- Fully taped construction
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Napoleon pocket, no need to open the jacket to access
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inner chest pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



990



590

## 71240 W LUNA SHELL JACKET

USD 180.00

### COLORS

990 BLACK, 590 NAVY

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

20.000/15.000



- EN 343:2019 Class 4,4
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

990

## 71290 OXFORD SHELL JACKET

USD 160.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 255g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATERPROOF/BREATHABILITY

10.000/10.000

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs Adjustable cuffs
- Adjustable hem with drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details



590

990

## 71043 MANCHESTER SHELL JACKET

USD 130.00

Zip in compatible with 72065

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord



990

## 74044 W MANCHESTER SHELL JACKET

USD 130.00

### COLORS

990 BLACK

### SIZES

S-2XL

### FABRIC

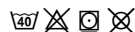
Main fabric: 100% Polyester - 150g/m<sup>2</sup>

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

- EN 343:2003 + A1:2007 3,3
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- ID card loop



990

## 71445 MANCHESTER SHELL PANT

USD 80.00

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- EN 343:2003+A1:2007 3,3
- Fully taped construction
- Two pockets at front with zippers





990

530

## 70127 MANCHESTER RAIN JACKET

USD 90.00

### COLORS

990 BLACK, 530 RACER BLUE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 108g/m²

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Fully taped construction
- Two hand pockets
- Opening in back for ventilation



990

## 70427 MANCHESTER RAIN PANT

USD 55.00

### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 108g/m²

Lining: 100% Polyester

### OEKO-TEX/BLUESIGN

Bluesign® approved main fabric

- Fully taped construction
- Elastic at waist
- Adjustable bottom leg with fastener



GALE



290

480

590

990

## 70282 GALE RAIN JACKET

USD 95.00

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main: 100% PU on 100% Polyester knit - 240g/m²

- EN 343:2003 + A1:2007 3,1
- YKK® center front zipper
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Packable hood with draw cord adjustment at front
- Neoprene cuffs
- Inner pocket
- Bottom hem adjustment with cord
- Extended back for better comfort
- ID card loop







290

480

590

990

## 70582 GALE RAIN BIB

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main: 100% PU on 100% Polyester knit - 240g/m²



- EN 343:2003 + A1:2007 3,1
- Elastic suspenders
- Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
- Adjustable bottom leg with snap buttons

USD 85.00



290

480

590

990

## 70485 GALE RAIN PANT

### COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²



- EN 343:2003 + A1:2007 3,1
- Adjustable waist
- Adjustable bottom leg with snap buttons

USD 55.00



590

480

990

## 70286 W LUNA RAIN JACKET

### COLORS

590 NAVY, 480 GREEN, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²



- EN 343:2019 4,1
- Packable hood in collar
- Adjustable hood with elastic drawcord
- Double main fabric front flap
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

USD 95.00

AVAILABLE IN FALL



590

480

990

## 70486 W LUNA RAIN PANT

### COLORS

590 NAVY, 480 GREEN, 990 BLACK

### SIZES

XS-2XL

### FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240g/m²



- EN 343:2019 4,1
- Adjustable waist
- Adjustable bottom leg with snap buttons

USD 55.00

AVAILABLE IN FALL

# IMPERTECH



770

## 70149 IMPERTECH LONG COAT

USD 95.00

### COLORS

770 GREEN BROWN

### SIZES

XS - 4XL

### FABRIC

PU w/knit backing, 220g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut.
- 3/4 Length | MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested



770



990

## 70148 IMPERTECH JACKET

USD 85.00

### COLORS

770 GREEN BROWN, 990 BLACK

### SIZES

cc.770 XS-4XL, cc.990 S-4XL

### FABRIC

PU w/knit backing, 220g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested



770



990

## 70548 IMPERTECH BIB

USD 85.00

### COLORS

770 GREEN BROWN, 990 BLACK

### SIZES

cc.770 XS-4XL, cc.990 S-4XL

### FABRIC

".24 mm circular knit polyester backing with stretch polyurethane coating"

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Generous cut
- MicroWeld™ seam construction
- Double entry front pockets
- Front zip with snap storm flap
- Back cape for ventilation
- Attached hood tucks into collar
- Velcro adjustable sleeve cuff
- Two waterproof pockets and hand warmer pockets
- Blood Borne Pathogen tested





770

990

## 70448 IMPERTECH PANT

USD 70.00

### COLORS

770 GREEN BROWN, 990 BLACK

### SIZES

cc.770 XS-4XL, cc.990 S-4XL

### FABRIC

.24 mm circular knit polyester backing with stretch polyurethane coating

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Functional waist pant
- MicroWeld™ seam construction
- Elastic waistband with drawcord
- 13½" zipper and snap adjustment at hem
- Double layer Impertech™, edge stitched and welded on seat and knees for extra durability
- Blood Borne Pathogen tested



590

## 70317 IMPERTECH SANITATION JACKET

USD 70.00

### COLORS

590 NAVY

### SIZES

XS-4XL

### FABRIC

.16 mm circular knit polyester backing with stretch polyurethane coating, 170g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- Attached hood with elastic for added protection
- Generously cut jacket with raglan sleeves
- Elastic on wrists for snug fit
- Over flap front closure with plastic snaps
- Back cape for ventilation
- MicroWeld™ seam construction
- Front zip with snap storm flap
- Blood Borne Pathogen tested



590

## 70417 IMPERTECH SANITATION BIB

USD 70.00

### COLORS

590 NAVY

### SIZES

XS-4XL

### FABRIC

.16 mm circular knit polyester backing with stretch polyurethane coating, 170g/m2

- Fully Waterproof Impertech Fabric
- Full Stretch Fabric for Ease of Movement
- Soft Circular Knit Backing
- .24 mm circular knit polyester backing with stretch polyurethane coating
- High-waisted, functional bib pant
- Elastic at ankles for added protection
- Adjustable elastic suspenders
- Chest pocket with hook-and-loop closure on right side
- Snap adjustment at hem and waist
- MicroWeld™ seam construction
- Blood Borne Pathogen tested







310

590

990

## 70180 VOSS JACKET

USD 60.00

### COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coated

### OEKO-TEX/BLUESIGN

The FSS-Sheet is empty in Centric



YKK



- EN 343 3,1
- Waterproof fabric & construction
- Packable hood in collar
- Adjustable hood with drawcord
- YKK® front zipper
- Storm flap
- Hand pockets
- Adjustable cuffs & bottom hem
- Reflective details



310

590

990

## 70480 VOSS PANT

USD 40.00

### COLORS

310 LIGHT YELLOW, 590 NAVY, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 170 g/m<sup>2</sup>  
PU coated



- EN 343 3,1
- Waterproof fabric & construction
- Reflective details
- Elastic at waist
- Adjustable bottom leg with snap buttons

MANDAL



310

480

## 70306 WOODLAND COAT

USD 80.00

### COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

### SIZES

S-4XL

### FABRIC

.35 mm PVC coated woven  
Polyester 400 g/m<sup>2</sup> mid weight



- .35 mm lightweight, single coated, economy PVC on a durable polyester scrim backing
- Mid-length jacket with raglan sleeve cut
- Vented back cape
- Two-way front zipper with storm flap, snap closure
- Attached drawcord hood with reinforced visor
- Internal elastic cuff and two front flap pockets
- MicroWeld seam construction



290

310

480

590

## 70129 MANDAL JACKET

USD 50.00

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

### SIZES

cc.590 S-4XL, cc.290 S-6XL, cc.310 & cc.480 XS-6XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Adjustable hood with drawcord
- Two hand pockets
- Adjustable cuff with snap buttons



290

310

480

590

## 70529 MANDAL BIB

USD 50.00

### COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Adjustable elastic suspenders
- Inner chest pocket with zipper
- Adjustable waist with snap buttons



310

480

## 70429 MANDAL PANT

USD 35.00

### COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

### SIZES

S-4XL

### FABRIC

Main fabric: 100% Polyester 410g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Elastic at waist
- Adjustable hem with snap button closure



900

## 70215 PROCESSING JACKET

USD 50.00

### COLORS

900 WHITE

### SIZES

XS-4XL

### FABRIC

100% Polyester - 410 g/m<sup>2</sup> . PVC coated  
.35 mm PVC

- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs





900

## 70525 PROCESSING BIB

USD 50.00

### COLORS

900 WHITE

### SIZES

XS-4XL

### FABRIC

100% Polyester - 410 g/m<sup>2</sup> , PVC coated  
.35 mm PVC

- Waterproof fabric and construction
- Mildew resistant
- Inner chest pocket with zipper
- Adjustable elastic suspenders



310

## 79816 SVOLVÆR SOU'WESTER

USD 24.00

### COLORS

310 LIGHT YELLOW

### SIZES

STD

### FABRIC

Main: 100% Polyester - 410 g/m<sup>2</sup>  
PU coated

- EN 343 3,1
- Waterproof fabric and construction
- Lining
- Ear flaps
- Chin strap







550

## 70201 ARMOUR JACKET

USD 210.00

### COLORS

550 COBALT

### SIZES

S-5XL

### FABRIC

Tear resistant outer shell of durable, high tenacity  
420 Denier Nylon  
Inner layer of 170 g/m<sup>2</sup> PU coated  
Nylon knit PU Stretch waterproof fabric

- Generously cut 3 panel drawcord hood with cordlocks
- Durable inner and outer storm flap for durability
- Inner storm cuffs for comfort and dryness
- Concealed stainless steel rust resistant snap closure
- Inner layer has MicroWeld™ seams



550

## 70501 ARMOUR BIB

USD 180.00

### COLORS

550 COBALT

### SIZES

S-5XL

### FABRIC

Tear resistant outer shell of durable, high tenacity  
420 Denier Nylon  
Inner layer of 170 g/m<sup>2</sup> PU coated  
Nylon knit PU Stretch waterproof fabric

- Side gusset for easy entry
- Adjustable suspenders
- Quick release buckles
- Inner layer has MicroWeld™ seams



299

480

990

## 70283 STORM RAIN JACKET

USD 150.00

### COLORS

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main: 100% PVC on 100% Polyester knit - 310g/m<sup>2</sup>

- EN 343:2003 + A1:2007 3,1
- Adjustable hood with elastic drawcord & fastener
- No shoulder seams
- Double main fabric front flap
- YKK® center front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Inside stash pocket
- Neoprene cuffs
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Inner pocket
- Extended back for better comfort
- ID card loop



299

480

990

## 70583 STORM RAIN BIB

USD 95.00

### COLORS

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main: 100% PVC on 100% Polyester knit - 310g/m<sup>2</sup>

- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist



410

## 70123 ENGRAM JACKET

USD 120.00

### COLORS

410 LIGHT GREEN

### SIZES

XS-5XL

### FABRIC

Main fabric: 74% PVC 26% Cotton - 480g/m<sup>2</sup>

- EN 343 3,1
- Resistance to fish oil, sunlight, mildew and saltwater
- Attached generously cut 3 panel hood for better fit
- Inside storm flap
- Cold Crack Rated to -30°C



410

## 70124 ENGRAM DOUBLE BIB PANT

USD 120.00

### COLORS

410 LIGHT GREEN

### SIZES

XS-5XL

### FABRIC

Main fabric: 74% PVC 26% Cotton - 480g/m<sup>2</sup>

- EN 343 3,1
- Resistance to fish oil, sunlight, mildew and saltwater
- Cold Crack Rated to -30°C





490

## 70300 HIGHLINER JACKET

USD 100.00

### COLORS

490 DARK GREEN

### SIZES

XS-5XL

### FABRIC

PVC coated Cotton 450 g/m<sup>2</sup>



- 45 P-Series PVC on high-quality cotton canvas
- 450g
- Special PVC plasticizers added for better flexibility
- Cold and Oil resistant
- Inside fabric is impregnated prior to coating to reduce the absorptions of moisture and odor retention from fish oils
- Generously cut with raglan sleeve construction
- Attached three-panel hood
- Double Storm flap
- Non-corrosive snaps concealed under front placket



490

## 70500 HIGHLINER BIB

USD 100.00

### COLORS

490 DARK GREEN

### SIZES

S-4XL

### FABRIC

PVC coated Cotton 450 g/m<sup>2</sup>



- 45 P-Series P C on high-quality cotton canvas, 450g
- Symmetrical cut bib can be reversed to be worn back-to-front for extended wear
- Adjustable heavy duty suspender
- Generously cut with side gusset for easy entry
- MicroWeld seam construction



992

## 70187 WEST COAST JACKET

USD 110.00

### COLORS

992 BLACK/DARK ORANGE

### SIZES

S-4XL

### FABRIC

100% Polyester-220g/m<sup>2</sup>, PU coated

- Waterproof fabric and construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets at front with flaps
- Chest and sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop



399

## 70206 ROAN ANORAK

USD 80.00

### COLORS

399 OCHRE/CHARCOAL

### SIZES

S-4XL

### FABRIC

PVC Coated  
100% Polyester - 220 g/m<sup>2</sup>

- 100% Polyester - 220 g/m<sup>2</sup> - PVC coating
- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- Click-on loop inside hem for ID card holder





**INSULATED**



USD 450.00



990

## 71362 BIFROST WINTER PARKA



- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 Class 4
- Helly Tech® Professional
- H'FLOW™ technology
- Internal Life Pocket™ for phone, no need to open the parka to access
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Primaloft® Black Eco Insulation
- Downfeel recycled blowable insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Detachable faux fur
- Collar adjustment on center back
- Padded collar for extra comfort

- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord
- Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details

### COLORS

990 BLACK

### SIZES

2XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m²

Secondary Main fabric: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation body: 100% Recycled Polyester

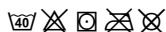
Insulation hood: 80% Recycled Polyester, 20% Polyester

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex Certified Certified &amp; Bluesign Approved Main Fabric



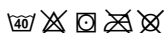
USD 400.00

## 71640 BIFROST WINTER SUIT



- NEW AVAILABLE SEPTEMBER 2020
- Helly Tech® Performance
- Life Pocket™ for phone and tablets
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
- Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- Front storm flap
- ID card loop
- Hand pockets
- YKK® zipper for underarm ventilation

- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Removable belt
- Broad center back belt loop for extra strength and stability
- Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap and fastener closure
- Cordura® fabric reinforcement at knee and bottom leg
- Kneepad pockets
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective details
- 360 degree reflective transfer print on body, sleeves, shoulders and bottom legs



### COLORS

990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester

Secondary Main fabric: 100% Polyamide - Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester

Insulation sleeves: 80% Recycled Polyester, 20% Polyester

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex Certified Certified &amp; Bluesign Approved Main Fabric



590

## 76313 WEYBURN PARKA

USD 310.00

### COLORS

590 NAVY

### SIZES

XS-5XL

### FABRIC

Beaver Nylon outer shell 240 g/m<sup>2</sup>  
13mm Thermal Pile lining

- 3M™ Scotchlite™ Reflective Material in a CSA pattern
- PU coated Oxford Nylon reinforcement on elbow area for abrasion and durability
- YKK one-way vislon heavy duty front zipper with full outer storm flap
- Knit inner storm cuffs at wrists for heat retention
- Inner windbelt with snap closure for added protection
- Front chest pocket with flap for storage and pen pocket
- Large front cargo pockets with snap closure and side entrance
- Inside storage pocket
- Elastic back waist for fitting comfort
- Detachable hood with 3M™ Scotchlite™ Reflective Material included
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching provides durability and strength to seams
- Machine washable



590

## 76512 THOMPSON BIB PANT

USD 260.00

### COLORS

590 NAVY

### SIZES

XS-5XL

### FABRIC

Beaver Nylon outer shell 240 g/m<sup>2</sup>

- 3M™ Scotchlite™ Reflective Material striping on front chest flaps, across back, sleeves and legs
- PU coated Oxford Nylon reinforcement on full shoulder, elbows, bottom, knee, and hem facing areas for abrasion and durability
- Elastic adjustable suspenders
- YKK two-way, vislon heavy duty front zipper with full outer storm flap
- Inside storage pocket
- Inside storage pocket
- Large front belled pockets
- Large back pocket
- Elastic back waist for fitting comfort
- Full leg YKK two-way, heavy duty zipper with outer storm flap with pass through option
- Snap adjustments on legs
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching provides durability and strength to seams
- Machine washable



481



590



990

USD 250.00

## 71345 KENSINGTON WINTER JACKET



Warm up without feeling weighed down; our proprietary LifaLoft™ insulation is lighter and warmer than standard insulation. The Kensington Winter Jacket features both the LifaLoft™ technology and Black Eco Insulation from Primaloft® for when you need to stay warm for long hours in cold conditions. The Helly Tech® Professional membrane allows the jacket to stay waterproof & breathable, with articulated sleeves, detachable hood and adjustments on the cuffs to create the perfect fit.

### • AVAILABLE IN SEPTEMBER

- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
- EN 14058 without pant
- Helly Tech® Professional
- LIFALOFT™ insulation by PrimaLoft®
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar
- No shoulder seams

- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

### COLORS

481 CAMO, 590 NAVY, 990 BLACK,

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester - 215g/m<sup>2</sup>

Lining: 100% Polyamide

Insulation: 70% Polypropylene, 30% Polyester - 100g/m<sup>2</sup>

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





USD 250.00



990

590

## 71304 W LUNA WINTER JACKET



Designed & tested by women, the Luna Winter Jacket is the perfect choice for women at work on a cold winter day. With its Helly Tech® Professional membrane & Primaloft® Black Eco Insulation it is lightweight while remaining waterproof, windproof & breathable.

### • AVAILABLE IN OCTOBER

- EN 343 Class 4,1
- EN 14058 Class 4
- Helly Tech® Professional
- Life Pocket™
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polyester inside collar

- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective Helly Hansen (HH) logos

### COLORS

990 BLACK, 590 NAVY

### SIZES

XS - 2XL

### FABRIC

Main fabric: 100% Polyester

Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester

Insulation sleeves: 80% Recycled Polyester, 20% Polyester

### WATERPROOF/BREATHABILITY

20.000/15.000

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



950

## 71340 CHELSEA EVO WINTER JACKET

USD 210.00

### COLORS

950 EBONY

### SIZES

S - 4XL

### FABRIC

Main: 100% Polyester - 215 g/sm

Reinforcement: Cordura® fabric - 260 g/m²

Insulation body: Primaloft® Black 133 g

Insulation sleeve/hood: Primaloft® Black 80 g

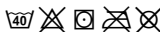
Lining: 100% polyester

### WATERPROOF/BREATHABILITY

10.000/10.000

### Oeko-Tex/BLUESIGN

Oeko-Tex Certified



- Life Pocket™
- Helly Tech® Performance
- Primaloft® insulation
- YKK® zipper
- No shoulder seams
- Detachable hood



990

590

## 73290 OXFORD WINTER JACKET

USD 180.00

### COLORS

990 BLACK, 590 NAVY

### SIZES

S - 4XL

### FABRIC

Main fabric: 100% Polyester, 255 g/m²

Secondary fabric: 79% Cotton 21% Polyester, 295 g/m²

Insulation: Primaloft Black Eco - 100 g/m² in body  
80 g/m² in sleeves.

### Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



- Helly Tech® Performance fabric
- Critically taped
- Primaloft® insulation
- No shoulder seams
- Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Full inner front placket
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort



990

979

130

## 76201 BERG JACKET

USD 150.00

### COLORS

990 BLACK, 130 RED, 979 GRAY  
COLORS 130 AND 979 AVAILABLE IN FALL

### SIZES

S-4XL

### FABRIC

Main: 100% Polyester - 197g/m<sup>2</sup>  
Insulation: 100% Polyester - 160 g/m<sup>2</sup> in body,  
120 g/m<sup>2</sup> in sleeves

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- No shoulder seams
- Reflective details
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- ID Card loop



990

## 76400 BERG PANT

USD 120.00

### COLORS

990 BLACK

### SIZES

S-4XL

### FABRIC

100% polyester, Oxford treated, 200 g/m  
Insulation, 100% polyester, 120 g  
Lining 100% nylon

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- Fleece on inside of back
- Removable shoulder straps
- Fly with zip
- Elastic in waist
- Two front pockets with zip
- Zip in legs with wind flap
- Velcro adjustment in cuffs
- Knee pad pockets on inside



990

## 71351 MANCHESTER WINTER JACKET

USD 125.00

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 150g/m<sup>2</sup>  
Insulation: Primaloft® Black Eco - 100g/m<sup>2</sup> in body  
and hood, 80g/m<sup>2</sup> in sleeve  
Lining: 100% Polyamide - 66g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Bluesign Approved



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable hood with drawcord and fastener
- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Reflective details
- Previously named Aker Winter Jacket



990

## 71452 MANCHESTER WINTER PANT

USD 85.00

### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Polyester - 150 g/m<sup>2</sup>  
Insulation: Primaloft® Black Eco - 60 g/m<sup>2</sup>  
Lining: 100% Polyamide - 66 g/m<sup>2</sup>



- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable waist with drawcord
- Knee high boot zipper with storm flap
- Previously named Aker Winter Pant



990

**76211 BERGHOLM JACKET**

USD 110.00

**COLORS**

990 BLACK

**SIZES**

XS - 3XL

**FABRIC**

Main fabric: 100% Polyester - 197 g/m<sup>2</sup>

Insulation: 100% Polyester - 350 g/m<sup>2</sup> in body  
80 g/m<sup>2</sup> in sleeves

**OEKO-TEX/BLUESIGN**

Oeko-Tex Certified



- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID Card loop



# BASE LAYER



# LIFA® MERINO



## LIFA® MERINO



930

990

### 75107 HH LIFA MERINO HALF ZIP

USD 90.00

#### COLORS

930 GREY MÉLANGE, 990 BLACK

#### SIZES

XS-4XL

#### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

#### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



930

990

481

### 75106 HH LIFA MERINO CREWNECK

USD 80.00

#### COLORS

481 CAMO, 930 GREY MÉLANGE, 990 BLACK

#### SIZES

XS-4XL

#### FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215g/m²

#### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



481

930

990

### 75506 HH LIFA MERINO PANT

USD 80.00

#### COLORS

481 CAMO, 930 GREY MÉLANGE, 990 BLACK

#### SIZES

XS-4XL

#### FABRIC

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²

#### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





990

## 75210 W HH LIFA MERINO HALF ZIP

USD 90.00

**COLORS**  
990 BLACK

**SIZES**  
XS-2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

## 75209 W HH LIFA MERINO CREWNECK

USD 80.00

**COLORS**  
990 BLACK

**SIZES**  
XS-2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

## 75520 W HH LIFA MERINO PANT

USD 80.00

**COLORS**  
990 BLACK

**SIZES**  
XS-2XL

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215g/m<sup>2</sup>

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



481



990

## 79707 HH LIFA MERINO BALACLAVA

USD 26.00

**COLORS**  
481 CAMO, 990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 57% Merino, 43% Polypropylene - 215 g.

**OEKO-TEX/BLUESIGN**  
OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort





**79705 HH LIFA MERINO BEANIE**

USD 24.00



481

990

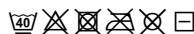
**COLORS****481** CAMO, **990** BLACK**SIZES**

STD

**FABRIC****Main fabric:** 57% Merino, 43% Polypropylene - 215 g.**OEKO-TEX/BLUESIGN**

OEKO-TEX® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort

**79706 HH LIFA MERINO NECK**

USD 23.00



990

481

**COLORS****990** BLACK, **481** CAMO**SIZES**

STD

**FABRIC****Main fabric:** 57% Merino, 43% Polypropylene - 215g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



# LIFA® MAX



LIFA® MAX



590

990

## 75108 HH LIFA MAX CREWNECK

USD 65.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

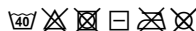
### FABRIC

Main fabric: 100% Polypropylene 230g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



590

990

## 75508 HH LIFA MAX PANT

USD 65.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-5XL

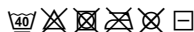
### FABRIC

Main fabric: 100% Polypropylene 230g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort



590

## 75118 HH LIFA MAX CREWNECK TALL

USD 70.00

### COLORS

590 NAVY

### SIZES

M-2XL

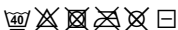
### FABRIC

Main: 100% Polypropylene 230g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- NEW AVAILABLE SEPT 2020
- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort





590

**75518** HH LIFA MAX PANT TALL

USD 70.00

**COLORS**

590 NAVY

**SIZES**

M-2XL

**FABRIC**

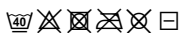
Main: 100% Polypropylene 230g/m2

**OEKO-TEX/BLUESIGN**

Oeko-Tex/Bluesign Approved Main Fabric



- NEW AVAILABLE SEPT 2020
- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



590

990

**79710** HH LIFA MAX BALACLAVA

USD 24.00

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230g/m²

**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



590

990

**79708** HH LIFA MAX BEANIE

USD 20.00

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

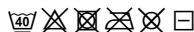
STD

**FABRIC**

Main fabric: 100% Polypropylene 230g/m²

**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort



590

990

**79709** HH LIFA MAX NECK

USD 19.00

**COLORS**

590 NAVY, 990 BLACK

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230g/m²

**OEKO-TEX/BLUESIGN**

OEKO-TEX® &amp; bluesign® approved main fabric



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort





990

## 75109 HH LIFA HALF ZIP

USD 50.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

## 75105 HH LIFA CREWNECK

USD 40.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort



990

## 75505 HH LIFA PANT

USD 40.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polypropylene - 125g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- HH@Lifa
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort







# MID LAYER

## 73230 KENSINGTON HOODED LIFALOFT JACKET

USD 180.00



590

990

481

### COLORS

481 CAMO, 590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>

**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort







590

990

## 73231 KENSINGTON LIFALOFT JACKET

USD 170.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>

**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Elastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

lifaloft

YKK

AMANN



590

990

## 73232 KENSINGTON LIFALOFT VEST

USD 130.00

AVAILABLE IN FALL

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** 100% Polyester - 75g/m<sup>2</sup>

**Secondary fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

**Insulation:** 70% Polypropylene, 30% Polyester - 80g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

lifaloft

YKK

AMANN



590

481

990

## 74230 KENSINGTON HOODED SOFTSHELL JACKET

USD 130.00

### COLORS

590 NAVY, 481 CAMO, 990 BLACK

### SIZES

XS-4XL

### FABRIC

**Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

YKK

AMANN



590

970

990

## 74231 KENSINGTON SOFTSHELL JACKET

USD 120.00

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

S-4XL

### FABRIC

**Main fabric:** Face: 92% Polyester, 8% Elastane - 305g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

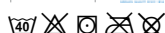
### WATER RESISTANCE/BREATHABILITY

5.000/5.000

- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

YKK

AMANN







990

590

## 74240 W LUNA SOFTSHELL JACKET

USD 120.00

### COLORS

990 BLACK, 590 NAVY

COLOR 590 AVAILABLE IN FALL

### SIZES

XS-2XL

### FABRIC

Main fabric: Face: 92% Polyester, 8% Elastane - 305g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



999

## 74051 AKER SOFTSHELL JACKET

USD 110.00

### COLORS

999 BLACK/DARK GREY

### SIZES

S-4XL

### FABRIC

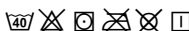
Main fabric: Face: 92% Polyester, 8% Elastane, 305 g.

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric

### WATER RESISTANCE/BREATHABILITY

5.000/5.000



- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Extended back for improved comfort
- Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



590

930

990

## 72158 KENSINGTON FLEECE JACKET

USD 140.00

### COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 350g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® &amp; bluesign® approved main fabric



- EN 14058 Class 1
- Polartec® Wind Pro® fabric
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



990

## 72065 MANCHESTER ZIP-IN FLEECE JACKET

USD 80.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester, 320g/m²

### OEKO-TEX/BLUESIGN

OEKO-TEX® approved main fabric



- Brushed polyester inside collar
- Hand pockets with YKK® zipper
- Zip in compatible with 71043 Manchester Shell Jacket & 71045 Manchester Shell Coat



590

970

990

## 72026 OXFORD FLEECE JACKET

USD 80.00



### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

590

## 72400 W LUNA FLEECE JACKET

USD 80.00

### COLORS

990 BLACK, 590 NAVY

COLOR 590 AVAILABLE IN FALL

### SIZES

XS -2XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Flatlock seams for extra comfort



590

970

990

## 72097 OXFORD LIGHT FLEECE JACKET

USD 60.00



### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Double layer fabric in collar
- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Flatlock seams for extra comfort



990

## 72452 OXFORD LIGHT FLEECE PANT

USD 50.00



### COLORS

990 BLACK

### SIZES

XS - 4XL

### FABRIC

Main fabric: 100% Recycled Polyester - 251g/m<sup>2</sup>

### OEKO-TEX/BLUESIGN

OEKO-TEX® & bluesign® approved main fabric

- Polartec® Recycled fleece
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort





# FLAME RETARDANT





260

## 70256 ALBERTA STRETCH JACKET

USD 140.00

### COLORS

260 ORANGE

### SIZES

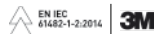
XS-5XL

### FABRIC

FR PU on FR Trevira Polyester Knit 200 g/m²

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- E3M™ Scotchlite™ Reflective Material
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached, 3 panel hood with drawcord and cordlocks
- MicroWeld™ seams
- Not to come in contact with bare skin and only to be worn over an FR base layer



260

## 70556 ALBERTA STRETCH BIB

USD 130.00

### COLORS

260 ORANGE

### SIZES

XS-5XL

### FABRIC

FR PU on FR Trevira Polyester Knit 200 g/m²

### OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- 3M™ Scotchlite™ Reflective Material
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- MicroWeld™ seams
- Can be worn back to front for longer wear
- Not to come in contact with bare skin and only to be worn over an FR base layer



200

## 70030 HORTEN JACKET

USD 65.00

### COLORS

200 FLUOR ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 410g/m², PVC coated



- EN 343:2003+A1:2007 Class 3,1
- EN 14116:2008 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



200

## 70530 HORTEN BIB

USD 65.00

### COLORS

200 FLUOR ORANGE

### SIZES

XS-4XL

### FABRIC

Main fabric: 100% Polyester - 410g/m², PVC coated



- EN 343:2003+A1:2007 Class 3,1
- EN 14116:2008 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant



560

## 75090 FARGO CREWNECK

USD 140.00

**COLORS**  
560 ROYAL BLUE

**SIZES**  
XS-5XL

**FABRIC**  
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m<sup>2</sup>

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- NFPA 2112-2018



560

## 75490 FARGO PANT


USD 120.00

**COLORS**  
560 ROYAL BLUE

**SIZES**  
XS-5XL

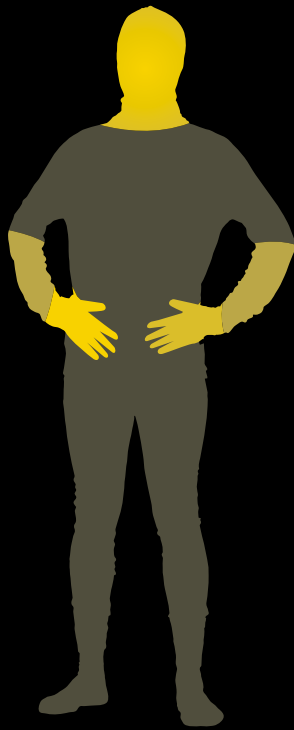
**FABRIC**  
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m<sup>2</sup>

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Double knit cuffs
- Fly front
- NFPA 2112-2018



### PROTECT YOUR HEAD

“ Thermal damage include first or even higher degree burns. The results are summarized in the illustration (see Figure). It has to be emphasized that the most severely affected parts are the hand and head, including the neck, in more than 2/3 accidents, the right hand is injured and **in approximately half of the accidents the face and neck regions are affected.** ” \*



	< 10%
	10% - 20%
	30% - 40%
	40% - 60%
	> 60%

\* = Page 11, Report from "International Social Security Association, Section for Electricity, Gas and Water" 2nd Edition 2011. ISBN 978-3-937824-08-6



560

## 79892 FARGO BALACLAVA

USD 38.00

**COLORS**  
560 ROYAL BLUE

**SIZES**  
STD

**FABRIC**  
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m<sup>2</sup>

- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



560

## 79895 FARGO TUQUE/BEANIE

USD 36.00

**COLORS**  
560 ROYAL BLUE

**SIZES**  
STD

**FABRIC**  
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m<sup>2</sup>

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



560

## 79893 FARGO NECK GAITER

USD 36.00

**COLORS**  
560 ROYAL BLUE

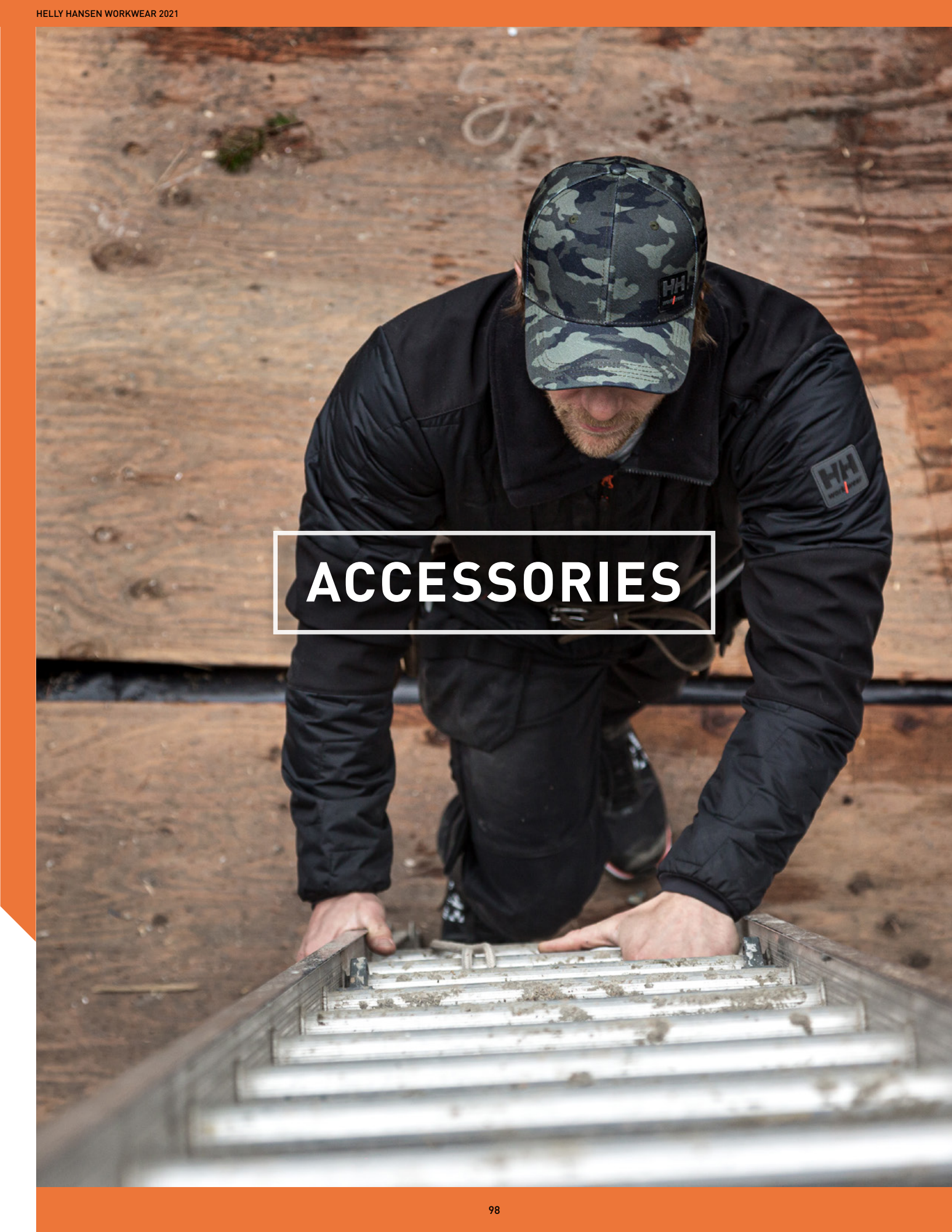
**SIZES**  
STD

**FABRIC**  
Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m<sup>2</sup>

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams





A man with a beard, wearing a black Helly Hansen jacket and a camouflage baseball cap, is climbing a metal ladder. He is looking down at the rungs. The background is a wooden wall. The word "ACCESSORIES" is written in white capital letters inside a white rectangular box, centered over the man's torso.

# ACCESSORIES

# HEADWEAR



560

## 79892 FARGO BALACLAVA

USD 38.00

### COLORS

560 ROYAL BLUE

### SIZES

STD

### FABRIC

Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m²

- Ribbed expandable face opening
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



560

## 79895 FARGO TUQUE/BEANIE

USD 36.00

### COLORS

560 ROYAL BLUE

### SIZES

STD

### FABRIC

Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m²

- Double layer
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



560

## 79893 FARGO NECK GAITER

USD 36.00

### COLORS

560 ROYAL BLUE

### SIZES

STD

### FABRIC

Main fabric: 48.5% M-Aramid, 48.5% FR Rayon,  
3% Antistatic Single Jersey Knit - 230 g/m²

- Generous neck coverage
- Anti-static
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams







990



481

**79707 HH LIFA MERINO BALACLAVA**

USD 26.00

**COLORS**

990 BLACK

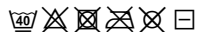
- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²



481

990

**79705 HH LIFA MERINO BEANIE**

USD 24.00

**COLORS**

481 CAMO, 990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²



990



481

**79706 HH LIFA MERINO NECK**

USD 23.00

**COLORS**

990 BLACK, 481 CAMO

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 57%Merino, 43% Polypropylene - 215g/m²



590



990

**79710 HH LIFA MAX BALACLAVA**

USD 24.00

**COLORS**

590 NAVY, 990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230g/m²



590

990

**79708 HH LIFA MAX BEANIE**

USD 20.00

**COLORS**

590 NAVY, 990 BLACK

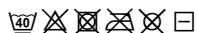
- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for extra comfort

**SIZES**

STD

**FABRIC**

Main fabric: 100% Polypropylene 230g/m²







590

990

## 79709 HH LIFA MAX NECK

USD 19.00

### COLORS

590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Polypropylene 230g/m<sup>2</sup>



- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort



310

## 79816 SVOLVÆR SOU'WESTER

USD 24.00

### COLORS

310 LIGHT YELLOW

### SIZES

S/55-56-2XL/63-64

### FABRIC

Main fabric: 100% Polyester - 410g/m<sup>2</sup> - PU coated



- EN 343 3,1
- Waterproof fabric & construction
- Lining
- Ear flaps
- Chin strap



481

990

## 79802 KENSINGTON CAP

USD 30.00

### COLORS

481 CAMO, 990 BLACK

### SIZES

STD

### FABRIC

100% Cotton

- Full crown construction
- Snap back
- One size fits most



990

## 79805 KENSINGTON FLAT TRUCKER

USD 25.00

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% Cotton

- Trucker
- Full crown construction
- One size fits most



590

970

990

## 79812 KENSINGTON WOOL BEANIE

USD 40.00

### COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 80% Lambswool 20% Nylon

Lining: 100% Polyester

- Knitted wool beanie
- Fleece headband for extra warmth
- HH Workwear logo





480

990

590



290

930

## 79811 KENSINGTON BEANIE

USD 20.00

### COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MELANGE,  
990 BLACK, 290 DARK ORANGE

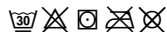
- Knitted beanie
- HH Workwear logo

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic



590

930

990

## 79882 OXFORD BEANIE

USD 25.00

AVAILABLE IN FALL

### COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

- Knitted beanie
- Tonal logos

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic



972

993

## 79883 MANCHESTER BEANIE

USD 20.00

AVAILABLE IN FALL

### COLORS

972 DARK GREY/ORANGE, 993 BLACK/YELLOW

- Knitted beanie
- Reversible design
- Water repellant fiber

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic



290

990

## 79830 HH WW BEANIE

USD 18.00

### COLORS

290 DARK ORANGE, 990 BLACK

- HH Workwear logo
- Delivered in packages of 6 pieces

### SIZES

STD

### FABRIC

Main fabric: 100% Acrylic



# ADDITIONAL ACCESSORIES



990

## 79550 HH WW SUSPENDERS 2.0

USD 28.00

**COLORS**  
990 BLACK

- Adjustable suspenders
- Embossed Helly Hansen WW logo

**SIZES**  
STD

**FABRIC**  
Main fabric: Synthetic Woven



990

## 75729 LIFA MERINO WINTER SOCK

USD 22.00

**COLORS**  
990 BLACK

- Lifa® Stay Warm Technology
- Lifa® Merino
- Knee length
- Heel reinforced with Cordura® Reinforcement fabric

**SIZES**  
36/38,39/41,42/44,45/47

**FABRIC**  
Main fabric: 40% Merino Wool, 40% Polypropylene,  
18% nylon, 2% Cordura® Reinforcement fabric

**OEKO-TEX/BLUESIGN**  
Oeko-Tex/Bluesign approved



480

290

990

## 79528 HH LOGO WEBBING BELT

USD 20.00

**COLORS**  
290 DARK ORANGE, 480 ARMY GREEN, 990 BLACK

- Full stretch
- Buckle with HH WW logo
- Width: 3.8 cm

**SIZES**  
STD

**FABRIC**  
Main fabric: 96% Cotton, 4% Spandex Stretch Twill



990

## 79569 KNEEPAD STANDARD

USD 16.00

**COLORS**  
990 BLACK

- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1
- 240mm x 147mm x 20mm
- Lightweight fabric

**SIZES**  
STD

**FABRIC**  
Other Material



590

## 79692 GLOVE LINER

USD 10.00

**COLORS**  
590 NAVY

- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1
- 240mm x 147mm x 20mm
- Lightweight fabric

**SIZES**  
STD

**FABRIC**  
Other Material





## BAGS



990

## 79579 KENSINGTON TROLLEY 95L

USD 280.00

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyester - 466g/m<sup>2</sup>

YKK

- 1-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 3 separated internal compartments
- Large 84mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 95L (fully expanded)
- Height 77cm Width 42cm Depth 40.5cm
- 4.47 kg



990

## 79578 KENSINGTON TROLLEY 45L

USD 210.00

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyester - 466g/m<sup>2</sup>

YKK

- Carry-on compatible with most airlines
- 2-stage telescoping anodized aluminum handle
- One front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 84mm wheels roll smoothly & easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 45L (fully expanded)
- Height 55cm Width 38cm Depth 30cm
- 2.85 kg



990

## 79583 WORK DAY BACKPACK

USD 140.00

**COLORS**  
990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 98% Polyester, 2% PVC

YKK

- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket & one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top
- 27 L
- Length 53cm Width 33cm Depth 18cm
- 1.2 kg



590

481

990

## 79584 OXFORD BACK PACK

USD 100.00

**COLORS**  
481 CAMO, 590 NAVY, 990 BLACK

**SIZES**  
STD

**FABRIC**  
Main fabric: 100% Polyester - 497g/m<sup>2</sup>

YKK

- Laptop compartment
- Inside stash pockets
- Multiple pockets
- External pocket with key-hook
- ID card pocket
- Carry-on compatible with most airlines
- Grab handle on top
- 20 L
- Length 32cm
- Width 16cm
- Depth 45cm
- 0.80 kg



990

## 79575 HH DUFFEL BAG 120L

USD 120.00

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76cm Width 40 cm



990

## 79574 HH DUFFEL BAG 90L

USD 120.00

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 72.5cm Width 36 cm



990

## 79573 HH DUFFEL BAG 70L

USD 110.00

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 63cm Width 34 cm



990



299



590

## 79572 HH DUFFEL BAG 50L

USD 100.00

### COLORS

299 DARK ORANGE, 590 NAVY, 990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 100% PolyVinyl - 550g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 57cm Width 30 cm



990

## 79580 HH MULTI BAG

USD 25.00

### COLORS

990 BLACK

### SIZES

STD

### FABRIC

Main fabric: 55% Polyester, 45% PVC, 550g/m<sup>2</sup>

- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
- Length 23.5cm Width 15 cm



## SIZE CHARTS

## EN 340:2004

### Protective clothing - General requirements

Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly.

The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.

Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

**CHEST:** With arms relaxed at sides, measure around fullest part of chest.

**WAIST:** Measure around natural waistline, smallest part of waist.

**HIPS:** Standing with legs together, measure around fullest part of hips.

**INSIDE LEG:** Measure inside length of your leg from crotch to bottom of ankle.

## MENSWEAR

## BODY MEASUREMENTS

Garment Size	XS		S		M		L		XL		2XL		3XL		4XL		5XL	
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	88	34.5	91	36	95-99	37.5-39	104-108	41-42.5	112-115	44-45.5	119-123	47-48.5	127-131	50-51.5	135-138	53-54.5	142-146	56-57
Waist	76	30	79	31	84-86	33-34	91-97	36-38	99-104	39-41	107-112	42-44	114-119	45-47	122-127	48-50	130-135	51-53
Hip	94	37	98	38.5	102-105	40-41.5	109-114	43-45	117-122	46-48	126-129	49.5-51	133-137	52.5-54	141-145	55.5-57	149-152	58.5-61
Inside Leg	77	30.5	80	31.5	81	32	84	33	86	34	89	35	89	35	89	35	89	35

## PANTS (TRADESMAN PANT)

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm		
Waist	71	28	76	30	76	30	76	30	81	32	81	32	81	32	81	32	86	34	86	34	86	34	86	34	91	36	91
Inside Leg	76	30	76	30	81	32	86	34	76	30	81	32	86	34	91	36	76	30	81	32	86	34	91	36	76	30	81

**\*BOLDS ARE FOCUS SIZES**

## SOCKS

Sizes	S	M	L	XL
US	5-6.5	7-8.5	9-11.5	11-12.5
Europe	37-39	40-42	43-45	46-48

## WOMENSWEAR

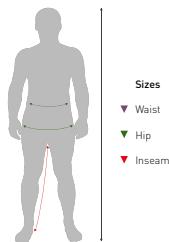
## BODY MEASUREMENTS

Sizes	XS		S		M		L		XL		2XL		3XL	
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	84	33	88	34.5	92	36	100	39.5	108	42.5	116	45.5	124	48.5
Waist	68	27	72	28.5	76	30	84	33	92	36	100	39	108	42.5
Hip	92	36	96	38	100	39.5	108	42.5	116	45.5	124	48.5	132	52
Inside Leg	76	30	78	30.5	80	31.5	82	32.5	84	33	86	34	88	34.5
Body Height	160	63	164	64.5	168	66	172	67.5	176	69.5	180	71	184	72.5

## WOMEN'S PANTS (LUNA)

Garmet Size		4	6	8	10	12	14	16	18
Waist	inch	26	28	30	31	33	34	36	38
Inside Leg	inch	37	38.5	40	41.75	43	44.75	46.5	48

\*ALL PANT WAIST SIZES COME IN 30" OR 32" INSEAM FOR WOMEN



## HATS

Sizes	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 3/8 - 7 1/2	7 5/8 - 7 3/4	7 7/8 - 8

\*PLEASE CONFIRM SIZING ON INDIVIDUAL PRODUCT LISTINGS



	6XL	
	cm	inch
7.5	147-152	58-60
3	137-142	54-56
60	156-160	61.5-63
	89	35

inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
<b>36</b>	<b>91</b>	<b>36</b>	91	36	97	38	<b>97</b>	<b>38</b>	97	38	97	38	101	40	101	40	101	40	107	42	112	44	112	44
<b>32</b>	<b>86</b>	<b>34</b>	91	36	76	30	<b>81</b>	<b>32</b>	86	34	91	36	76	30	81	32	86	34	81	32	76	30	81	32



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